



INSTALLATION INSTRUCTIONS

MAKE: DODGE

MODEL: RAM 2500/3500

YEAR: 1994-2002

ENGINE: L6-5.9L (td) Cummins

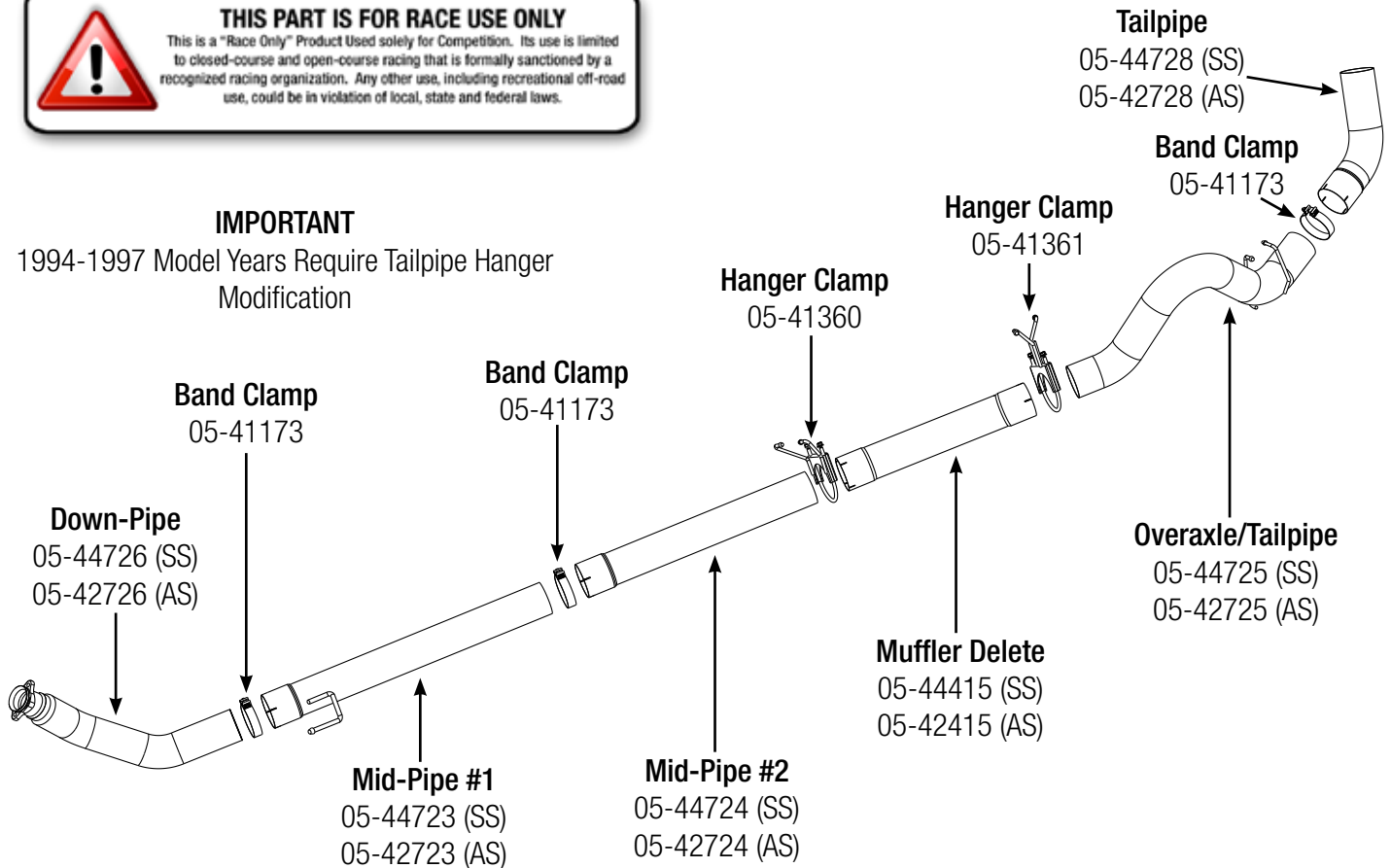
WHEELBASE: All except Cab & Chassis

5" Turbo-Back
49-42033NM (Stainless)
49-02033NM (Aluminized)



IMPORTANT

1994-1997 Model Years Require Tailpipe Hanger Modification



Step 1: (Read Instructions prior to installation) Remove the stock exhaust from the rear of the truck working your way forward. It may be necessary to cut the pipes if the slip joints are stuck. Take caution not to damage the factory isolation mounts as they will be reused. Disconnect sensors at the connections. Take caution as not to damage any sensors. **It is recommended to not fully tighten the clamps until the entire system has been installed.**

Step 2: For faster installation spread the pieces of the exhaust along side of your vehicle according to the diagram shown.

Step 3: Install down-pipe first, then install the mid-pipe #1 with band clamp. Be sure to select the correct mid-pipe depending on the wheelbase length.

Step 4: Now jump to the installation of the rear of the exhaust system. Utilizing the factory isolation mounts install the overaxle/tailpipe. For 94-97 model years, tailpipe hanger requires modification. Next install the muffler delete pipe using the two clamps indicated.

Step 5: Now that the front and rear of the system are installed test fit the mid-pipe #2 as this pipe will need to be cut at the muffler end to fit shorter wheel bases. After test fitting and cutting, install the mid-pipe #2 using the band clamp and hanger clamp as shown. Now tighten all clamps from front to rear. Make sure the isolation mounts are angled forward slightly.

Step 6: Next install the exhaust tip and tighten. Adjust for alignment and tighten all connections. Your installation is now complete. It is recommended to re-tighten all exhaust components after the first 50-100 miles.

NOTES:

- aFe recommends that the tail-pipe be at least 1/2"-1" away from any body panels to avoid heat related body damage. **Tighten and secure.**
- This system is design for non-catalytic convertor applications. Modifications will be necessary to retain the catalytic convertor.

Caution: Allow time for your vehicle to cool down prior to installation. When working on or under your vehicle proceed with caution. Exhaust systems reach high temperatures and may cause serious burns. Wear protective safety equipment; eye goggles and gloves to ensure a safe installation. **aFe recommends professional installation on our products.**