



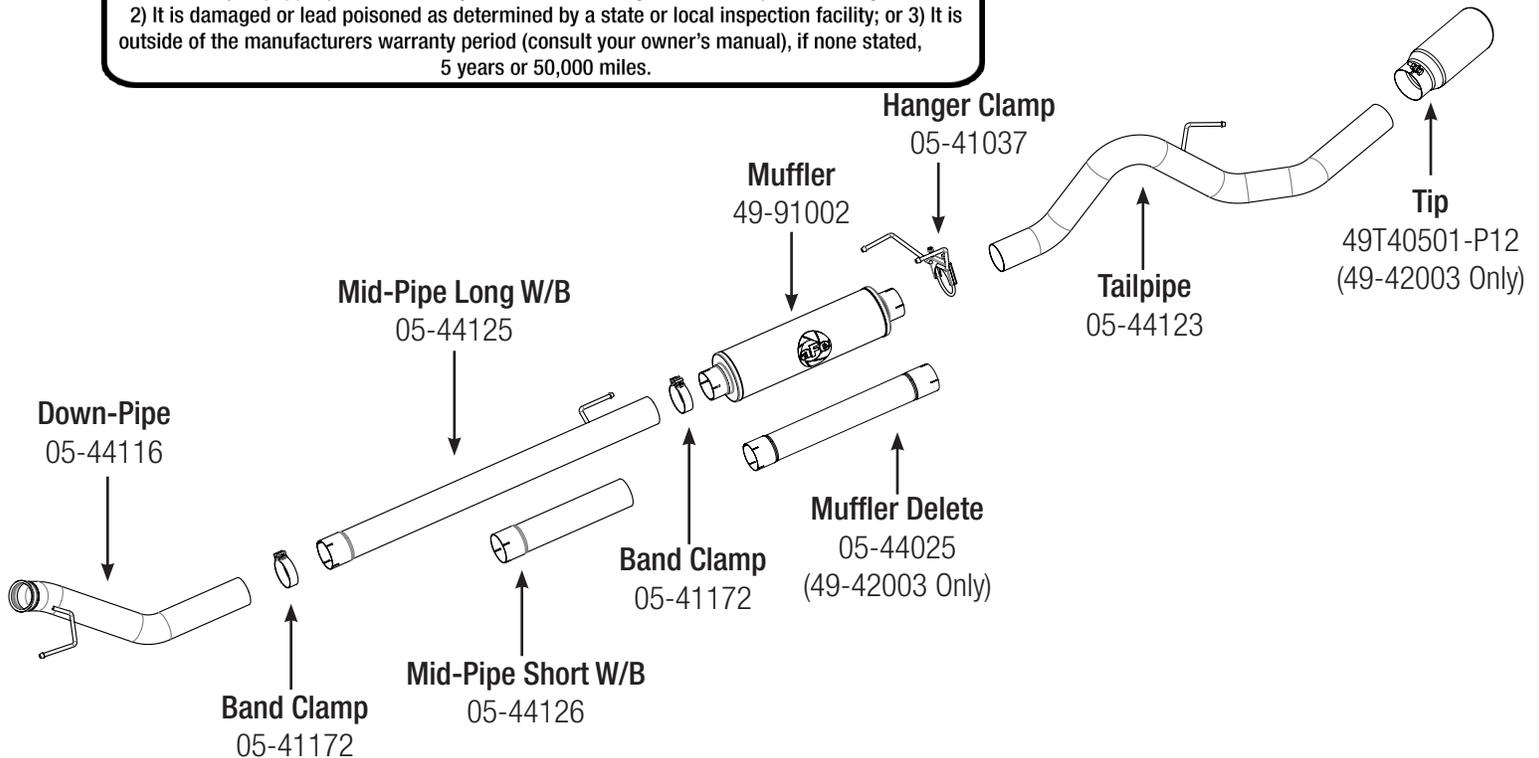
INSTALLATION INSTRUCTIONS

MAKE: Dodge
MODEL: 2500/3500
YEAR: 2003-2004
ENGINE: L6-5.9L (td)

4" Turbo-Back
49-12003
49-42003 (w/ Tip)

EMISSIONS DISCLAIMER

This product is EPA compliant, not for sale or use on vehicles certified for the state of California. Consult your state or local authority for any additional clarification. Replacement of catalytic converters (if equipped) is allowed only under the following conditions: 1) It is missing or stolen; 2) It is damaged or lead poisoned as determined by a state or local inspection facility; or 3) It is outside of the manufacturers warranty period (consult your owner's manual), if none stated, 5 years or 50,000 miles.



Step 1: (Read Instructions prior to installation) Remove the stock exhaust from the rear of the truck working your way forward. Take caution not to damage the factory isolation mounts as they will be reused. Disconnect sensors at the connections. Take caution as not to damage any sensors. **It is recommended to not fully tighten the clamps until the entire system has been installed.**

Step 2: For faster installation spread the pieces of the exhaust along side of your vehicle according to the diagram shown.

Step 3: Install the down-pipe first, then install the mid-pipe with the band clamp, Be sure to select the correct mid-pipe depending on the wheelbase length.

Step 4: Install the muffler using the two clamps indicated.

Step 5: Utilizing the factory isolation mounts now install over-axle/tailpipe. Tighten all clamps from front to rear. Make sure the isolation mounts are angled forward.

Step 6: (Part Number 49-42003 Only) Install the exhaust tip and tighten.

Your installation is now complete. It is recommended to re-tighten all parts after 50-100 miles.

NOTES:

- aFe recommends that the tail-pipe be at least 1/2"-1" away from any body panels to avoid heat related body damage. **Tighten and secure.**
- Controller/Programmers are required to operate this system.

Caution: Allow time for your vehicle to cool down prior to installation. When working on or under your vehicle proceed with caution. Exhaust systems reach high temperatures and may cause serious burns. Wear protective safety equipment; eye goggles and gloves to ensure a safe installation. **aFe recommends professional installation on our products.**