aFe POWER

GM DURAMAX

2007.5-2008 V8-6.6L (td)
LMM

P/N
49-44004
49-14004

DIESEL EXHAUST

GM
SILVERADO
SIERRA
2500/3500 HEAVY DUTY
GMT 900 CHASSIS

Features:

- High performance
- 4" mandrel-bent
- 409 SS or aluminized
- Lowers EGT's
- OE style clamps and hangers

Benefits:

- + 51 lbs x ft torque
- + 18 H.P.
- + 126% flow increase

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Installation Instructions for:

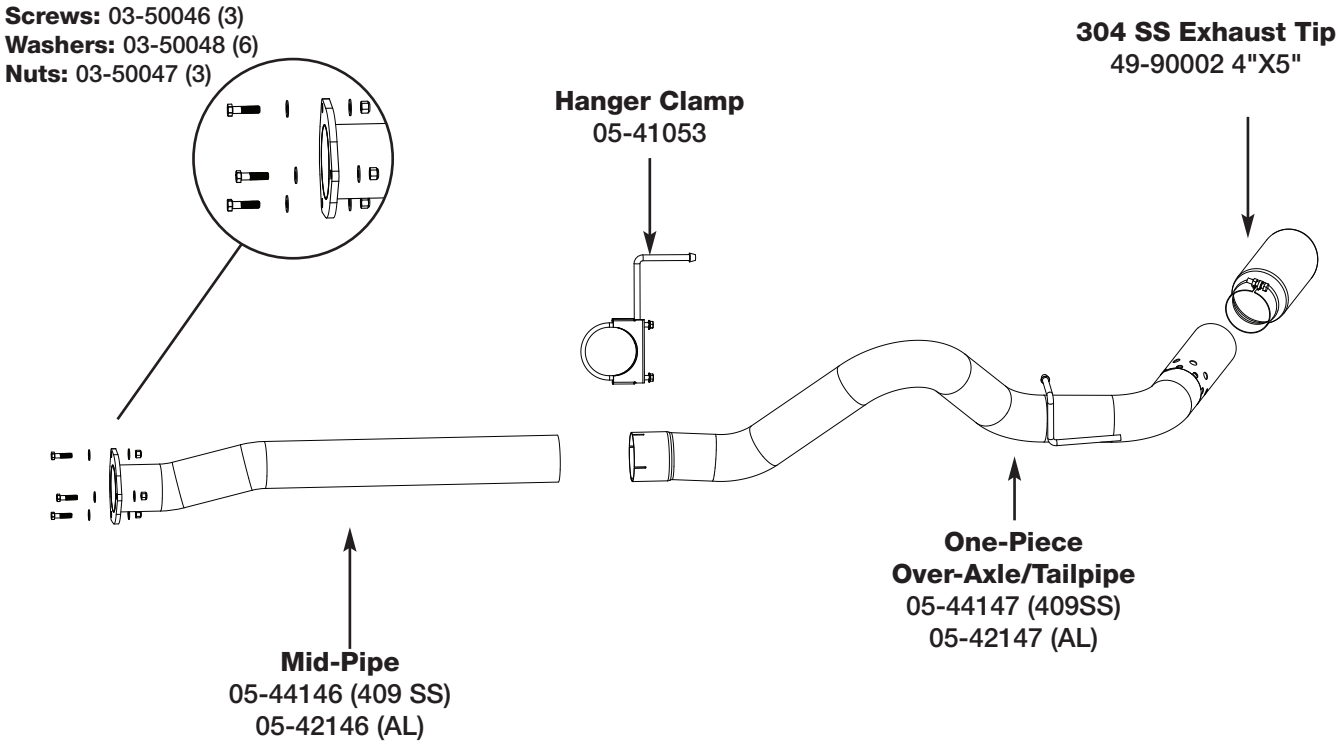
GM DURAMAX 2007.5-2008 V8-6.6L (td) (LMM) GMT 900

MACH Force XP™ EXHAUST

49-44004 (409SS) DPF-Back

LARGE BORE HD™ Exhaust

49-14004 (Aluminized) DPF-Back



Step 1: **(Read Instructions prior to installation)** Loosen mounting flange at rear of particulate filter before muffler. Remove your stock exhaust from the rear of your truck working your way forward. Take caution not to damage the factory isolation mounts and gasket as they will be reused. ***It is recommended to not fully tighten the clamps until the entire system has been installed.***

Step 2: For faster installation spread the pieces of the exhaust along side of your vehicle according to the diagram shown.

Step 3: Install over-axle/tailpipe, utilizing the factory isolation mounts. Now slip hanger clamp over expanded end of over-axle/tailpipe.

Step 4:. Install the Mid-pipe using original gasket and supplied hardware. Regular cab and quad cab short bed will require that the mid-pipe be cut at the end opposite from the flange. Crew Cab long bed will use the mid-pipe as is. The Mid-pipe should be installed so that the jog brings the Mid-pipe closer to the drive shaft for increased tailpipe/Shock clearance.

Step 5: Install the exhaust tip making sure not to cover the vent holes. Now tighten all connections, your installation is now complete. It is recommended to re-tighten all parts after 50-100 miles.

NOTE:

- aFe recommends that the tailpipe be at least **1/2"-1"** away from any body panels to avoid heat related body damage. **Tighten and secure.**

Caution: *Allow time for your vehicle to cool down prior to installation. When working on or under your vehicle proceed with caution. Exhaust systems reach high temperatures and may cause serious burns. Wear protective safety equipment; eye goggles and gloves to ensure a safe installation.* ***aFe recommends professional installation on our products.***

Updated: 1/2008