

Intake Kit Installation Instructions: '04-'05 Ford F-150 V8-5.4L

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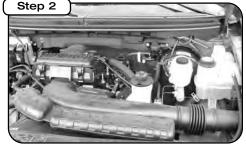
Kit Part #	54-10512		Tools Required:	Part List:	2- 8-32 x 5/8" screws
			8mm socket	1- Air filter p/n# 24-90008	2- M6 Wavy washers
Make:	Ford		5/16" nut driver	1- Air filter Housing	4- Clamps #064
			10mm socket	1- Intake tube rotomolded	2- Nylon spacers 1/8"
Model	Year	<u>Engine</u>	Flathead screwdriver	1- Intake tube support mount	1- Coupler (4" x 3")
F-150	'04-'05	V8-5.4L	Ratchet and extension	1- Housing support tab	1- Coupler (3.5" x 4.0")
			T-20 Torx Bit	1- MAS sensor gasket	35"- Trim seal 3/4" bulb
Note: Please confirm Parts List and read all		s List and read all		4- M6 Button head screws	
instructions steps before proceeding with		roceeding with		5- M6 x 12 hex head screws	
actual installation.				9- M6 washers	



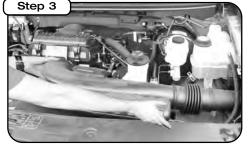
Complete kit with parts.

Step 11

screws and washers.



Complete stock intake.



Disconnect negative post from battery terminal. Remove intake air duct by grabbing firmly from both sides and pulling straight back and out.



Disconnect the MAF sensor and breather tube on the sides of the airbox.Remove the 4 10mm screws holding the airbox to the intake manifold and remove intake box.



Transfer the MAF sensor from the factory airbox to the new intake tube .Make sure you use the provided spacer and gasket.





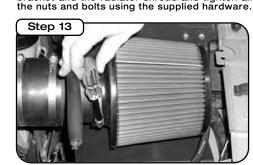
Remove the 8mm bolt on the top left of the fan shroud.



Remove the 8mm bolt on the side of the coolant reservoir.Sandwich the housing support bracket between the coolant reservoir tab and the fenderwell.Reinstall the 8mm bolt.



Re connect the MAF sensor and breather hose Line up the mounting holes on the intake duct to the intake duct. and tighten assembly with the provided



Position the housing into the engine bay. Line

up the mounting holes with the rear support

bracket and the radiator shroud and tighten all

Install the pre-oiled filter in the housing and tighten down clamp. DO-NOT use any oil or grease. Install the housing trim seal on the sides of the panel by starting at one corner and working your way around the edge of the housing.



Place enclosed CARB EO sticker on a clean/smooth surface on or near the intake system. EO identification label is required in passing the Smog Check inspection. Your installation is now complete. Tighten all connections and clamps. Re-check after a few hours.

Install the intake tube support bracket to the intake manifold and fasten with the supplied M6 button head screws and washers.



Place urethane coupler on the throttle body (see diagram below for correct coupler position) and the housing.Position intake duct into engine bay and tighten, down the clamps.



Position coupler and clamps over throttle body $(3.5" \times 4.0")$ (clamps removed for clarification). The smaller (3.5") end of the coupler goes over the throttle body. The (4") end of the coupler goes around the interact tube the intake tube.



Step 8