



INSTALLATION INSTRUCTIONS

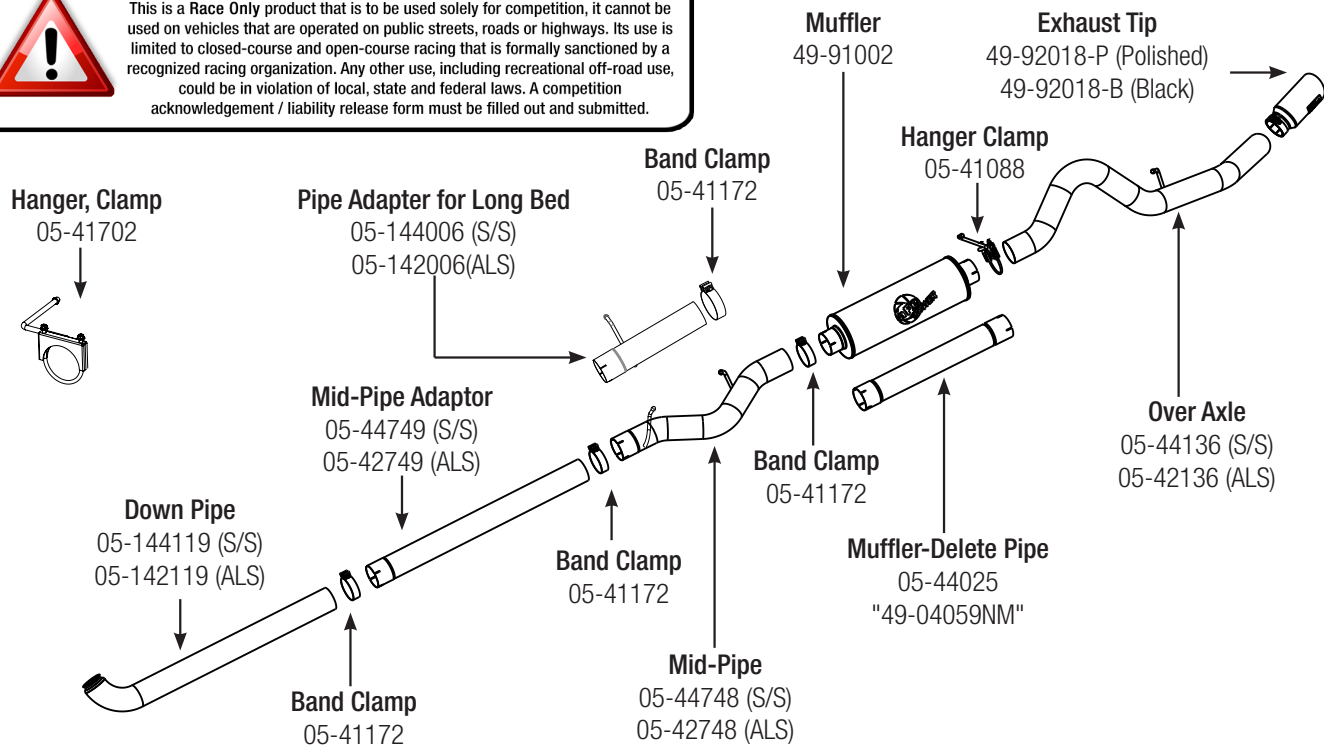
MAKE: GM
 MODEL: Silverado HD/Sierra HD
 YEAR: 2001-2010
 ENGINE: V8-6.6L (td) Duramax
 WHEELBASE: CC/SB, CC/LB, EC/SB, EC/LB

4" Down-Pipe Back
49-44059-B (S/S w/ Black Tip)
49-44059-P (S/S w/ Polished Tip)
49-04059 (ALS, w/Muffler & No Tip)
49-04059NM (ALS, No Muffler & No Tip)



RACE ONLY DISCLAIMER

This is a Race Only product that is to be used solely for competition, it cannot be used on vehicles that are operated on public streets, roads or highways. Its use is limited to closed-course and open-course racing that is formally sanctioned by a recognized racing organization. Any other use, including recreational off-road use, could be in violation of local, state and federal laws. A competition acknowledgement / liability release form must be filled out and submitted.



Professional installation is highly recommended. (Read instructions prior to installation). Make sure to always have at least (2) stands or jacks on hand to support the removal of OE system. Also for the installation of aFe system. Any Removal of rubber isolation mounts may require using a spray lubricant such as WD40 and a pry bar. **Note:** This is a "Race Only" product used solely for competition. Its use is limited to closed-course and open-course racing that is formally sanctioned by a recognized racing organization. Any other use including recreational off-road use could be in violation of local, state and federal laws.

Step 1: (Read Instructions prior to installation) remove the stock exhaust from the rear of the truck working your way forward. Take caution not to damage the factory isolation mounts as they will be reused. Disconnect all sensors and urea injector at the connections. Take caution as not to damage any sensors. It is recommended to not fully tighten the clamps until the entire system has been installed.

Step 2: For faster installation spread the pieces of the exhaust alongside of your vehicle according to the diagram shown.

Step 3: Install the down-pipe leaving the OE turbo V-Band clamp loose for adjustments. Then install #47 hanger clamp as shown on (figure A).

Step 4: Install the mid-pipe adaptor tube. This may require some cutting.

- CC/SB, 6.6ft Bed, 153" Wheelbase.....37"mid-pipe adaptor only (no cutting)
- EC/SB, 6.6ft Bed, 143.5" Wheelbase.....37"mid-pipe adaptor (Cut approx. 9-1/2" off)

Step 5: Install the mid-pipe onto the mid-pipe adaptor and slip the hangers into position with the rubber isolation mount.

Step 6: Install the 17" extension pipe. This tube may also require cutting.

- CC/LB, 8ft Bed, 167" Wheelbase.....17" extension pipe (no cutting)
- EC/LB, 8ft Bed, 157.5" Wheelbase.....17" extension pipe (Cut approx. 11" off)

Step 7: Install muffler or muffler delete pipe, onto the mid-pipe or extension pipe.

Step 8: Your installation is now complete. It is recommended to re-tighten all exhaust components after 50-100 miles.

- **NOTE:** aFe recommends that the tailpipe be at least 1/2"-1" away from any body panels to avoid heat related body damage. **Tighten and secure.**



(Figure A)

Caution: Allow time for your vehicle to cool down prior to installation. When working on or under your vehicle proceed with caution. Exhaust systems reach high temperatures and may cause serious burns. Wear protective safety equipment; eye goggles and gloves to ensure a safe installation. **aFe recommends professional installation on our products.**