

CUMMINS

P/N 49-42007 49-42012

2004.5-2007 L6-5.9L (td)

FULL 5" STAINLESS STEEL DIESEL EXHAUST

Features:

- High performance
 5" mandrel-bent tubing
 409 SS construction
- OE style clamps and hangers
- 2-piece tailpipe
- Turbo-back & Cat-back

Benefits:

- + 179% flow increase
- Increased MPG
- Lowers EGTs

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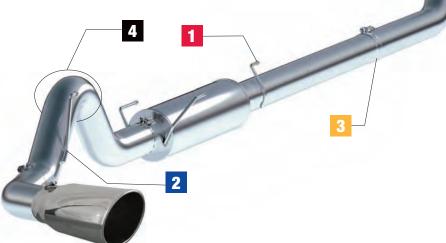
Tech Sheet

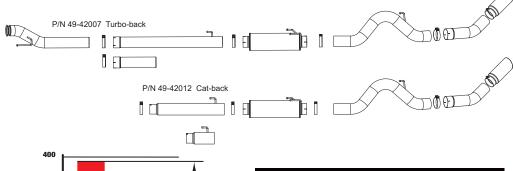
Exhaust Systems

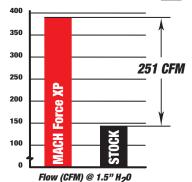




Material	Full 5" 409 stainless steel tube 8" 409 stainless steel Band clamp			
Muffler				
Clamps				
Tailpipe	2-piece			
Tip	Included (304 SS)			
Install Time	2 hour			







Performance Data

CFM Up to 179% increase

EGTs Reduced by 100°F

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Application

Make Dodge

Model RAM 2500 & 3500

Year 2004.5-2007

Engine L6-5.9L Cummins (td)

Chassis RCLB, QCSB, QCLB & MEGA Cab

Features & Benefits

Bayonet hangers
Swaged bayonet
ends lock your
exhaust component
into place for the
most secure installation possible. Other
manufacturers use
less expensive bent
hangers that allow
tubes and parts to
slide from side to
side, causing
premature wear
and damage.



Welded-on hangers Every hanger is thoroughly welded on each side to ensure a stronger connection, compared to other manufacturers who use only inferior floating hangers.



Band style clamps Premium-quality band clamps are used on critical joints to provide the tightest, leak-free seal possible. Other systems use common, less expensive U-bolt clamps.



Mandrel bent

All aFe tubing is 100% mandrel-bent. Mandrel bending ensures the tubing maintains its shape and size, providing smooth, unrestricted airflow. Standard tubing can lose as much as 20% of its diameter in sharo bends.



See chart at left

MACH Force XP	P/N	Weight	Box Size	UPC	MSRP	J-Price
Turbo-back	49-42007	88 lbs.	49" x 13" x 23"	80295949452	\$882.35	\$750.00
Cat-back	49-42012	69 lbs.	49" x 13" x 23"	80295949467	\$676.47	\$575.00