

# INSTALLATION INSTRUCTIONS

MAKE: RAM

MODEL: 2500/3500

YEAR: 2013-2018

ENGINE: L6-6.7L (td) Cummins

WHEELBASE: CC/SB (6.6' Bed/149" WB), CC/LB (8.2' Bed/169" WB),  
MC/SB (6.4' Bed/160.5" WB) & RC/LB (8.2' Bed/140.5" WB)

## 4" Race Pipe

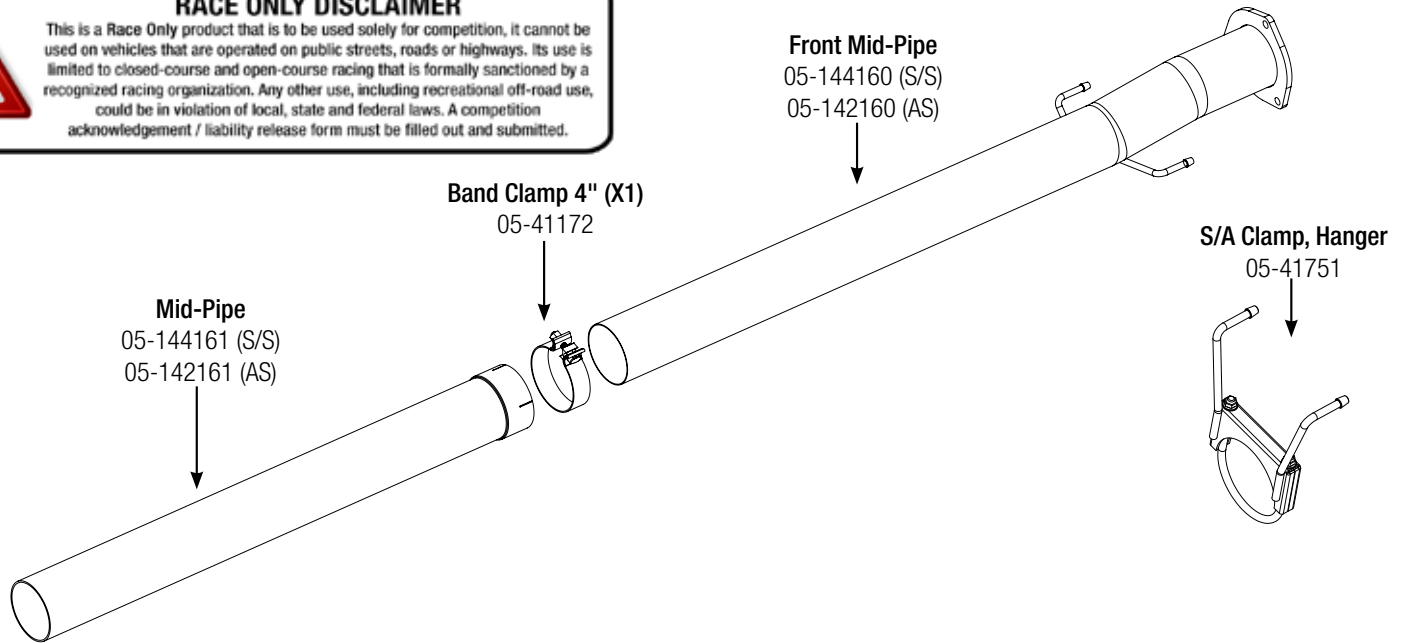
49-42055 (Stainless Steel)

49-02055 (Aluminized)



### RACE ONLY DISCLAIMER

This is a Race Only product that is to be used solely for competition, it cannot be used on vehicles that are operated on public streets, roads or highways. Its use is limited to closed-course and open-course racing that is formally sanctioned by a recognized racing organization. Any other use, including recreational off-road use, could be in violation of local, state and federal laws. A competition acknowledgement / liability release form must be filled out and submitted.



Professional installation is highly recommended. (Read instructions prior to installation). Make sure to always have at least (2) stands or jacks on hand to support the removal of OE system. Also for the installation of aFe system. Any Removal of rubber isolation mounts may require using a spray lubricant such as WD40 and a pry bar. **Note:** This is a "Race Only" product used solely for competition. Its use is limited to closed-course and open-course racing that is formally sanctioned by a recognized racing organization. Any other use including recreational off-road use could be in violation of local, state and federal laws.

**Step 1:** Begin at the rear of the truck working your way forward. Start by removing the stock tail-pipe.

**Step 2:** Remove all sensors and any injector connections from DPF & Catalytic Converter.

**Step 3:** Remove diesel particulate filter (DPF). Place a jack-stand under DPF for support. Remove the stock (x4) bolts from the DPF. Carefully pop out all (x3) hangers from the OE rubber Isolation mounts and remove the DPF.

**Step 4:** Remove Catalytic Converter, begin with supporting with jack/stands. Then Un-bolt the 3-hole flange attached to the front down-pipe.

### Installing aFe Power Exhaust

**Step 1:** For faster installation lay your exhaust components alongside your vehicle like the drawing shown above. It is recommended to not fully tighten any of the band clamps, until the whole system has been installed.

**Step 2:** Install the Cat-Delete front pipe first, assuring that the (X2) hangers slide into position with the O.E rubber isolation mounts.

**Step 3:** Now, Install the DPF-Delete rear pipe into place. Slide hanger bracket into the O.E. rubber Isolation mounts.

**Step 4:** Install the O.E tail-pipe onto the rear DPF-Delete pipe

**Step 5:** Now you can start to align and tighten down the whole system beginning at front flange and working your way back to the stock tail pipe

**Step 9:** It is recommended that after 50-100 miles check the whole exhaust and re-tighten the clamps if necessary.

**NOTES:** aFe recommends that the tailpipe be at least 1/2"-1" away from any body panels to avoid heat related body damage. **Tighten and secure.**

**Caution:** Allow time for your vehicle to cool down prior to installation. When working on or under your vehicle proceed with caution. Exhaust systems reach high temperatures and may cause serious burns. Wear protective safety equipment; eye goggles and gloves to ensure a safe installation. **aFe recommends professional installation on our products.**