



INSTALLATION INSTRUCTIONS

MAKE: GM

MODEL: Silverado HD & Sierra HD

YEAR: 2011 - 2015

ENGINE: V8-6.6L(td) DURAMAX LML

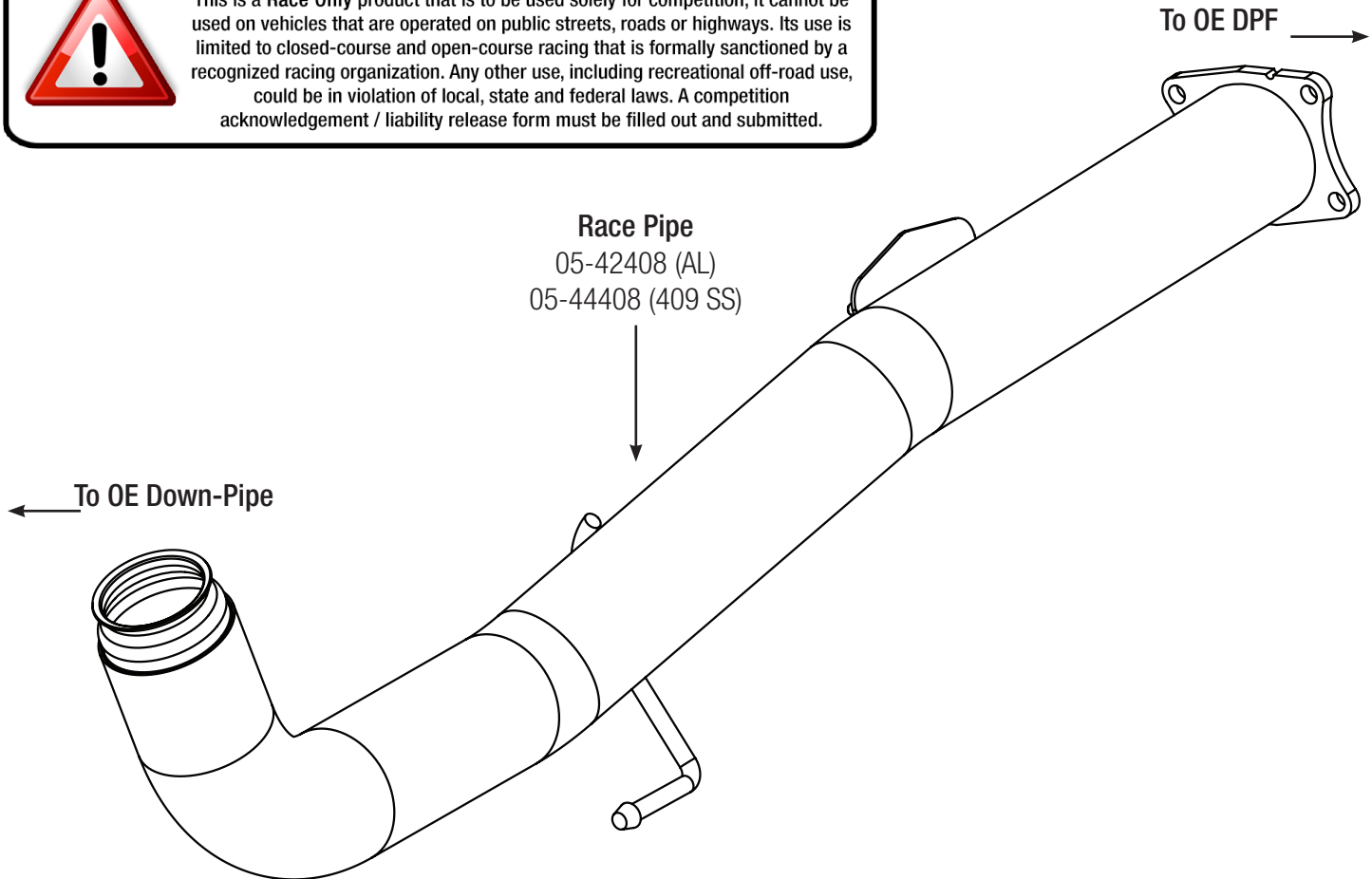
WHEELBASE: 133.7" to 167.7"

4" Race Pipe
49-04021 (AL)
49-44028 (409 SS)



RACE ONLY DISCLAIMER

This is a Race Only product that is to be used solely for competition, it cannot be used on vehicles that are operated on public streets, roads or highways. Its use is limited to closed-course and open-course racing that is formally sanctioned by a recognized racing organization. Any other use, including recreational off-road use, could be in violation of local, state and federal laws. A competition acknowledgement / liability release form must be filled out and submitted.



- Step 1: (Read Instructions prior to installation)** Disconnect all sensors that are plugged into the factory CAT. Take caution as not to damage any sensors.
- Step 2:** Remove the (2) two transmission mount nuts using an 18mm deep socket wrench.
- Step 3:** Use a floor Jack to lift the transmission approximately 1" up, separating it from the crossmember.
- Step 4:** Remove the transmission crossmember using a 21mm deep socket and a 21mm socket or wrench.
- Step 5:** Support the factory CAT and remove the (4) four nuts securing the CAT to the DPF.
- Step 6:** Remove the factory CAT by removing the v-band clamp at the front and then sliding the CAT rearward out of the isolation hanger then forward to clear the studs from the 4-bolt flange.
- Step 7:** Install the Race Pipe with the stock v-band clamp, stock gasket and the supplied hardware.
- Step 8:** Re-install the transmission cross member. Tighten the (4) four bolts to factory spec.
- Step 9:** Secure the transmission to the cross member. Tighten the (2) two nuts to factory spec.
- Step 10:** Your installation is now complete. It is recommended to re-tighten all exhaust components after the first 50-100 miles.

Caution: Allow time for your vehicle to cool down prior to installation. When working on or under your vehicle proceed with caution. Exhaust systems reach high temperatures and may cause serious burns. Wear protective safety equipment; eye goggles and gloves to ensure a safe installation. **aFe recommends professional installation on our products.**