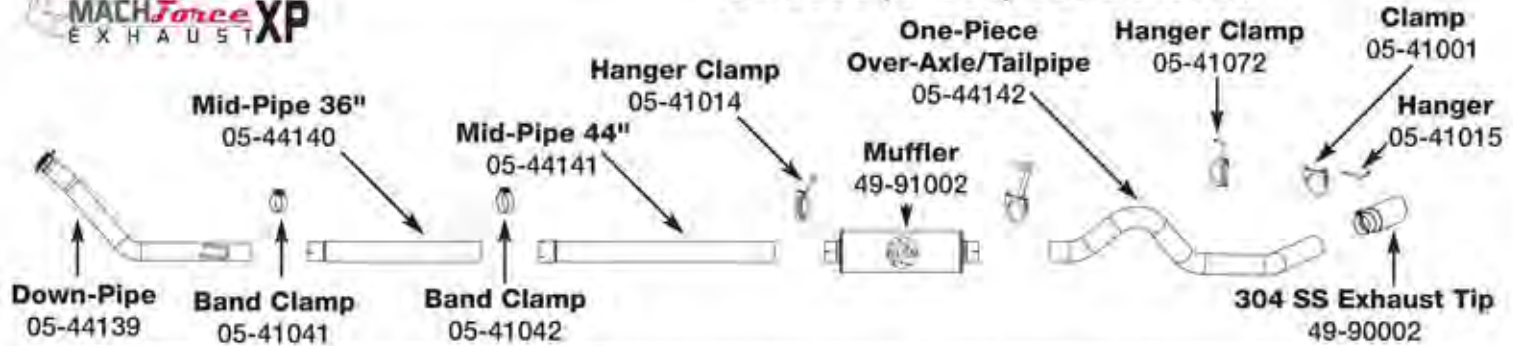




Installation Instructions for: DODGE CUMMINS 1994-2002 L6-5.9L (td)



49-42001 (409SS) TURBO-Back



Step 1: (Read Instructions prior to installation) Remove your stock exhaust from the rear of your truck working your way forward. It may be necessary to cut the pipes if the slip joints are stuck. Take caution not to damage the factory isolation mounts as they will be reused. *It is recommended to not fully tighten the clamps until the entire system has been installed.*

Step 2: For faster installation spread the pieces of the exhaust along side of your vehicle according to the diagram shown.

Step 3: Install the down-pipe first, then install the 36" mid-pipe with the band clamp. Be sure to select the correct mid-pipe.

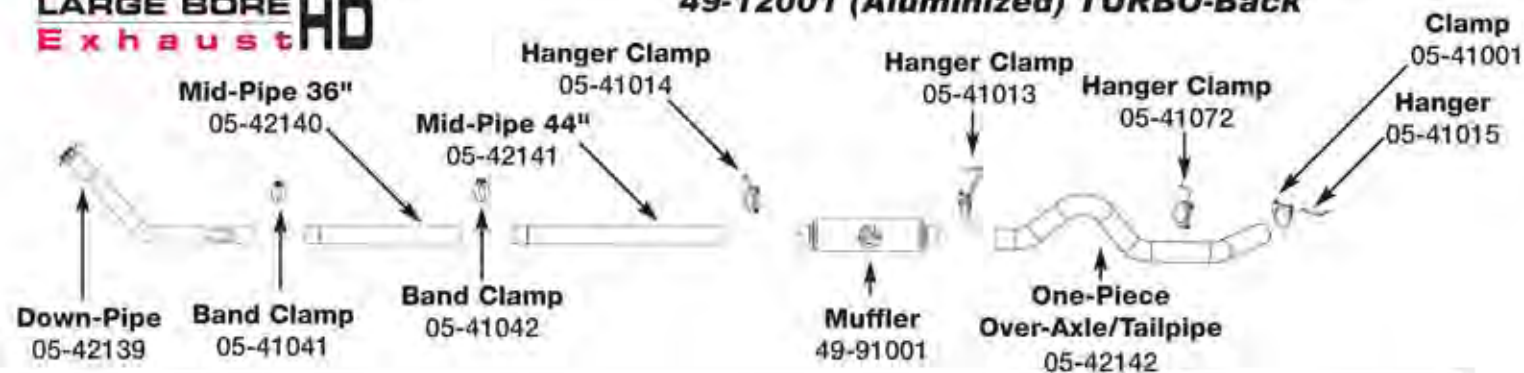
Step 4: Now jump to the installation of the rear of the exhaust system. Utilizing the factory isolation mounts install the over-axle/tailpipe. For 94-97 model year trucks use clamp 05-41001 and hanger 05-41015. Next install the muffler using the two clamps indicated.

Step 5: Now that the front and rear of the system are installed test fit the 44" mid-pipe as this pipe will need to be cut at the muffler end to fit shorter wheel bases. After test fitting and cutting, install the 44" mid-pipe using the band clamp and hanger clamp as shown. Now tighten all clamps from front to rear. Make sure the isolation mounts are angled forward slightly.

Step 6: Install the exhaust tip and tighten. Your installation is now complete. It is recommended to re-tighten all parts after 50-100 miles.



49-12001 (Aluminized) TURBO-Back



Step 1, 2, and 3: See above

Step 4: Now jump to the installation of the rear of the exhaust system. Utilizing the factory isolation mounts install the over-axle pipe. For 94-97 model year trucks use clamp 05-41001 and hanger 05-41015. Next install the muffler using the two clamps indicated.

Step 5: See above

Step 6: Install the tail-pipe and tighten. Your installation is now complete. It is recommended to re-tighten all parts after 50-100 miles.

NOTE:

- aFe recommends that the tailpipe be at least 1/2"-1" away from any body panels to avoid heat related body damage. **Tighten and secure.**
- This system is designed for non-catalytic convertor applications. Modifications will be necessary to retain the catalytic convertor.

Caution: Allow time for your vehicle to cool down prior to installation. When working on or under your vehicle proceed with caution. Exhaust systems reach high temperatures and may cause serious burns. Wear protective safety equipment; eye goggles and gloves to ensure a safe installation. **aFe recommends professional installation on our products.**