



INSTALLATION INSTRUCTIONS

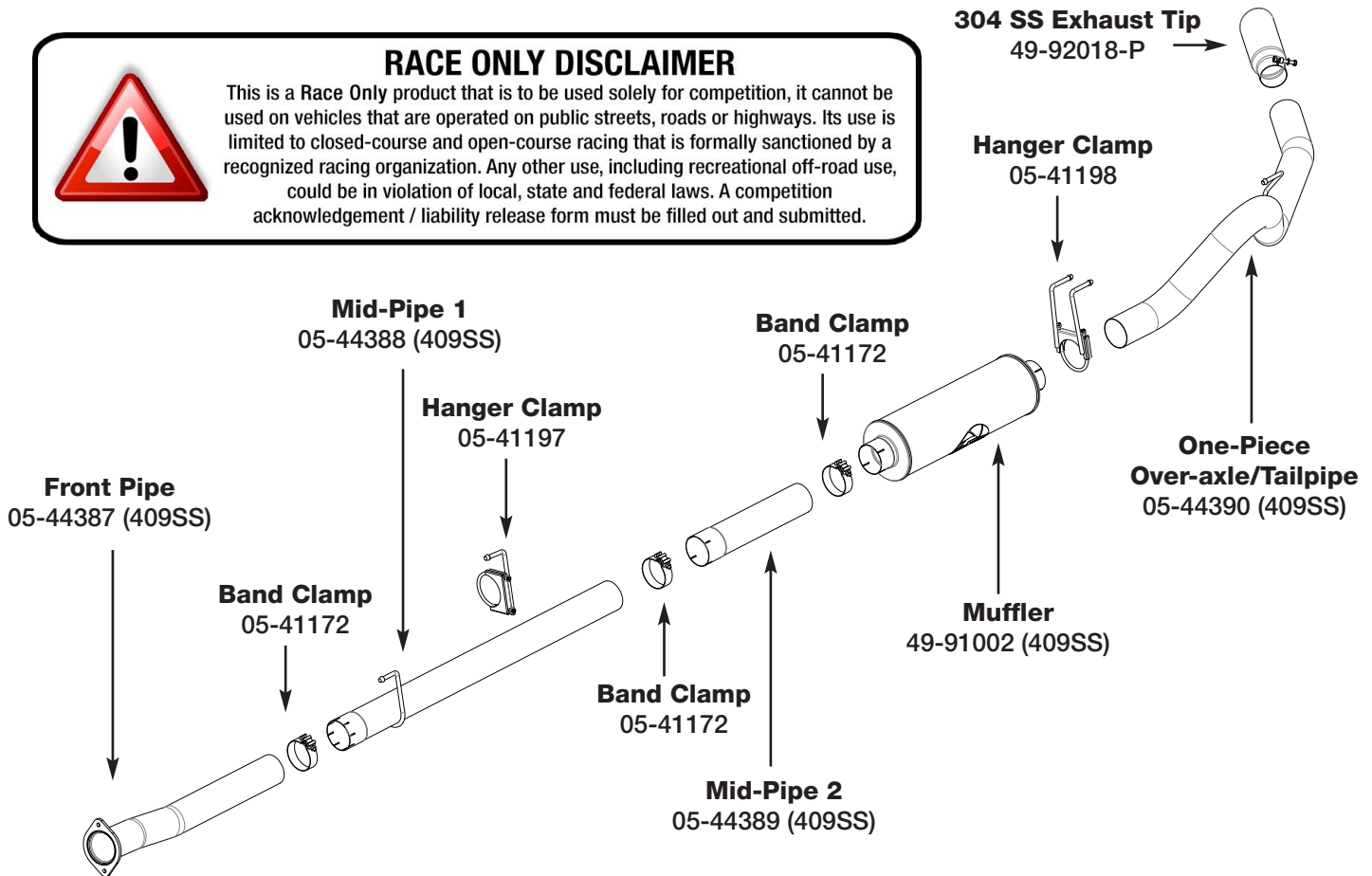
MAKE: FORD
MODEL: F-250/F-350 POWER STROKE
YEAR: 2011-2016
ENGINE: V8-6.7L (td)
WHEELBASE: 141" to 172"

4" DPF-Delete
(With Muffler)
49-43034 (409SS)



RACE ONLY DISCLAIMER

This is a Race Only product that is to be used solely for competition, it cannot be used on vehicles that are operated on public streets, roads or highways. Its use is limited to closed-course and open-course racing that is formally sanctioned by a recognized racing organization. Any other use, including recreational off-road use, could be in violation of local, state and federal laws. A competition acknowledgement / liability release form must be filled out and submitted.



Step 1: (Read Instructions prior to installation) Remove your stock exhaust from the rear of your truck working your way forward. Take caution not to damage the factory isolation mounts as they will be reused. Disconnect sensors at the connections. Take caution as not to damage any sensors. **It is recommended to not fully tighten the clamps until the entire system has been installed.**

Step 2: For ease of installation spread the pieces of the exhaust along side of your vehicle according to the diagram shown above.

Step 3: Install front pipe 1 first, then install the mid-pipes 1 and 2 with the band clamps and hanger clamp. You may need to shorten mid-pipe 2 depending on the wheelbase length. Do not fully tighten.

Step 4: Install the muffler using the two clamps indicated. Do not fully tighten.

Step 5: Utilizing the factory isolation mounts now install over-axle/tail-pipe.

Step 6: Adjust for alignment, install exhaust tip and tighten all connections. Your installation is now complete. It is recommended to re-tighten all exhaust components after the first 50-100 miles.

Step 7: Install the urea injector bracket between the frame and hanger mount. It is not necessary to remove the hanger mount. Use the original injector mounting nuts. **DO NOT OVER TIGHTEN!**

NOTE:

- aFe recommends that the tailpipe be at least 1/2"-1" away from any body panels to avoid heat related body damage. **Tighten and secure.**

Caution: Allow time for your vehicle to cool down prior to installation. When working on or under your vehicle proceed with caution. Exhaust systems reach high temperatures and may cause serious burns. Wear protective safety equipment; eye goggles and gloves to ensure a safe installation. **aFe recommends professional installation on our products.**