



DODGE CUMMINS

PART #
49-42011
49-12011

2004.5- 2007 L6-5.9L (td)

DIESEL EXHAUST



Features:

- High performance
- High flow reversible muffler
- 409 SS or aluminized
- One part number fits all wheelbases

Benefits:

- + 8 lbs. X ft. torque
- + 4 H.P.

aFePower.com





Installation Instructions for: Dodge Cummins

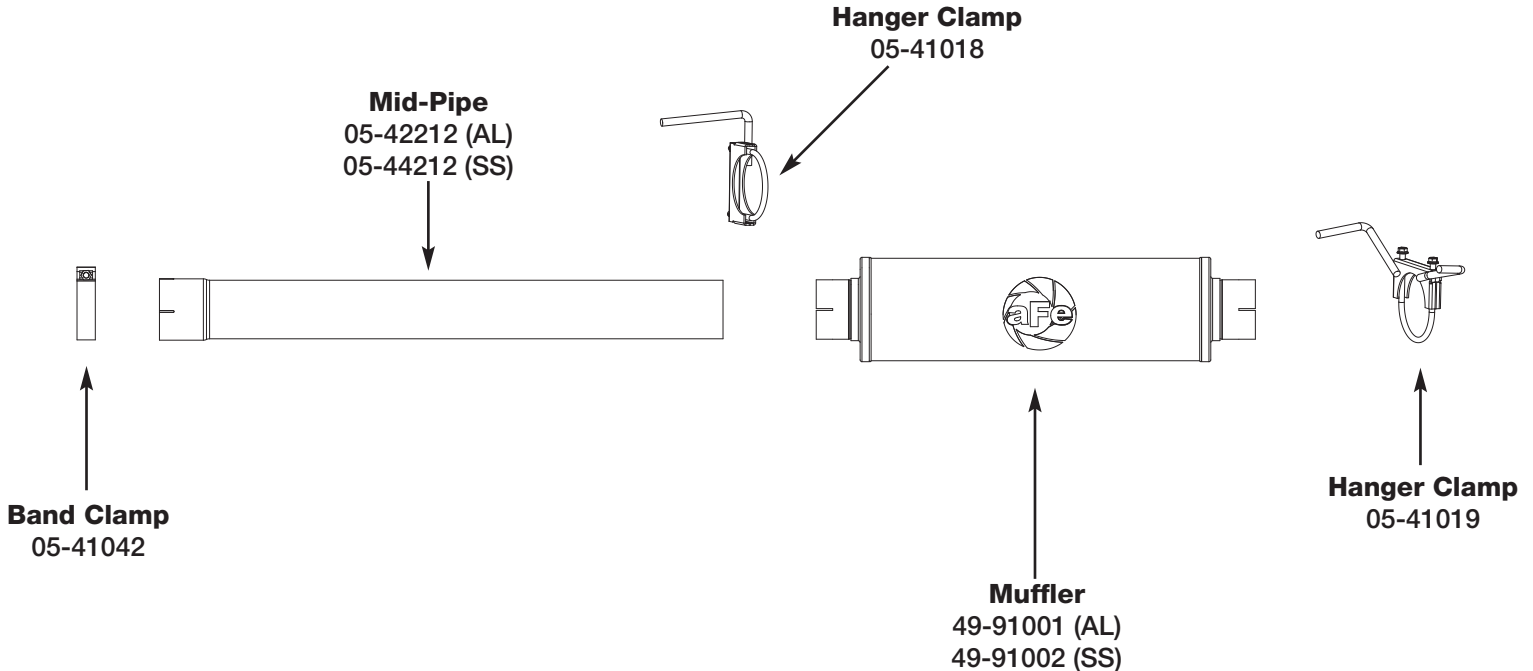
2004.5-2007 L6-5.9L (td)



49-42001 (409SS) Tom Kit



49-12001 (Aluminized) Tom Kit



Step 1: (Read Instructions prior to installation) Remove your stock exhaust up to the catalytic converter from the rear of your truck working your way forward. Take caution not to damage the factory isolation mounts and tail-pipe as they will be reused.

It is recommended to not fully tighten the clamps until the entire system has been installed.

Step 2: For faster installation spread the pieces of the exhaust along side of your vehicle according to the diagram shown.

Step 3: The catalytic converter must be trimmed at the outlet to 2-1/4". Then slide the straight tube and the band clamp over the catalytic converter outlet. The tube will need to be cut at the non flared end to fit Quad cab short bed & Regular cab long bed (cut to 18.5")

Step 4: Slip clamps over ends of muffler prior to installation. now install muffler onto mid-pipe and rubber isolaters

Step 5: Utilizing the factory isolation mounts reinstall the factory tailpipe and tighten all clamps from front to rear.

Step 6: Your installation is now complete. It is recommended to re-tighten all parts after 50-100 miles.

NOTE:

- aFe recommends that the tailpipe be at least 1/2"-1" away from any body panels to avoid heat related body damage. **Tighten and secure.**

Caution: Allow time for your vehicle to cool down prior to installation. When working on or under your vehicle proceed with caution. Exhaust systems reach high temperatures and may cause serious burns. Wear protective safety equipment; eye goggles and gloves to ensure a safe installation. aFe recommends professional installation on our products.