

advanced FLOW engineering
Instruction Manual P/N: 75-81022

Stage 2-Si

Make: **Ford** Model: **F250/350** Year: **2003-2007** Engine: **V8-6.0L Power Stroke (td)**



- Please read the entire instruction manual before proceeding.
- Ensure all components listed are present.
- If you are missing any of the components, call customer support at 951-493-7100.
- Ensure you have all necessary tools before proceeding.
- Do not attempt to work on your vehicle when the engine is hot.
- Retain factory parts for future use.

Label	Qty.	Description	Part Number
A	1	Pro Guard 7 Air Filter	72-91050
B	1	Housing	05-01080
C	1	Primary Intake Tube	05-01112
D	1	Secondary Intake Tube	05-00847
E	1	Spacer, Urethane	05-01125
F	1	Straight Hump Coupling	05-00800
G	1	Straight Coupling	05-00715
H	1	Cover	05C01080
I	4	Clamp 064	03-50006
J	1	MAF Gasket	05-00114
K	1	Grommet	03-50128
L	1	Grommet	03-50139
M	6	Button Head Screw	03-50113
N	2	Screws	03-50142
O	2	Nylon Spacer	03-50089
P	3	Hex Head Screw	03-50072
Q	3	Fender Washer	03-50074
R	1	Torx Bit	03-50066

Installation will require the following tools:

4mm Hex Key, Pliers, 7/16" Socket, 7/16" Open End Wrench, 5/16" Socket or Nut Driver, T25 Torx Bit, Ratchet, Extension, Phillips & Flat-Head Screw Driver

Note: Legal in California for use on race vehicles only. The use of this device on vehicles used on public streets or highways is strictly prohibited in California and others states that have adopted California emission regulations.





Refer to Figure A for steps 1-4

Step 1: Unplug harness from MAF sensor ①

Step 2: Unclip the harness from the stock intake tube ②

Step 3: Using nut driver, loosen the clamp on the coupler attached to the stock intake ③

Step 4: Using pliers, loosen clamp on snorkel and remove ④



Refer to Figure B for steps 5-7

Step 5: Using pliers, remove coolant reservoir line ①

Step 6: Unplug the harness connected to the filter minder ②

Step 7: Remove the filter minder from the stock intake box

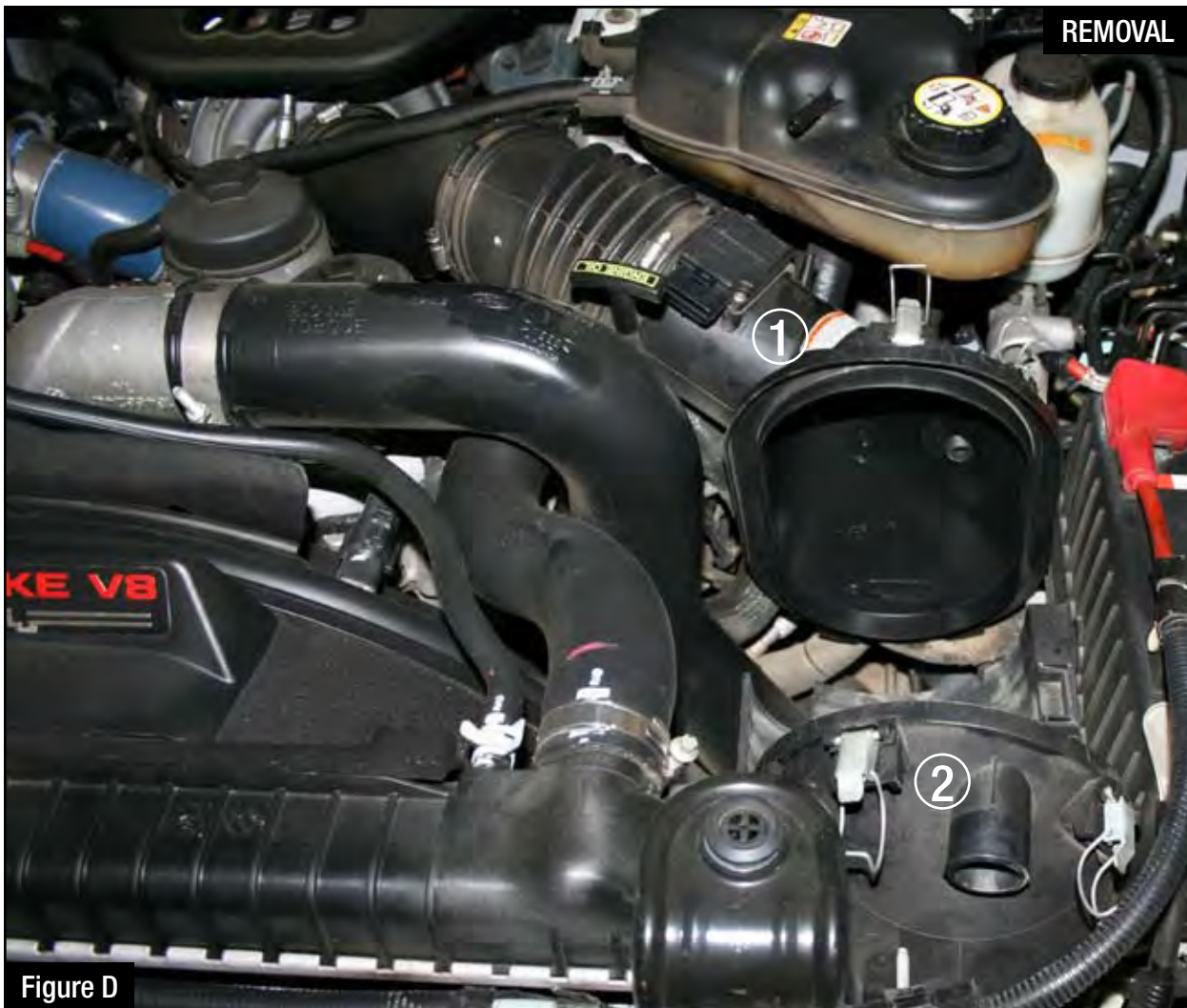


Figure C

Refer to Figure C for steps 8-9

Step 8: Unclip the (4) clamps from the stock air box ①

Step 9: Remove the center of the intake box that contains the stock filter ②



Refer to Figure D for step 10

Step 10: Remove items 1 & 2 to complete the removal of the stock intake system



Refer to Figure E for steps 11-14

Step 11: Using 10mm open-end wrench, remove the two nuts on the bracket (1)

Step 12: Unclip the wiring harness that is attached to the bracket (2)

Step 13: Using the nut driver, loosen the clamp that is securing the coupler to the turbo (3)

Step 14: Cut off the OE crimped clamp on the crank case line at the bottom of the tube (4)



Figure F

Refer to Figure F for steps 15-16

Step 15: Reinstall the bracket back in the factory location and secure with the factory nuts.

Step 16: Clip the wiring harness back into the bracket ①



Figure G

Refer to Figure G for steps 17-19

Step 17: Insert the grommet (K) into the intake tube (D)

Step 18: Place the straight coupling (G) onto the end of the tube as shown

Step 19: Place two Clamps 064 (I) on the coupling as shown (do not tighten)



Figure H

Refer to Figure E &H for steps 20-21

Step 20: Install the intake tube onto the turbo charger as shown (do not tighten)

Step 21: Reinstall the crank case line that you removed in Figure E, Step 14

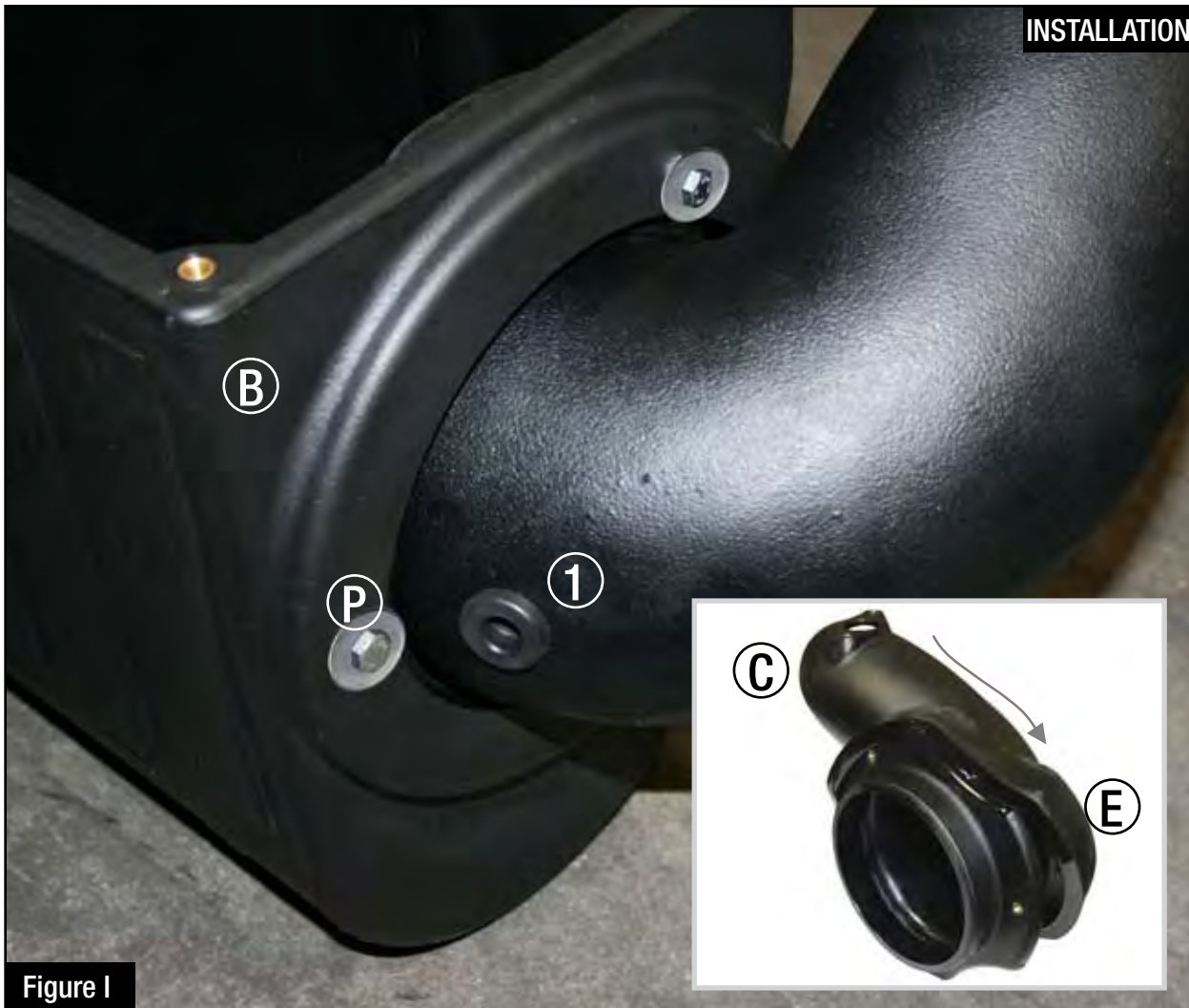


Figure I

Refer to Figure I for steps 22-26

Step 22: Slide spacer (E) over intake tube (C) and position over flange

Step 23: Insert factory grommet (1) into the intake tube

Step 24: Slide narrow end of tube into inside of housing (B) and out through hole

Step 25: Align the holes on the spacer with the holes on the housing where filter minder grommet is at 9 o'clock position as shown

Step 26: Use the hex head screws (P) and fender washers (Q) to secure to housing



Figure J

Refer to Figure J for steps 27-29

Step 27: Remove the MAF sensor (1) off of the stock intake system and attach to intake tube using the MAF gasket (J) two screws (N) and nylon spacers (O)

Step 28: Connect to hump coupling (F) onto the tube as shown

Step 29: Place two clamps 064 (I) onto the coupling (do not tighten)

Note: If your vehicle does not have a MAF sensor, use grommet (L) in place of the MAF sensor and install temp. sensor.



Refer to Figure K for steps 30-32

Step 30: First undo coolant reservoir bolts and push out of the way. Then Install the intake assembly into the engine bay as shown

Step 31: Once aligned, tighten up clamps on both the turbo charger and the primary tube

Step 32: Plug the harness back into the MAF sensor



Figure L

Refer to Figure L for steps 33-34

Step 33: Reinstall the filter minder into the grommet on the intake tube (you may have to adjust your battery cable for an easier fit)

Step 34: Reinstall the harness back into the filter minder and reposition the coolant reservoir and bolt back into location.



Figure M

Refer to Figure M for steps 35-36

Step 35: Clamp the filter (A) to the intake tube and tighten

Step 36: Reconnect the coolant reservoir line (1)



Figure N

Refer to Figure N for steps 37-38

Step 37: Install the cover (H) using the six button head screws (M)

Step 38: Ensure everything is tight and secure. Installation is now complete.



Pro Guard 7 Filter



P/N: 72-91050

Pre-Filters



P/N: 28-10111 Yellow
P/N: 28-10112 Red
P/N: 28-10113 Black
P/N: 28-10114 Blue

Pro Guard 7 Restore Kit



P/N: 90-50000

Pro Guard 7 Restore Kit



P/N: 90-50500

aFe Power Hat



P/N: 40-10083

aFe Key Chain

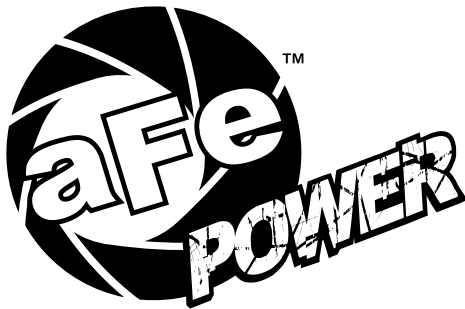


P/N: 40-10103

To purchase any of the items above, view airflow charts, dyno graphs, photos, and video; please go to aFepower.com.

Warranty

aFe warrants their intake systems to be free of defects from workmanship and materials for a period of two (2) years, provided the intake system was: A) installed in an aFe recommended application according to aFe installation instructions; and B) the air filter has been properly cleaned utilizing an aFe cleaning solution and oil (not applicable on Pro DRY S filters). Damage from abuse, improper cleaning, improper oil and improper installation or from open flame is not covered by this limited warranty. In the event of a defect of an aFe product within the period covered by this limited warranty, the purchaser can return the product to the dealer where it was purchased or send the product to aFe at the address listed on the back after obtaining a Return Good Authorization (RGA) number from aFe. The original register receipt will be required as proof of purchase. Purchaser will be entitled to a refund of the entire purchase price or a replacement of the product at aFe's discretion. Purchaser shall be responsible for the cost of shipping the defective product to aFe. An RGA number can be obtained by calling aFe customer service. Products shipped without an RGA number will be refused. A refund or replacement of the product shall be the sole remedy available under this limited warranty and aFe shall not be responsible for consequential or incidental damages. (Some states do not allow this exclusion or limitation of incidental or consequential damages, so the above limitation or exclusion may not apply). This warranty gives you specific legal rights, and you may have other rights, which vary from state to state.



advanced FLOW engineering, inc.

252 Granite Street Corona, CA 92879

TEL: 951.493.7100 • TECH: 951.493.7100 x23

E-Mail: Tech@aFepower.com