



# ***Clutch Reservoir Mounting Assembly***

Installation Instructions for:  
Part Number 20-445  
Chevrolet Cavalier Mounting Assembly

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Part Number: 10-304  
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Read and understand these instructions **BEFORE** attempting to install this product.

### 1) Getting started

- a) Make sure vehicle is parked on a level surface.
- b) Set parking brake.
- c) Disconnect negative battery terminal.
- d) If engine has run within the past two hours let it cool down.

### 2) Mounting the Clutch Master Cylinder Reservoir (if applicable)

- a) Refer to the diagram at the end of these instructions for this procedure.
- b) Insert the small set-screw into the back of the flange on the mounting spindle. Install the tab on the clutch cylinder reservoir into the slot on the mounting spindle. Tighten the set-screw against the tab on the clutch cylinder reservoir.
- c) There is a mounting bracket with a circular hole on the strut tower that located the rear of the O.E. air filter. If you haven't done so already, remove the rubber isolator on this mount. Position the end of the mounting spindle with the hole in the center, against the mounting bracket in the vehicle. Make sure that the clutch cylinder reservoir is toward the front of the vehicle.
- d) Position the flange washer behind the mounting bracket on the vehicle. Insert the small hex head bolt through the washer and into the mounting spindle. Tighten the bolt.
- e) Make sure that the hydraulic line between the reservoir and the master cylinder is not stressed in any way that may lead to premature failure.

