

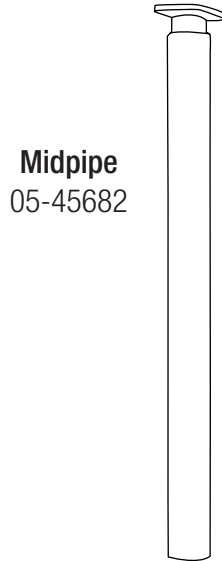


INSTALLATION INSTRUCTIONS

MAKE: Mitsubishi
MODEL: Lancer Evolution X
YEAR: 2008-2015
ENGINE: L4-2.0L (t)

Cat-Back
49-36701 (Polished tips)
49-36701-B (Black tips)
49-36701-L (Blue flame tips)

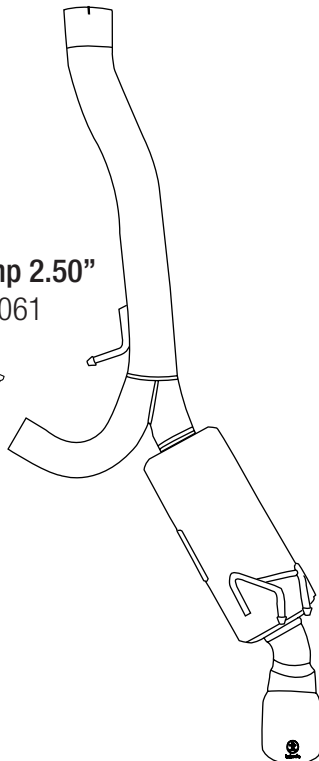
aFe recommends professional installation on our products.



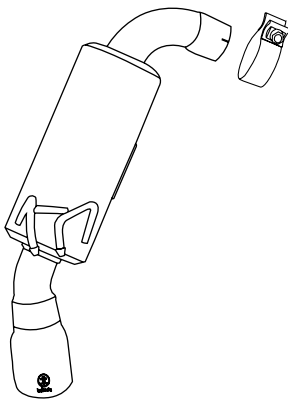
Midpipe
05-45682



Band Clamp 3"
05-41055



Band Clamp 2.50"
05-41061



Left Side Muffler Section
05-45677 (Polished tips)
05-45677B (Black tips)
05-45677L (Blue flame tips)

Right Side Muffler Section
05-45680 (Polished tips)
05-45680B (Black tips)
05-45680L (Blue flame tips)

Caution: Allow time for your vehicle to cool down prior to installation. When working on or under your vehicle proceed with caution. Exhaust systems reach high temperatures and may cause serious burns. Wear protective safety equipment; eye goggles and gloves to ensure a safe installation.

Step 1: (Read Instructions prior to installation) Secure vehicle on jack stands (Refer to your manual for specified jack stand positions).

Step 2: Remove (x2) spring bolts securing the stock muffler to the mid pipe.

Step 3: Slide (x2) muffler rubber hanger mounts off the chassis and remove muffler section.

Step 4: Slide (x1) rubber hanger mount securing the stock mid pipe to the chassis.

Step 5: Remove the stock mid pipe by removing (x2) bolts secured to the catalytic converter. The bolts and gasket will be re-used.

Step 6: Un-bolt mid pipe rubber hanger mount off the stock mid pipe and remove the spacer from the rubber mount (This will not be re-used). Transfer the rubber mount onto the Takeda right muffler section (part number 05-45680).

Step 7: Remove rubber hanger mounts off O.E. muffler section and transfer onto the Takeda left and right mufflers (part number 05-45677 & 05-45680).

Step 8: Using the original (x2) bolts and gasket removed from step 5, install the Takeda mid pipe section and tighten.

Step 9: Using (x1) supplied 3.0" Takeda band clamp, install the Takeda right side muffler section onto the mid pipe and secure the (x2) rubber hanger mounts onto the chassis. Do not tighten band clamp.

Step 10: Using (x1) supplied 2.5" Takeda band clamp, install the Takeda left side muffler section onto the right side mid pipe and secure the rubber hanger mount onto the chassis. Do not tighten band clamp.

Step 11: Align Takeda exhaust system and then tighten all band clamps.

Step 12: Re-check all your work.

Note: It is normal for your exhaust system to emit smoke for the first few minutes upon initial start-up due to grease used in the mandrel bending process.