



INSTALLATION INSTRUCTIONS

MAKE: Dodge
MODEL: 2500/3500
YEAR: 1994-2002
ENGINE: L6-5.9L (td) Cummins

Turbo Down-Pipe 46-60066

**Parts Included:**

- Turbo Down-Pipe

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Tools Needed:

- Ratchet
- 5/8" Deep Socket
- 15mm Deep Socket
- 5/16" Nut Driver
- 13mm Socket

CAUTION: Allow time for your vehicle to cool down prior to installation. When working on your vehicle proceed with caution. Wear protective safety equipment; eye goggles and gloves to ensure a safe installation. **aFe recommends professional installation on this product.**

NOTE: This turbo down-pipe will not work with factory exhaust or factory turbo. If the cast elbow (P/N: 46-60067) is installed it must be removed.

1. Disconnect the battery before starting the installation.
2. Remove air intake system (this includes housing and intake tube).
3. Remove the exhaust system from the turbo to the muffler (if the cast elbow p/n: 46-60067 is installed, remove it).
4. Install the turbo down-pipe from below the truck and connect to the turbo with clamp. Do not tighten at this time.
5. Re-install the exhaust system portion that was removed in step 3. Do not tighten at this time.
6. First ensuring a snug and connected fit, tighten the turbo down-pipe to the turbo.
7. Ensure exhaust system is connected and re-tighten all clamps.
8. Install the air intake system.
9. Connect the battery.
10. Double check that all connections are secure.
11. Your installation is now complete. Start the vehicle and verify again that all connections are secure and that you have no leaks.

**THIS PART IS FOR RACE USE ONLY**

This is a "Race Only" Product Used solely for Competition. Its use is limited to closed-course and open-course racing that is formally sanctioned by a recognized racing organization. Any other use, including recreational off-road use, could be in violation of local, state and federal laws.



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Warranty

Turbocharger warranty claims must be filed within 2 years from the invoice date. Please see the current “aFe Limited Lifetime Warranty” policy for details. Please call for inquiries and to be issued a Return Good Authorization (RGA) number from aFe prior to sending in the turbocharger. An inspection will be conducted to assess the repair. Should the turbocharger warrant be declared “void” (see conditions below), the turbocharger will be returned at the owner’s expense. In event of a defect of an aFe turbocharger within the period covered by this limited warranty, arrangements will be made to repair/replace at the discretion of aFe.

This warranty is limited to repair and replacement without charge and shall only apply to defective part. aFe will not replace the complete turbocharger should a single component is found to be defective. Limited warranty offer does not cover additional incurred cost such a logistics, labor charges, car storage fee, car rental fee, economic loss, ect.

The limited warranty offered by aFe is voided under these conditions:

- Product has been installed improperly
- Improper or lack of maintenance
- Wear and tear due to normal usage
- Product has been misused or neglected
- Damage due to accident
- Damage from foreign matter
- Modifications have been made or attempted

Due to no formal means of monitoring product use, each claim will be independent and will vary case by case. The final assessment will be made by aFe.