



P.O. Box 1719
 Corona, CA 92878
 Support: 951-493-7100
 www.aFeFilters.com

Intake Kit Installation Instructions: '02-'04 Mini Cooper L4-1.6L

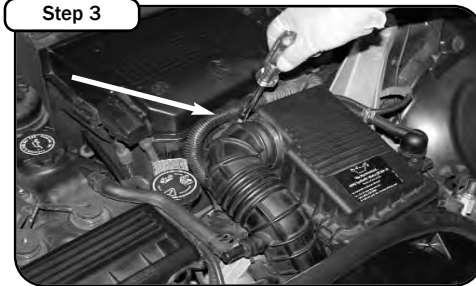
Kit Part #	54-10561	Tools Required:	Part List:
Make:	Mini	5/16" nut driver or slotted screwdriver	1 Air filter (replacement # 24-90031)
Model	Year	10mm socket or wrench	1 Intake Housing
Cooper	'02-'04	Ratchet and extension	1 Mini Clamp #40
	Engine		1 Trim seal (24")
	L4-1.6L		



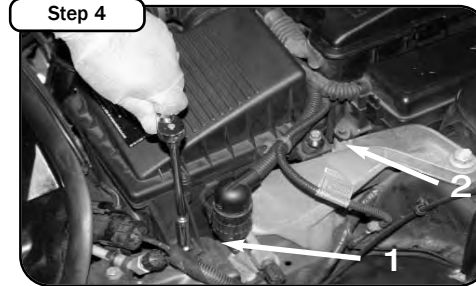
Complete intake system.



Stock intake system.



Remove the hose clamp connecting the air duct to the air box. Use a screwdriver to remove the clamp.



Loosen the two 10mm bolts that secure the air box on the right hand side of the engine bay. Set the bolts to the side you will be reusing these later.



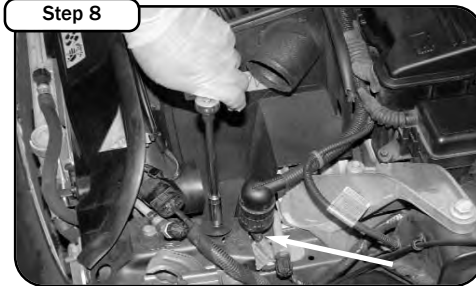
Remove the 10mm bolt that is located in the back of the air box securing the battery tray in place. Set the bolt to the side for later use.



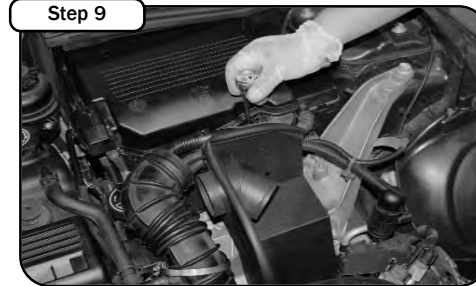
Remove the factory air box by grabbing the air box by the sides and lift up and out.



Position the new housing into the engine bay. Place the trim seal along the edge of the housing.



Re install one of the air box bolts removed in step 4.



Re install the rear air box bolt removed in step 5.



Place the new #044 clamp on the intake duct and tighten assembly to the housing inlet.



Install the new air filter into the housing secure the filter with the provided clamp. The air filter is pre oiled from the factory. Do not use any grease or oil.



Place enclosed CARB EO sticker on a clean/smooth surface on or near the intake system. EO identification label is required in passing the Smog Check inspection. Your installation is now complete. Make sure you tighten all clamps and check all electrical connections. Re check periodically.

Note: Filter Cleaning and Re-oiling: When cleaning your aFe filter, be sure to use only aFe's "Restore Kit" (aFe P/N: 90-50001 blue oil aerosol, or aFe P/N: 90-50501 blue squeeze bottle oil or aFe P/N: 90-50000 gold oil aerosol, or aFe P/N: 90-50500 gold squeeze oil).
 Filter Replacement: Magnum FLOW PN: 24-90031 (black w/blue media).