INSTALLATION INSTRUCTIONS

MAKE: Toyota
MODEL: Tacoma
YEAR: 2005-2015
ENGINE: V6-4.0L
Fits: 2 & 4 Wheel Drive

Twisted Steel Y-Pipe
48-46006

Parts Included:
- (P/N: 05-60366) Exhaust Flange Gasket Set
- (P/N: 05-41061) 2-1/2" Band Clamp (x1)

Tools Needed:
- 12mm & 14mm socket
- 3/8" drive ratchet
- 3/8" extension
- 12mm, 14mm open end wrench
- O2 sensor wrench

CAUTION: Allow time for your vehicle to cool down prior to installation. When working on or under your vehicle proceed with caution. Exhaust systems reach high temperatures and may cause serious burns. Wear protective safety equipment; eye goggles and gloves to ensure a safe installation. aFe recommends professional installation on our products.

Step 1: Read Instructions prior to installation Secure vehicle on jack stands (refer to your manual for specified jack stand positions)

Step 2: Disconnect the battery before starting work on the exhaust system.

Step 3: Remove the O2 sensors from the Y-pipe.

Step 4: Remove the (x2) spring bolts on the Y-pipe to the exhaust system.

Step 5: Remove Y-pipe and right side catalytic converter.

Step 6: Install the Left side aFe power Y-pipe and clamp onto the Right side aFe power Y-pipe merge assembly.

Step 7: Install the aFe power Y-pipe onto the OE manifolds using the supplied crush gaskets and original 10mm nuts and tighten.

Step 8: Reinstall O2 sensors on Y-pipe.

Step 9: Reinstall spring bolts and orginal donut gasket on Y-pipe to exhaust system and tighten.

Step 10: Tighten clamp on aFe power Y-pipe.

Step 11: Reconnect the battery.

Step 12: Remove vehicle off jack stands.

Step 13: Your installation is now complete. It is recommended to re-tighten all exhaust components after 50-100 miles.

THIS PART IS FOR RACE USE ONLY

This is a "Race Only" Product Used solely for Competition. Its use is limited to closed-course and open-course racing that is formally sanctioned by a recognized racing organization. Any other use, including recreational off-road use, could be in violation of local, state and federal laws. This system also requires an aftermarket electronic module to work properly with the vehicle.

Note: It is normal for the aFe power Y-pipe to emit smoke for the first few minutes upon initial start-up.