

advanced FLOW engineering

Instruction Manual P/N: 51-81872, 54-81872, 75-81872-0 & 75-81872-0V

Make: **FORD** Model: **SUPER DUTY F-250/350** Year: **2011-2014** Engine: **V8-6.7L (td) POWER STROKE**



- Please read the entire instruction manual before proceeding.
- Ensure all components listed are present.
- If you are missing any of the components, call customer support at 951-493-7100.
- Ensure you have all necessary tools before proceeding.
- Do not attempt to work on your vehicle when the engine is hot.
- Disconnect the negative battery terminal before proceeding.
- Retain factory parts for future use.

Label	Qty.	Description	Part Number
A1	1	Pro DRY S Air Filter	21-91053 (Gray Media) Included in 51-81872 & 75-81872-0V
A2	1	Pro 5R Air Filter	24-91053 (Blue Media) Included in 54-81872
A3	1	Pro GUARD 7 Air Filter	72-91053 (Gold Media) Included in 75-81872 & 75-81872-0V
B	1	Housing	05-81872B2
C	1	Tube	05-81872B1
D	2	Clamp #72	03-50010
E	1	Clamp #88	03-50005
F	1	Cover	05-81872B3
G	1	Turbo Coupling	05-01137
H	1	Hump Coupling	05-00794
I	1	Fixing Clamp	03-50234
J	1	MAS Gasket	05-00631
K	2	Chesse Head Screws	03-50034
L	2	Nylon Spacers	03-50089
M	1	Hex Head Screw	03-50057
N	1	Washer	03-50070
O	7	Button Head Screws	03-50217
P	1	Torx Bit	03-50066
Q	1	Restore Kit	90-50500 Included in 75-81872-0V
R	1	Pre-Filter	28-10041 Included in 75-81872-0V

Installation will require the following tools:

T-20 Torx Bit, 8mm Nut Driver, 10mm Socket, Ratchet, Flat Head Screw Driver, 4.5mm Allen Key.

Note: Legal in California for use on race vehicles only. The use of this device on vehicles used on public streets or highways is strictly prohibited in California and others states that have adopted California emission regulations.

B



C



D



E



F



G



H



I

J

K

L

M

N

O

P

A1



A2



A3



Q



R





Figure A

Refer to Figure A for step 1

Step 1: Take off the (2) 8mm screws securing the OE intake tube and filter box and loosen the band clamps.



Figure B

Refer to Figure B for steps 2-3

Step 2: Disconnect the wire harness clip from the filter housing and pull the red tab out on the flow sensor connector, then press the tab and pull off the sensor plug. Remove the flow sensor off the tube with the provided T-20 torx bit.

Step 3: Pull out the air box in an upward motion.



Refer to Figure C for step 4

Step 4: Slip all the hoses out of the way on the OE intake tube, loosen the clamps and remove the tube.



Figure D

Refer to Figure D for steps 5-8

Step 5: Remove OE filter minder and OE grommet from factory housing.

Step 6: Install OE grommet and OE filter minder onto hole on new cover.

Add the hump coupler with clamps onto the small end of cover and slide until flush with tube.

Step 7: Install the sensor onto the new intake tube with provided nylon spacers, gasket and small screws. Also place the largest clamp on the big oval end of the tube.

Step 8: Install the air filter on cover using provided clamp and tighten.



Figure E

Refer to Figure E for step 9

Step 9: Install the adaptor coupling onto the engine with the radius edge outward.

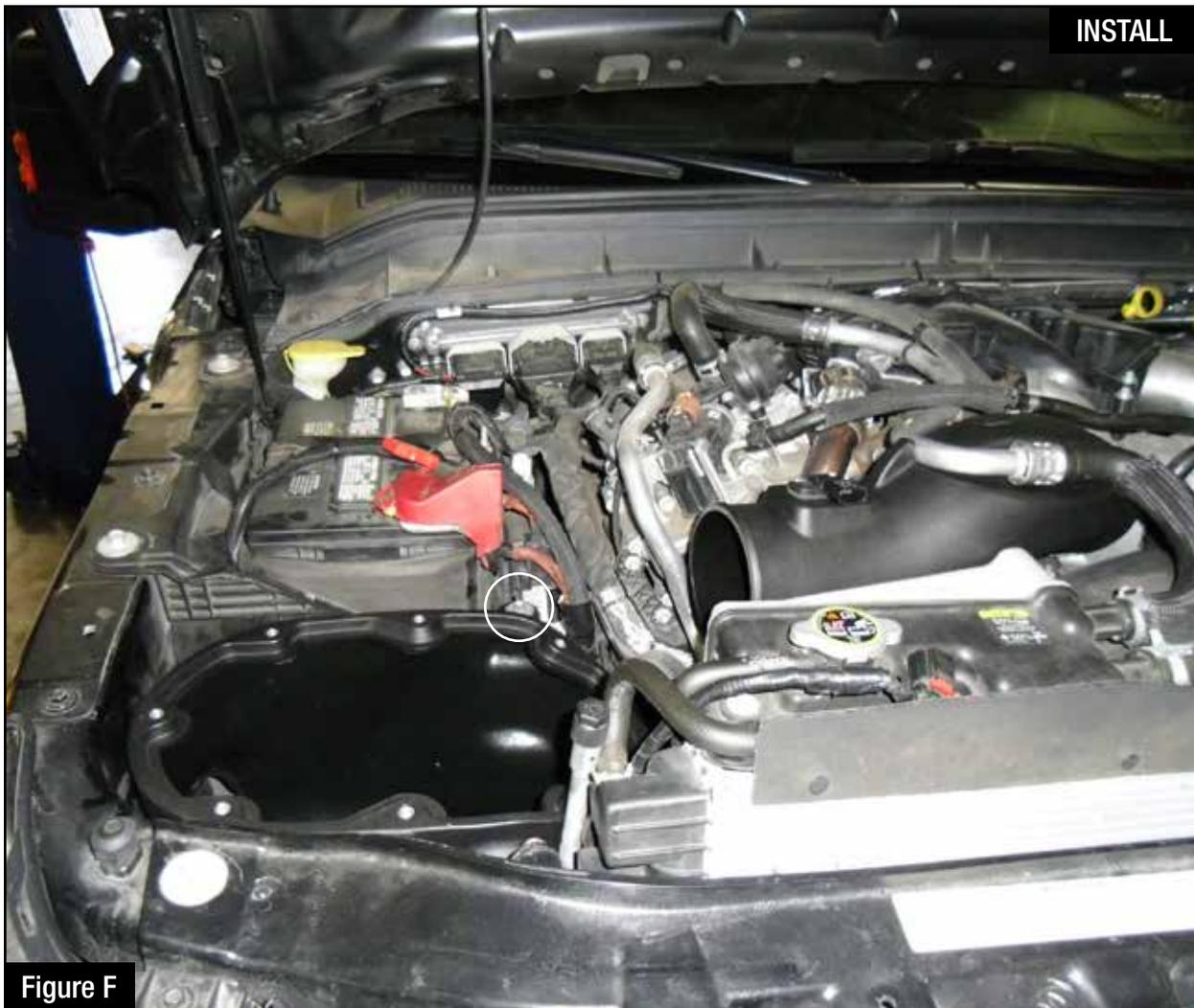


Figure F

Refer to Figure F for steps 10-11

Step 10: Install tube onto engine manifold over the adaptor coupling. Do not tighten clamps at this time.

Step 11: Install the housing, push on it to make sure stud on the bottom goes through OE rubber grommet). Also reinstall the factory 8mm screw near the positive battery cable.



Figure G

Refer to Figure G for step 12

Step 12: Slide hump coupling from cover onto the tube and close housing.

**Figure H****Refer to Figure H for steps 13-17**

Step 13: Use the provided button head screws to tighten cover to housing.

Step 14: Tighten all clamps.

Step 15: Re-connect the flow sensor.

Step 16: Snap metal tube line into tube.

Step 17: Secure OE hose with 3/4" fixing clamp ① using M6 screw and washer.



Figure I

Refer to Figure I for steps 18-19

Step 18: Reconnect batteries.

Step 19: Check that all components are tight and secure. Your installation is now complete.

NOTE: Retighten all connections after approximately 100-200 miles.



Pro DRY S Air Filter



P/N: 21-91053

Pro 5R Air Filter



P/N: 24-91053

Pro GUARD 7 Air Filter



P/N: 72-91053

Pre-Filters



P/N: 28-10041 Yellow
P/N: 28-10042 Red
P/N: 28-10043 Black
P/N: 28-10044 Blue

Pro DRY S Restore Kit



P/N: 90-59999

Blue Aerosol Restore Kit



P/N: 90-50001

Fuel Filter



P/N: 44-FF014

Oil Filter



P/N: 44-LF024

Direct Fit IRF



P/N: 30-80202

ATLAS Exhaust



P/N: 49-03039NM

Direct Fit Air Filter



P/N: 30-10202

To purchase any of the items above, view airflow charts, dyno graphs, photos, and video; please go to aFepower.com.

Warranty

General Terms:

- aFe warrants their products to be free from manufacturer's defects due to workmanship and material.
- This warranty applies only to the original purchaser of the product and is non-transferrable.
- Proof of purchase of the aFe product is required for all warranty claims.
- Warranty is valid provided aFe instructions for installation and/or cleaning were properly followed.
- Proper maintenance with regular inspections of product is required to insure warranty coverage.
- Damage due to improper installation, abuse, unauthorized repair or alteration is not warranted.
- Incidental or consequential damages or cost, including installation and removal of part, incurred due to failure of aFe product is not covered under this warranty.
- All warranty is limited to the repair and/or replacement of the aFe part. To request Return Goods Authorization ("RGA"), email RGA@afepower.com or call (951)493-7100. Upon receipt of the RGA, you must return the product to the address provided in the RGA, freight prepaid and accompanied with a dated proof of purchase and the RGA. Upon receipt of the defective product and upon verification of proof of purchase, aFe will either repair or replace the defective product within a reasonable time, not to exceed thirty days.

Product Category	P/N Prefix	Warranty duration
Direct OE Replacement Filters	10, 11, 30, 31, 71, 73	Life of the vehicle
Racing Filters	18	1 year
Universal	21, 24, 72	2 years
Air Intake Systems	50, 51, 54, 55, 75	2 years
Exhaust Systems	49	2 years
Intercoolers & Intercooler Tubes	46-2	2 years
Intake Manifolds	46-1	2 years
Differential Cover	46-7	Life of the vehicle
Exhaust Manifolds	46	2 years
Throttle Body Spacers	46-3	2 years
Fluid Filters	44	90 days
Pre-Filters	28	2 years
Heavy Duty OE Replacement	70	2 years
PowerSports OE Replacement	81, 87	2 years
PowerSports Intake Systems	85	2 years

No other warranty expressed or implied applies nor is any person or advanced FLOW engineering authorized to assume any other warranty. Some States do not allow the exclusion or limitation of incidental or consequential damages or do not allow limitations on how long an implied warranty lasts, so the above limitations or exclusions may not apply to you. This warranty gives you specific legal rights, and you may also have other rights which vary from State to State.



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