

Intercooler Tube Installation Instructions: 01-05 GM Duramax Intercooler Tube Upgrade V8-6.6L (td) LB7/LLY

LEO I	Kit P/N: 46-20048				Tools Required: 7/16" deep socket & Rachet	<u>Parts list</u> 1 Tube, Upgrade - 05-60046	
	Make:	GM			3/16" hex key	1 Silicone coupler reducer - 05-60047	9
	Model:		Year:	Engine:	Teflon pipe sealant tape	1 T-bolt clamps, spring loaded 3-1/2" - 05-60013	
	Chevy Silverado		2001-2004	V8-6.6L (td) LB7		2 Plugs, hex head socket (1/8" NPT) - 03-50029	
	Chevy Silv	erado	2004.5-2005	V8-6.6L (td) LLY			
advanced FLOW engineering™	GMC Sierra		2001-2004	V8-6.6L (td) LB7			
	GMC Sierra		2004.5-2005	V8-6.6L (td) LLY			
Corona, CA 92878							
Support: 951-493-7100							
aFepower.com							Complete Kit



Complete Stock Intercooler tube. (Note: the air intake system has been removed)



With 7/16" deep socket, loosen clamp on manifold.



With 7/16" deep socket, loosen clamp on intercooler coupler. Push down on intercooler tube and disconnect from manifold. Remove stock intercooler tube from vehicle.



Install plugs in to 1/8" NPT ports with 3/16" hex key. Use teflon pipe sealant tape for leak tight fit.



Install reducer coupler with clamp provided to new tube.



Install new tube and position into coupler on intercooler. Tighten and torque all clamps to 75 in-lbs. Reinstall the air intake system and your intercooler tube installation is now complete. Thank you for choosing aFe power!