

by AIR LIFT®

Kit 75575

2010 Chevrolet Camaro

front application



AIR

INSTALLATION GUIDE

For maximum effectiveness and safety, please read these instructions completely before proceeding with installation.

Failure to read these instructions can result in an incorrect installation.

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Introduction

The purpose of this publication is to assist with the installation, maintenance and troubleshooting of this Chevrolet Camaro Lifestyle kit.

It is important to read and understand the entire installation guide before beginning installation or performing any maintenance, service or repair. The information includes a hardware list, tool list, step-by-step installation information, maintenance tips, safety information and a troubleshooting guide.

Air Lift Company reserves the right to make changes and improvements to its products and publications at any time. For the latest version of this manual, contact Air Lift Company at (800) 248-0892 or visit our website at www.airliftcompany.com.

NOTATION EXPLANATION

Hazard notations appear in various locations in this publication. Information which is highlighted by one of these notations must be observed to help minimize risk of personal injury or possible improper installation which may render the vehicle unsafe. Notes are used to help emphasize areas of procedural importance and provide helpful suggestions. The following definitions explain the use of these notations as they appear throughout this guide.



INDICATES IMMEDIATE HAZARDS WHICH WILL RESULT IN SEVERE PERSONAL INJURY OR DEATH.



INDICATES HAZARDS OR UNSAFE PRACTICES WHICH COULD RESULT IN SEVERE PERSONAL INJURY OR DEATH.



INDICATES HAZARDS OR UNSAFE PRACTICES WHICH COULD RESULT IN DAMAGE TO THE MACHINE OR MINOR PERSONAL INJURY.

NOTE

Indicates a procedure, practice or hint which is important to highlight.

IMPORTANT SAFETY NOTICES

The installation of this kit does not alter the Gross Vehicle Weight Rating (GVWR) or payload of the vehicle. Check your vehicle's owner's manual and do not exceed the maximum load listed for your vehicle.

Gross Vehicle Weight Rating: The maximum allowable weight of the fully loaded vehicle (including passengers and cargo). This number — along with other weight limits, as well as tire, rim size and inflation pressure data — is shown on the vehicle's Safety Compliance Certification Label.

Payload: The combined, maximum allowable weight of cargo and passengers that the vehicle is designed to carry. Payload is GVWR minus the Base Curb Weight.

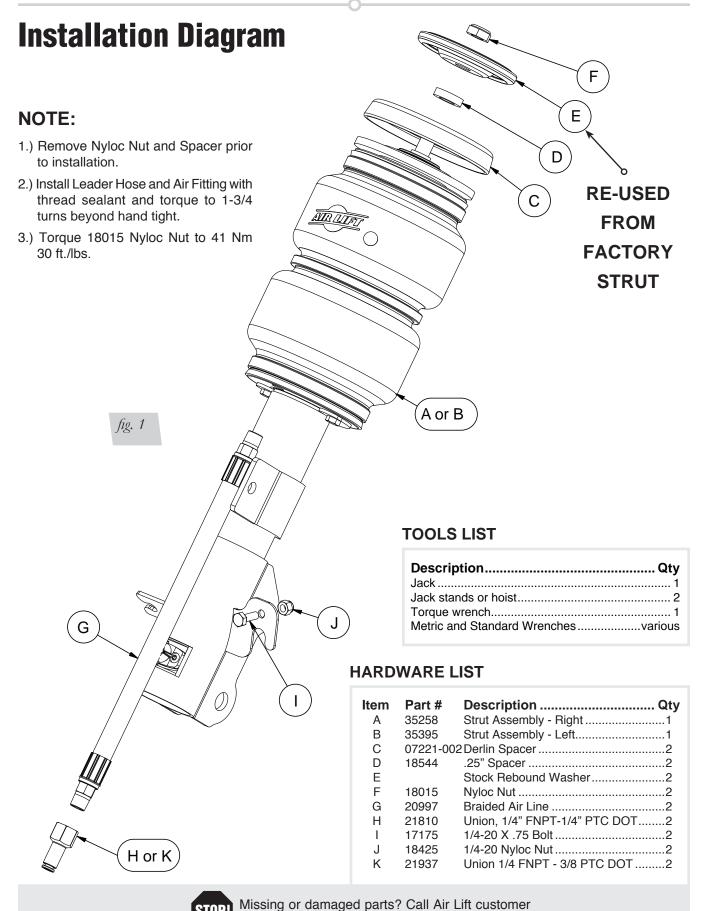


DO NOT INFLATE AIR SPRINGS WHILE OFF OF THE VEHICLE. DAMAGE TO ASSEMBLY MAY RESULT AND VOID WARRANTY.



DO NOT WELD TO, OR MODIFY LIFESTYLE STRUTS/SHOCKS IN ANY WAY. DAMAGE TO UNIT MAY OCCUR AND WILL VOID WARRANTY.





service at (800) 248-0892 for a replacement part.

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Installing the Lifestyle Kit

PREPARING THE VEHICLE

- 1. Support vehicle with jack stands or a hoist at approved lifting points.
- 2. Remove the front wheels

STOCK STRUT REMOVAL

- 1. Remove the bolt from the brake line tab and release brake line from the strut.
- 2. Unclip the sensor wire from the strut (fig. 2).
- 3. Unthread the stabilizer link nut from the strut and free the linkage from the strut (fig. 2).
- 4. Support the hub assembly

NOTE

Vehicle may come with camber adjuster set screws located on the top of the spindle. Ensure these are tight before removing the lower spindle bolts. This can be used to set a baseline camber but is not meant to supplement as a real alignment.

5. Unthread the spindle nuts and remove spindle bolts from the strut assembly (fig. 2).

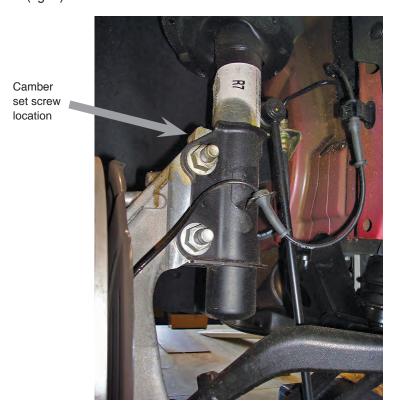


fig. 2

6. From under the hood, remove the covers from the strut mount and unthread the nut from the strut rod. Remove the rebound washer and pull strut from the vehicle (fig. 3). KEEP THE REBOUND WASHER!





AIR SUSPENSION PREPARATION / INSTALLATION

- 1. Prior to installing the strut, apply Teflon^a tape or thread sealant to the threads of the air fitting and thread into the lower end cap of the air spring. Torque 1-3/4 turns beyond hand tight.
- 2. Remove the nyloc nut (F) and .25" spacer (D) from the top of the bellow-over-strut assembly (fig. 4). KEEP THESE PARTS!



fig. 4

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3. Insert the strut assembly into the vehicle strut pocket. Fit the Derlin spacer (C) into the stock strut location. Add the .25" spacer (D) back onto the strut rod and apply the stock rebound washer (E) and nyloc nut (F) to the rod shown in the two images below (fig. 5a & 5b). Torque to 41 Nm (30 ft/lbs).

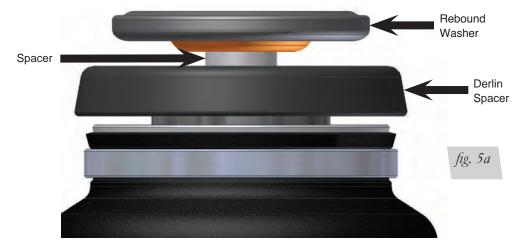




fig. 5b

- 4. Install the factory spindle bolts and nuts. Torque to 129 Nm (95 ft/lbs).
- 5. Clip the sensor wire into the strut bracket.
- 6. Using the supplied bolts (I) and nuts (J), attach the brake line to the strut with attached brake line tab mounted on the backside of the strut bracket (fig. 6).





fig. 6

- 7. Reinstall the stabilizer end linkage. Torque to 45 Nm (33 ft/lbs).
- 8. Reinstall wheels, torque to 140Nm (100ft-lbs)

Torque Specifications				
Location	Nm	ft. lbs.		
Strut spindle bolts	129	95		
Stabilizer bar linkage	45	33		
Rebound washer nyloc nut	41	30		
Wheel lugs	140	100		

Table 1

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ALIGNING THE VEHICLE

- 1. Using the control system, set the vehicle height to the new custom ride height.
- 2. If the custom ride height is lower than stock, we recommend loosening all pivot points (bolts, nuts) on any control arm, strut arm or radius rod that contains bushings (fig. 7). Once they have been loosened, re-torque to stock specifications (fig. 8).

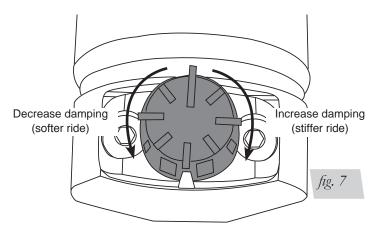
NOTE

It may be necessary to cycle the suspension to loosen the bushing up from its mount. This will help re-orient the bushing at its new position based on the custom ride height.

Before Operating

1. Some struts for this vehicle come with a nine-position damping dial for added adjustability (fig. 7). If not, proceed to 2.

Before driving your vehicle, set the new struts to their highest setting by turning the black dial on the shaft of the strut as far as it will go to the right (position 9).



 Next, completely deflate and reinflate the air bags 2-3 times. This procedure will purge any trapped air in the dampers and allow for maximum performance. For ride performance and the most versatility, Lifestyle recommends setting the strut dial (if equipped) to position 6 or higher.



MAKE SURE THE FRONT WHEELS ARE STRAIGHT WHEN DEFLATING AND REINFLATING AIR BAGS.

- 3. Inflate and deflate the system (do not exceed 125 PSI) to check for clearance or binding issues. With the air springs deflated, check clearances on everything so as not to pinch brake lines, vent tubes, etc. Clear lines if necessary.
- 4. Inflate the air springs to 75PSI 90PSI and check all connections for leaks.
- 5. Air Lift part #27741 or #27630, High Performance 4 Path Air Management System, is highly recommended for this product.



INSTALLATION CHECKLIST

	brake drum, frame, shock absorbers and brake cables.
	Leak test before road test — Inflate the air springs to 75PSI - 90PSI and check all connections for leaks. All leaks must be eliminated before the vehicle is road tested.
	Heat test — Be sure there is sufficient clearance from heat sources, at least 6" for air springs and air lines. If a heat shield was included in the kit, install it. If there is no heat shield, but one is required, call Air Lift customer service at (800) 248-0892.
	Fastener test — Recheck all bolts for proper torque.
	Road test — The vehicle should be road tested after the preceding tests. Inflate the springs to recommended driving pressures. Drive the vehicle 10 miles and recheck for clearance, loose fasteners and air leaks.
	Operating instructions — If professionally installed, the installer should review the operating instructions with the owner. Be sure to provide the owner with all of the paperwork that came with the kit.
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	echnician's Signature
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D.	ate
Po	POST-INSTALLATION CHECKLIST Overnight leak down test — Recheck air pressure after the vehicle has been used for 24 hours. If the pressure has dropped more than 5 PSI, then there is a leak that must

□ Clearance test — Inflate the air springs to 75-90 PSI and make sure there is at least ½" clearance from anything that might rub against each sleeve. Be sure to check the tire,



Product Use, Maintenance and Servicing

Suggested Driving Air Pressure	Maximum Air Pressure
45 PSI	125 PSI

FAILURE TO MAINTAIN ADEQUATE MINIMUM PRESSURE (OR PRESSURE PROPORTIONAL TO LOAD) WILL RESULT IN BOTTOMING OUT, OVER-EXTENSION OR RUBBING AGAINST ANOTHER COMPONENT AND WILL **VOID THE WARRANTY**.

MAINTENANCE GUIDELINES

NOTE

By following these steps, vehicle owners will obtain the longest life and best results from their air spring.

- Check the air pressure before driving.
- 2. Never inflate beyond 125 PSI.
- 3. If you develop an air leak in the system, use a soapy water solution to check all air line connections, before deflating and removing the spring.
- 4. When increasing load, always adjust the air pressure to maintain normal ride height. Increase or decrease pressure from the system as necessary to attain normal ride height for optimal ride and handling. Remember that loads carried behind the axle (including tongue loads) require more leveling force (pressure) than those carried directly over the axle.



FOR YOUR SAFETY AND TO PREVENT DAMAGE TO YOUR VEHICLE, DO NOT EXCEED MAXIMUM GROSS VEHICLE WEIGHT RATING (GVWR), AS INDICATED BY THE VEHICLE MANUFACTURER. ALTHOUGH YOUR AIR SPRINGS ARE RATED AT A MAXIMUM INFLATION PRESSURE OF 125 PSI, THE AIR PRESSURE ACTUALLY NEEDED IS DEPENDENT ON YOUR LOAD.

- 5. Always add air to the springs in small quantities, checking the pressure frequently. Sleeves require less air volume than a tire and inflate quickly.
- 6. Should it become necessary to raise the vehicle by the frame, make sure the control system is turned off before lifting.

Troubleshooting Guide

- 1. Leak test the air line connections, the threaded connection into the air spring, and all fittings in the control system.
- 2. Inspect the air lines to be sure none are pinched. Tie straps may be too tight. Loosen or replace the strap and replace leaking components.
- 3. Inspect the air line for holes and cracks. Replace as needed.
- 4. Look for a kink or fold in the air line. Reroute as needed.

If the preceding steps do not solve the problem, it is possibly caused by a failed air spring — either a factory defect or an operating problem. Please call Air Lift at (800) 248-0892 for assistance.



Frequently Asked Questions

Q. Will installing air springs increase the weight ratings of a vehicle?

No. Adding air springs will not change the weight ratings (GAWR, GCWR and/or GVWR) of a vehicle. Exceeding the GVWR is dangerous and voids the Air Lift warranty.

Q. How long should air springs last?

If the air springs are properly installed and maintained they can last indefinitely.

Q. Will raising the vehicle on a hoist for service work damage the air springs?

No. The vehicle can be lifted on a hoist for short-term service work such as tire rotation or oil changes. However, if the vehicle will be on the hoist for a prolonged period of time, support the axle with jack stands in order to take the tension off of the air springs.

Tuning the Air Pressure

Pressure determination comes down to three things — level vehicle, ride comfort, and stability.

1. Level vehicle

If the vehicle's headlights are shining into the trees or the vehicle is leaning to one side, then it is not level. Raise the air pressure to correct either of these problems and level the vehicle.

2. Ride comfort

If the vehicle has a rough or harsh ride it may be due to either too much pressure or not enough. Try different pressures to determine the best ride comfort. See Air Lift suggested driving air pressure.

3. Stability

Stability translates into safety and should be the priority, meaning the driver may need to sacrifice a perfectly level and comfortable ride. Stability issues include roll control, bounce, dive during braking and sponginess. Tuning out these problems usually requires additional air pressure, strut damping, or both.

Checking for leaks

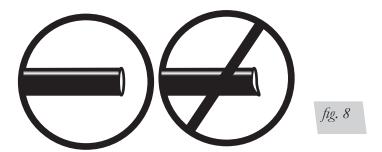
- Inflate the air spring to 80 PSI.
- 2. Spray all connections and the inflation valves with a solution of 1/5 liquid dish soap and 4/5 water. Spot leaks easily by looking for bubbles in the soapy water.
- 3. After the test, deflate the springs to the minimum pressure required to restore the system to normal ride height.
- 4. Check the air pressure again after 24 hours. A 2 4 PSI loss after initial installation is normal. Retest for leaks if the loss is more than 5 lbs.

Fixing Leaks

- 1. If there is a problem with a swivel fitting:
 - a. Check the air line connection by deflating the spring and removing the line by pulling the collar against the fitting and pulling firmly on the air line. Trim 1" off the end of the air line. Be sure the cut is clean and square (see fig. 8). Reinsert the air line into the push-to-connect fitting.

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- b. Check the threaded connection by tightening the swivel fitting another ½ turn. If it still leaks, deflate the air spring, remove the fitting, and re-coat the threads with thread sealant. Reinstall by hand tightening as much as possible and then use a wrench for an additional two turns.
- 2. If the preceding steps have not resolved the problem, call Air Lift customer service at (800) 248-0892.

Warranty and Returns Policy

Air Lift Company/Lifestyle warrants the Lifestyle line of products to the original purchaser against manufacturing defects one year from the date of purchase when used on cars and trucks as specified under normal operating conditions. The warranty does not apply to products that have been improperly applied, improperly installed, or which have not been maintained in accordance with installation instructions furnished with all products. The consumer will be responsible for removing (labor charges) the defective product from the vehicle and returning it, transportation costs prepaid, to the dealer from which it was purchased or to Air Lift Company for verification.

Air Lift will repair or replace, at its option, defective products or components. A minimum \$10.00 shipping and handling charge will apply to all warranty claims. Before returning any defective product, you must call Air Lift at (800) 248-0892 in the U.S. and Canada (elsewhere, (517) 322-2144) for a Returned Materials Authorization (RMA) number. Returns to Air Lift can be sent to: Air Lift Company • 2727 Snow Road • Lansing, MI • 48917.

Product failures resulting from abnormal use or misuse are excluded from this warranty. The loss of use of the product, loss of time, inconvenience, commercial loss or consequential damages is not covered. The consumer is responsible for installation/reinstallation (labor charges) of the product. Air Lift Company reserves the right to change the design of any product without assuming any obligation to modify any product previously manufactured.

This warranty gives you specific legal rights and you may also have other rights that may vary from state-to-state. Some states do not allow limitations on how long an implied warranty lasts or allow the exclusion or limitation of incidental or consequential damages. The above limitation or exclusion may not apply to you. There are no warranties, expressed or implied including any implied warranties of merchantability and fitness, which extend beyond this warranty period. There are no warranties that extend beyond the description on the face hereof. Seller disclaims the implied warranty of merchantability. (Dated proof of purchase required.)



Replacement Information

If you need replacement parts, contact the local dealer or call Air Lift customer service at (800) 248-0892. Most parts are immediately available and can be shipped the same day.

Contact Air Lift Company customer service at (800) 248-0892 first if:

- · Parts are missing from the kit.
- Need technical assistance on installation or operation.
- · Broken or defective parts in the kit.
- · Wrong parts in the kit.
- · Have a warranty claim or question.

Contact the retailer where the kit was purchased:

- · If it is necessary to return or exchange the kit for any reason.
- · If there is a problem with shipping if shipped from the retailer.
- · If there is a problem with the price.

Contact Information

If you have any questions, comments or need technical assistance contact our customer service department by calling (800) 248-0892, Monday through Friday, 8 a.m. to 7 p.m. Eastern Time. For calls from outside the USA or Canada, our local number is (517) 322-2144.

For inquiries by mail, our address is PO Box 80167, Lansing, MI 48908-0167. Our shipping address for returns is 2727 Snow Road, Lansing, MI 48917.

You may also contact us anytime by e-mail at sales@airliftcompany.com or on the web at www.airliftcompany.com.

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Register your warranty online at www.airliftcompany.com/warrantyreg.htm





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Kit 75675

2010 Chevrolet Camaro rear application





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Introduction

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Payload: The combined, maximum allowable weight of cargo and passengers that the vehicle is designed to carry. Payload is GVWR minus the Base Curb Weight.

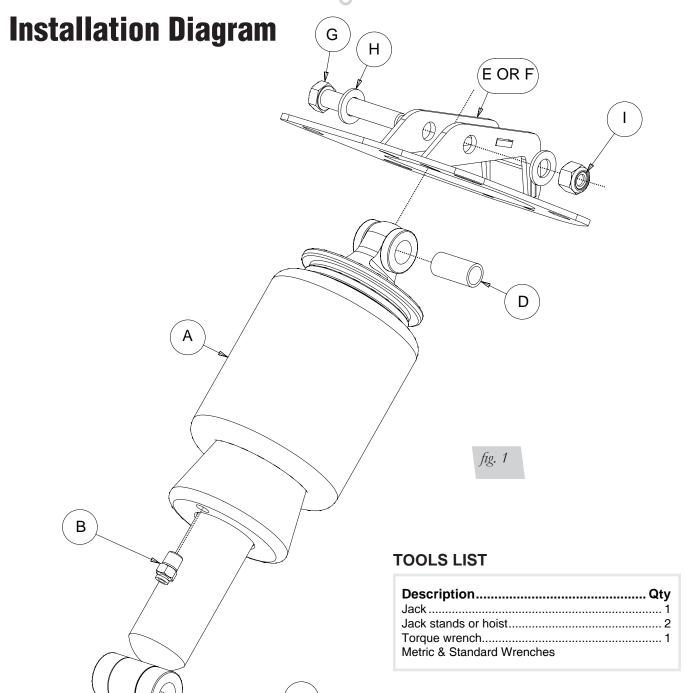


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DO NOT WELD TO, OR MODIFY LIFESTYLE STRUTS/SHOCKS IN ANY WAY. DAMAGE TO UNIT MAY OCCUR AND WILL VOID WARRANTY.





NOTE:

- 1.) Air fitting to be installed with thread sealant and torqued 1-3/4 turns beyond hand tight.
- 2.) Lubricate sleeves with grease at mating interfaces.
- 3.) Align upper bracket uprights opposite air-port.
- 4.) Torque bolt to 125NM (90 ft/lbs).

HARDWARE LIST

Item	Part #	Description	Qty
Α	35396	Shock Assembly Rear	2
В	21807	1/4" MNPT X 1/4 PTC Straight	
С	11035	Bushing, Lower	2
D	11034	Bushing, Upper	
E	07212	Upper Bracket, Right Rear	
F	07337	Upper Bracket, Left Rear	1
G	17381	M14-2 X 80 Bolt	2
Н	18571	M14 Flat Washer	4
1	18553	M14 X 2 Nyloc Nut	2

STOP!

Missing or damaged parts? Call Air Lift customer service at (800) 248-0892 for a replacement part.



Installing the Lifestyle Kit

PREPARING THE VEHICLE

- 1. Support vehicle with jack stands or a hoist at approved lifting points.
- 2. Remove the rear wheels

STOCK SHOCK REMOVAL

- 1. Unbolt the four upper mount bolts from the chassis.
- 2. Loosen and remove the lower shock mounting nut from the control arm (fig. 2).





STABILIZER BAR MAY BE UNDER TENSION.

3. Unthread the stabilizer bar end link from the control arm (fig. 3).



fig. 3



SHOCK ASSEMBLY IS UNDER TENSION



- 4. Securely support the lower control arm. Unbolt and remove the control arm-to-spindle bolt. Cautiously lower the control arm until shock is fully extended. Remove shock assembly from the vehicle (fig. 2).
- 5. Loosely reattach the lower control arm to the spindle.

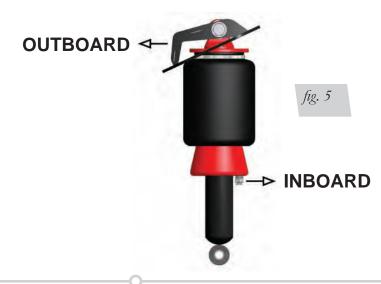
AIR SUSPENSION INSTALLATION

1. Using the template at the back of this manual: first place the corresponding upper bracket on the template to verify the template size is correct. Cut out the supplied template. Apply template to the upper shock body mount and attach with previously removed bolts. Clearly mark the chassis area to be cut and remove the template for use on the other side. Cut metal to the template (fig. 4). Keep in mind template needs to be flipped between left and right. Take the supplied brackets (E and F) and verify fitment by bolting in place before proceeding. Remove all burrs and sharp edges from worked area. Treat the worked area with paint to prevent oxidation.



fig. 4

- 2. Prior to installing the shock, apply Teflon tape or thread sealant to the threads of the air fitting (B) and thread into the lower end cap of the air spring. Torque 1-3/4 turns beyond hand tight.
- Lubricate the bushings inner diameter and outer diameter of the corresponding sleeve (C and D). Press the sleeves into the bushing eye mounts.
- 4. Attach the upper bracket to the upper eye so that the bracket "points" away from the air fitting. This air fitting must be inboard of the vehicle (fig. 5).



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- Align the bushing sleeve with the bracket hole and fasten together using the supplied bolt (G), washers (H) and nyloc nut (I). Torque to 125Nm (90 ft-lbs). The shock should freely articulate within the bracket.
- 6. Insert the new shock assembly and loosely bolt the upper bracket into place.
- 7. Align and loosely fasten the lower shock eye to the lower control arm.
- 8. Compress the suspension approximately halfway. Shift the upper bracket if necessary to prevent binding and then torque the mount bolts to 47 Nm (35 ft-lbs)
- 9. Reattach the stabilizer linkage and torque to 45Nm (33ft-lbs).

NOTE

Some after market stabilizer bars can slide side to side because the bar bushings are not locked to the bar. This could potentially damage the air spring assembly. Bar Clamps are available from some manufacturers and is highly recommended.

- 10. Reattach the wheels. Torque to 140Nm (100ft-lbs).
- 11. Lower vehicle to ride height and torque the lower shock bushing bolt to 88Nm (65ft-lbs). Also torque the control arm to spindle bolt to 47Nm (35ft-lbs).

Torque Specifications				
Location	Nm	ft. lbs.		
Shock upper eye to bracket	125	90		
Upper bracket to chassis	47	35		
Lower shock mount to control arm	88	65		
Lower control arm to spindle	47	35		
Stabilizer end link	45	33		
Wheel lugs	140	100		

Table 1

ALIGNING THE VEHICLE

- 1. Using the control system, set the vehicle height to the new custom ride height.
- 2. If the custom ride height is lower than stock, we recommend loosening all pivot points (bolts, nuts) on any control arm, strut arm or radius rod that contains bushings. Once they have been loosened, re-torque to stock specifications (Table 1).

NOTE

It may be necessary to cycle the suspension to loosen the bushing up from its mount. This will help re-orient the bushing at its new position based on the custom ride height.

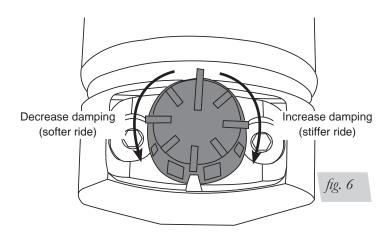


Before Operating

1. Some struts for this vehicle come with a nine-position damping dial for added adjustability (fig. 6). If not, proceed to 2.

NOTE

Before driving your vehicle, set the new struts to their highest setting by turning the black dial on the shaft of the strut as far as it will go to the right (position 9).



Next, completely deflate and reinflate the air bags 2-3 times. This procedure will purge any
trapped air in the dampers and allow for maximum performance. For ride performance and
the most versatility, Lifestyle recommends setting the strut dial (if equipped) to position
6 or higher.



MAKE SURE THE FRONT WHEELS ARE STRAIGHT WHEN DEFLATING AND REINFLATING AIR BAGS.

- 3. Inflate and deflate the system (do not exceed 125 PSI) to check for clearance or binding issues. With the air springs deflated, check clearances on everything so as not to pinch brake lines, vent tubes, etc. Clear lines if necessary.
- 4. Inflate the air springs to 75PSI 90PSI and check all connections for leaks.
- 5. Air Lift part #27741 or #27630, High Performance 4 Path Air Management System, is highly recommended for this product.

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INSTALLATION CHECKLIST

clearance from anything that might rub against each sleeve. Be sure to check the tire brake drum, frame, shock absorbers and brake cables.
☐ Leak test before road test — Inflate the air springs to 75PSI - 90PSI and check all connections for leaks. All leaks must be eliminated before the vehicle is road tested.
☐ Heat test — Be sure there is sufficient clearance from heat sources, at least 6" for air springs and air lines. If a heat shield was included in the kit, install it. If there is no hear shield, but one is required, call Air Lift customer service at (800) 248-0892.
☐ Fastener test — Recheck all bolts for proper torque.
□ Road test — The vehicle should be road tested after the preceding tests. Inflate the springs to recommended driving pressures. Drive the vehicle 10 miles and recheck for clearance, loose fasteners and air leaks.
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Technician's Signature Date POST-INSTALLATION CHECKLIST Overnight leak down test — Recheck air pressure after the vehicle has been used for 24 hours. If the pressure has dropped more than 5 PSI, then there is a leak that must



Product Use, Maintenance and Servicing

Suggested Driving Air Pressure	Maximum Air Pressure
85 PSI	125 PSI

FAILURE TO MAINTAIN ADEQUATE MINIMUM PRESSURE (OR PRESSURE PROPORTIONAL TO LOAD) WILL RESULT IN BOTTOMING OUT, OVER-EXTENSION OR RUBBING AGAINST ANOTHER COMPONENT AND WILL **VOID THE WARRANTY**.

MAINTENANCE GUIDELINES

NOTE

By following these steps, vehicle owners will obtain the longest life and best results from their air spring.

- 1. Check the air pressure before driving.
- Never inflate beyond 125 PSI.
- 3. If you develop an air leak in the system, use a soapy water solution to check all air line connections, before deflating and removing the spring.
- 4. When increasing load, always adjust the air pressure to maintain normal ride height. Increase or decrease pressure from the system as necessary to attain normal ride height for optimal ride and handling. Remember that loads carried behind the axle (including tongue loads) require more leveling force (pressure) than those carried directly over the axle.



FOR YOUR SAFETY AND TO PREVENT DAMAGE TO YOUR VEHICLE, DO NOT EXCEED MAXIMUM GROSS VEHICLE WEIGHT RATING (GVWR), AS INDICATED BY THE VEHICLE MANUFACTURER. ALTHOUGH YOUR AIR SPRINGS ARE RATED AT A MAXIMUM INFLATION PRESSURE OF 125 PSI, THE AIR PRESSURE ACTUALLY NEEDED IS DEPENDENT ON YOUR LOAD.

- 5. Always add air to the springs in small quantities, checking the pressure frequently. Sleeves require less air volume than a tire and inflate quickly.
- 6. Should it become necessary to raise the vehicle by the frame, make sure the control system is turned off before lifting.

Troubleshooting Guide

- 1. Leak test the air line connections, the threaded connection into the air spring, and all fittings in the control system.
- 2. Inspect the air lines to be sure none are pinched. Tie straps may be too tight. Loosen or replace the strap and replace leaking components.
- 3. Inspect the air line for holes and cracks. Replace as needed.
- 4. Look for a kink or fold in the air line. Reroute as needed.

If the preceding steps do not solve the problem, it is possibly caused by a failed air spring — either a factory defect or an operating problem. Please call Air Lift at (800) 248-0892 for assistance.



Frequently Asked Questions

Q. Will installing air springs increase the weight ratings of a vehicle?

No. Adding air springs will not change the weight ratings (GAWR, GCWR and/or GVWR) of a vehicle. Exceeding the GVWR is dangerous and voids the Air Lift warranty.

Q. How long should air springs last?

If the air springs are properly installed and maintained they can last indefinitely.

Q. Will raising the vehicle on a hoist for service work damage the air springs?

No. The vehicle can be lifted on a hoist for short-term service work such as tire rotation or oil changes. However, if the vehicle will be on the hoist for a prolonged period of time, support the axle with jack stands in order to take the tension off of the air springs.

Tuning the Air Pressure

Pressure determination comes down to three things — level vehicle, ride comfort, and stability.

1. Level vehicle

If the vehicle's headlights are shining into the trees or the vehicle is leaning to one side, then it is not level. Raise the air pressure to correct either of these problems and level the vehicle.

2. Ride comfort

If the vehicle has a rough or harsh ride it may be due to either too much pressure or not enough. Try different pressures to determine the best ride comfort. See Air Lift suggested driving air pressure.

3. Stability

Stability translates into safety and should be the priority, meaning the driver may need to sacrifice a perfectly level and comfortable ride. Stability issues include roll control, bounce, dive during braking and sponginess. Tuning out these problems usually requires additional air pressure, strut damping, or both.

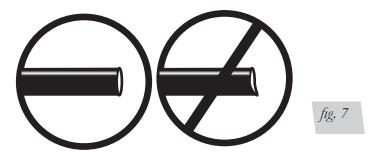
Checking for leaks

- 1. Inflate the air spring to 80 PSI.
- 2. Spray all connections and the inflation valves with a solution of 1/5 liquid dish soap and 4/5 water. Spot leaks easily by looking for bubbles in the soapy water.
- 3. After the test, deflate the springs to the minimum pressure required to restore the system to normal ride height.
- 4. Check the air pressure again after 24 hours. A 2 4 PSI loss after initial installation is normal. Retest for leaks if the loss is more than 5 lbs.

Fixing Leaks

- 1. If there is a problem with a swivel fitting:
 - a. Check the air line connection by deflating the spring and removing the line by pulling the collar against the fitting and pulling firmly on the air line. Trim 1" off the end of the air line. Be sure the cut is clean and square (see fig. 7). Reinsert the air line into the push-to-connect fitting.





- b. Check the threaded connection by tightening the swivel fitting another ½ turn. If it still leaks, deflate the air spring, remove the fitting, and re-coat the threads with thread sealant. Reinstall by hand tightening as much as possible and then use a wrench for an additional two turns.
- 2. If the preceding steps have not resolved the problem, call Air Lift customer service at (800) 248-0892.

Warranty and Returns Policy

Air Lift Company/Lifestyle warrants the Lifestyle line of products to the original purchaser against manufacturing defects one year from the date of purchase when used on cars and trucks as specified under normal operating conditions. The warranty does not apply to products that have been improperly applied, improperly installed, or which have not been maintained in accordance with installation instructions furnished with all products. The consumer will be responsible for removing (labor charges) the defective product from the vehicle and returning it, transportation costs prepaid, to the dealer from which it was purchased or to Air Lift Company for verification.

Air Lift will repair or replace, at its option, defective products or components. A minimum \$10.00 shipping and handling charge will apply to all warranty claims. Before returning any defective product, you must call Air Lift at (800) 248-0892 in the U.S. and Canada (elsewhere, (517) 322-2144) for a Returned Materials Authorization (RMA) number. Returns to Air Lift can be sent to: Air Lift Company • 2727 Snow Road • Lansing, MI • 48917.

Product failures resulting from abnormal use or misuse are excluded from this warranty. The loss of use of the product, loss of time, inconvenience, commercial loss or consequential damages is not covered. The consumer is responsible for installation/reinstallation (labor charges) of the product. Air Lift Company reserves the right to change the design of any product without assuming any obligation to modify any product previously manufactured.

This warranty gives you specific legal rights and you may also have other rights that may vary from state-to-state. Some states do not allow limitations on how long an implied warranty lasts or allow the exclusion or limitation of incidental or consequential damages. The above limitation or exclusion may not apply to you. There are no warranties, expressed or implied including any implied warranties of merchantability and fitness, which extend beyond this warranty period. There are no warranties that extend beyond the description on the face hereof. Seller disclaims the implied warranty of merchantability. (Dated proof of purchase required.)

		Load Controller (I) Load Controller (II)	
SlamAir	Lifetime Limited	SmartAir	2 Year Limited
		Wireless AIR Other Accessories	

*formerly SuperDuty
**formerly EasyStreet



Replacement Parts and Returns



Please do not cannibalize kits for parts!

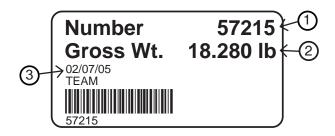
Help us avoid waste and order by part number. If you need an air spring replacement part, please follow these steps.

- **Step 1** Contact your dealer and order by part number. Download a detailed list at www.airliftcompany.com/downloads.html.
- **Step 2** If your dealer does not have the part in stock, call Air Lift directly and we can ship you the part you need, the same day, in the U.S. or Canada.

Missing or damaged item?

Before calling Air Lift customer service, please gather the following information:

- Your receipt
- Condition the kit was in when you purchased it
- Description or part number of the missing/ damaged item
- Information from the box label
 - 1. Kit number
 - 2. Weight
 - 3. When was the kit packed?



Replacement Information

If you need replacement parts, contact the local dealer or call Air Lift customer service at (800) 248-0892. Most parts are immediately available and can be shipped the same day.

Contact Air Lift Company customer service at (800) 248-0892 first if:

- · Parts are missing from the kit.
- Need technical assistance on installation or operation.
- Broken or defective parts in the kit.
- · Wrong parts in the kit.
- Have a warranty claim or question.

Contact the retailer where the kit was purchased:

- If it is necessary to return or exchange the kit for any reason.
- If there is a problem with shipping if shipped from the retailer.
- If there is a problem with the price.





Thank you for purchasing Air Lift products!

We're delighted to be a part of your air suspension solution. Air Lift Company is dedicated to ensuring that you have the best possible experience with our products. If you have any questions, concerns or even a suggestion, please feel free to contact us.

Save time and money! Register your warranty online today at www.airliftcompany.com/warrantyreg.htm

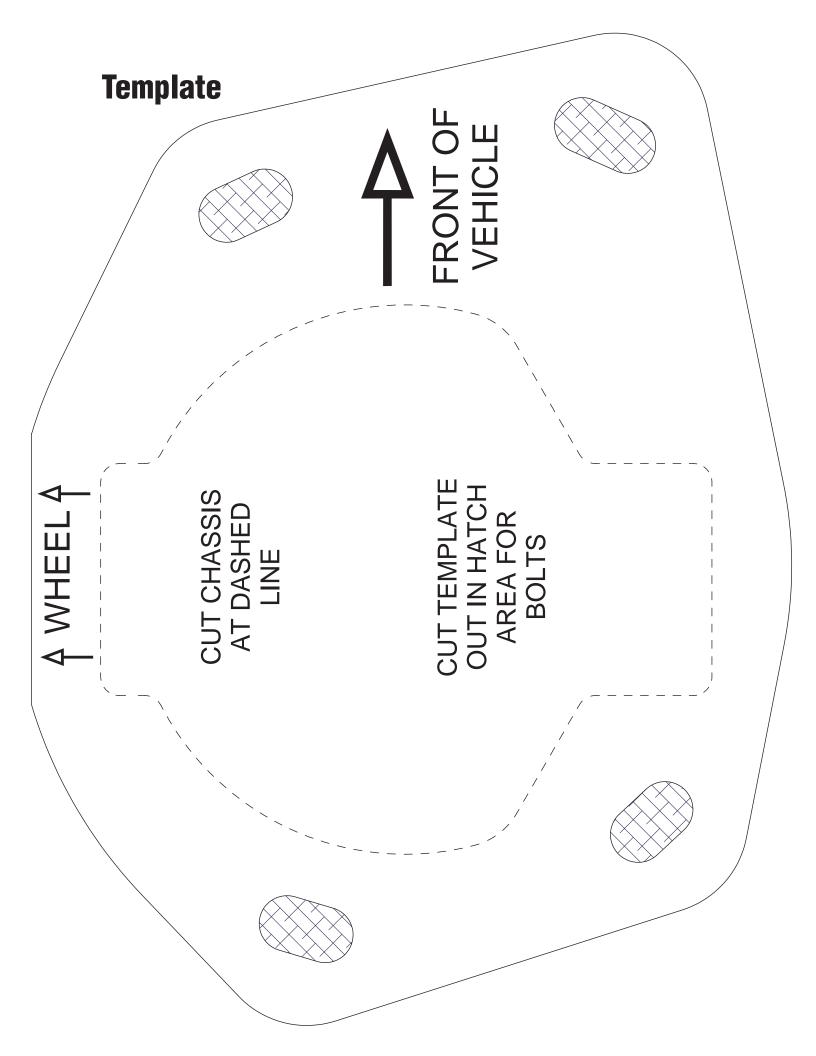
Contact Information

If you have any questions, comments or need technical assistance contact our customer service department by calling (800) 248-0892, Monday through Friday, 8 a.m. to 7 p.m. Eastern Time. For calls from outside the USA or Canada, our local number is (517) 322-2144.

For inquiries by mail, our address is PO Box 80167, Lansing, MI 48908-0167. Our shipping address for returns is 2727 Snow Road, Lansing, MI 48917.

You may also contact us anytime by e-mail at sales@airliftcompany.com or on the web at www.airliftcompany.com.

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Need Help?

Contact our customer service department by calling (800) 248-0892, Monday through Friday, 8 a.m. to 7 p.m. Eastern Time. For calls from outside the USA or Canada, our local number is (517) 322-2144.

Register your warranty online at www.airliftcompany.com/warrantyreg.htm





Kits 27665/27666





INSTALLATION GUIDE

For maximum effectiveness and safety, please read these instructions completely before proceeding with installation.

Failure to read these instructions can result in an incorrect installation.

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Introduction

The purpose of this publication is to assist with the installation, maintenance and troubleshooting of the Air Management System.

It is important to read and understand the entire installation guide before beginning installation or performing any maintenance, service or repair. The information here includes a hardware list, tool list, step-by-step installation information, maintenance guidelines and troubleshooting guide.

Air Lift Company reserves the right to make changes and improvements to its products and publications at any time. For the latest version of this manual, contact Air Lift Company at (800) 248-0892 or visit our website at www.airliftcompany.com.

IMPORTANT SAFETY NOTICE

The installation of this kit does not alter the Gross Vehicle Weight Rating (GVWR) or payload of the vehicle. Check your vehicle's owner's manual and do not exceed the maximum load listed for your vehicle.

Gross Vehicle Weight Rating: The maximum allowable weight of the fully loaded vehicle (including passengers and cargo). This number — along with other weight limits, as well as tire, rim size and inflation pressure data — is shown on the vehicle's Safety Compliance Certification Label.

Payload: The combined, maximum allowable weight of cargo and passengers that the vehicle is designed to carry. Payload is GVWR minus the Base Curb Weight.

NOTATION EXPLANATION

Hazard notations appear in various locations in this publication. Information which is highlighted by one of these notations must be observed to help minimize risk of personal injury or possible improper installation which may render the vehicle unsafe. Notes are used to help emphasize areas of procedural importance and provide helpful suggestions. The following definitions explain the use of these notations as they appear throughout this guide.



INDICATES IMMEDIATE HAZARDS WHICH WILL RESULT IN SEVERE PERSONAL INJURY OR DEATH.



INDICATES HAZARDS OR UNSAFE PRACTICES WHICH COULD RESULT IN SEVERE PERSONAL INJURY OR DEATH.



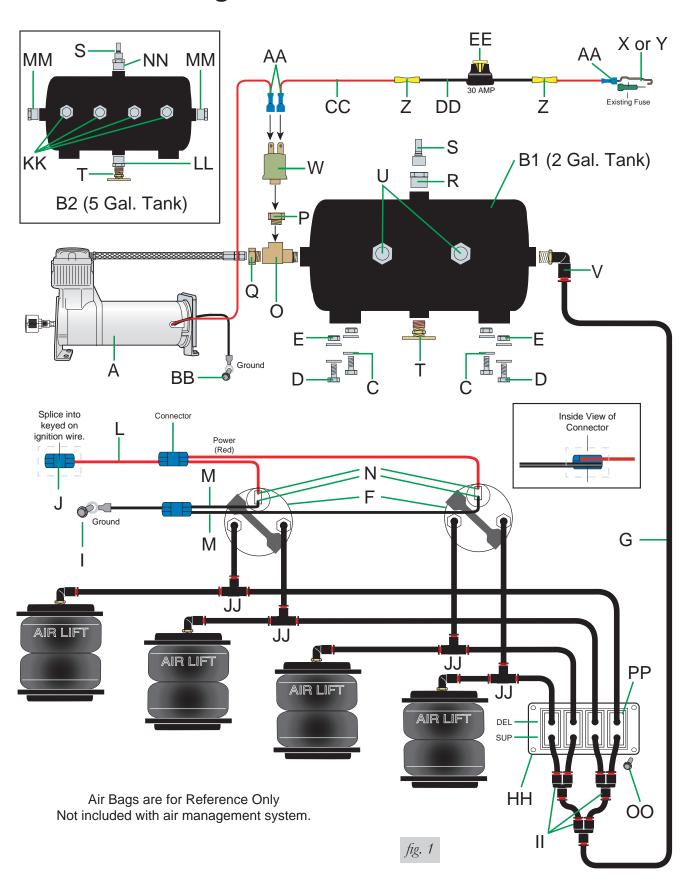
INDICATES HAZARDS OR UNSAFE PRACTICES WHICH COULD RESULT IN DAMAGE TO THE MACHINE OR MINOR PERSONAL INJURY.

NOTE

Indicates a procedure, practice or hint which is important to highlight.



Installation Diagram



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HARDWARE LIST

Item	Part No.	Description	Quantity	Item	Part No.	Description	Quantit
Α	16380	Viair Compressor	1	U	21731	Plug	2
B1	10980	2 Gallon Air Tank	1	V	21846	3/8" x 1/4" PTC Elbow	1
B2	10991	5 Gallon Tank	1	W	24575	145-175 PSI Pressure Switch	1
С	18444	3/8" Flat Washer	8	X	24542	Fuse Tap	1
D	17188	3/8"-16 x 1.25 Bolt	4	Υ	24561	Mini Fuse Adapter	1
Ε	18435	3/8" Nyloc Nut	4	Z	24649	12 Gauge Butt Connector	2
F	26228	Dual Needle Gauge	2	AA	24595	12 Gauge Female Terminal	2
G	20946	1/4" Air Line	80 ft.	BB	17263	1/4" x 1" Self-Tapping Screw	1
Н	17132	1/2" Self-Tapping Screw	3	CC	24647	12 Gauge Red Wire	20 ft.
I	24568	18 Gauge Ring Terminal	1	DD	24539	Fuse Holder	1
J	24537	Quick Splice	3	EE	24547	30 AMP Fuse Spade	1
K	24532	Butt Connector	2	FF	23586	Thread Sealant	1
L	24643	16 Gauge Red Wire	8 ft.	GG	10530	Air Line Cutter	1
M	24644	16 Gauge Black Wire	8 ft.	HH	11031	Panel	1
N	24594	16 Gauge Female Terminal	4	II	21842	"Y" Fitting	3
0	21507	3/8" Street Tee	1	JJ	21838	Tee	4
Р	21735	1/8" FNPT x 3/8" MNPT Bushing	1	KK	21190	1/2" Plug	4
Q	21738	1/4" FNPT x 1/8" FNPT Bushing	1	LL	21247	1/4" x 1/2" Bushing	1
R	21610	1/4" MNPT x 1/8" FNPT Bushing	1	MM	21732	3/8" 1/2" Bushing	2
S	21366	Inflation Valve 1/8" MNPT	1	NN	21251	1/8" x 1/2" Bushing	1
Т	21754	1/4" MNPT Drain Cock	1	00	17434	#8 X 3/4" Stainless Steel Screws	3 4
				PP	21703	Paddle Switch	4



Missing or damaged parts? Call Air Lift customer service at (800) 248-0892 for a replacement part.

The following instructions correspond to Figure 1 on the previous page of this instruction manual.

ASSEMBLING THE AIR TANK

NOTE

All fittings must be pre-coated with thread sealant.

- 1. Install a 1/8" bushing (P) to the top port of the street tee (O) and a 1/4" bushing (Q) to the other port.
- 2. Attach the pressure switch (W) to the 1/8" bushing previously installed onto the street
- 3. Attach the street tee assembly to the end port of the air tank (B).
- 4. Install a drain cock (T) to the port that is at the base of the tank.

NOTE

If the tank is mounted with the feet up, the drain cock must be installed on the other side of the tank. The drain must always be installed in the port that is facing downward.

- 5. Install a 1/4" x 1/8" bushing (R) to the port that is facing upwards on the air tank. Attach an inflation valve (S) to the bushing.
- 6. Install an air fitting (V) to the remaining end port of the air tank.
- 7. Install plugs (U) to the two ports on the front of the air tank.
- 8 Find a suitable mounting location for the air tank and mount using the provided bolts (D), flat washers (C), and nyloc nuts (E).

ATTACHING THE COMPRESSOR

1. Find a suitable mounting location for the compressor and mount using the hardware included with the compressor.



2. Attach the leader hose from the compressor (A) to the 1/4" x 1/8" bushing previously attached to the street tee.

WIRING THE SYSTEM

- Attach the red power wire from the compressor to the pressure switch using the attached female terminal.
- 2. Attach the black ground wire to a suitable location on the frame of the vehicle using a self-tapping screw (BB).
- 3. Cut a length of red wire (L) long enough to go from the gauges to a keyed on ignition wire. Attach a female terminal (N) to one end of the wire. Attach this end to the gauge panel. Quick splice the two gauge bulbs together.
- 4. Splice the remaining end of the red power wire to a keyed on ignition wire using the provided quick splice (J).
- 5. Ground the gauges by attaching the black ground wire to a suitable location using the remaining self-tapping screw (H).
- 6. Cut a length of red wire (CC) to go between the pressure switch on the air tank to a fuse holder (DD). Attach the two together using a butt connector (Z).
- 7. Install a 30 AMP fuse into the fuse holder.
- 8. Cut another length of red wire (CC) long enough to go between the fuse holder and the fuse box. Attach a female terminal (AA) to one end of the wire and attach the remaining end to the fuse holder using a butt connector (Z). Choose a key-on circuit.
- 9. Attach the female terminal to either the fuse tap (X) or mini fuse adapter (Y). Attach this to the fuse panel.

ATTACHING THE AIR LINES



WHEN CUTTING OR TRIMMING THE AIR LINE, USE A HOSE CUTTER (GG), A RAZOR BLADE OR A SHARP KNIFE. A CLEAN, SQUARE CUT WILL ENSURE AGAINST LEAKS. DO NOT USE WIRE CUTTERS OR SCISSORS TO CUT THE AIR LINE. THESE TOOLS MAY FLATTEN OR CRIMP THE AIR LINE, CAUSING IT TO LEAK (SEE FIG. 2).

- 1. Run a length of air line (G) from the air fitting on the compressor to the end of the switch cluster.
- Run a length of air line from the remaining air fittings on the switch to its respective air spring.
- Repeat step 2 for the remaining air fitting and air spring.
- 4. Use a tee and connect into each one of the air spring lines to connect to it's respective gauge port.
- 5. Test and make sure that the switches operate the appropriate air springs.

ASSEMBLING THE PNEUMATIC PADDLE SWITCHES

- Snap all 4 switches into the panel so that from the back they are all oriented the same way (You may select a different location for switches. They do not need to be used with supplied panel).
- 2. Cut 6 pieces of hose the same length (approximately 3"6).
- 3. Push 4 of these hoses onto the "SUP" port. Attach the "Y" Fittings as shown in fig. 1.

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Troubleshooting Guide

- 1. Leak test the air line connections, the threaded connection into the air spring, and all fittings in the control system.
- 2. Inspect the air lines to be sure none are pinched. Tie straps may be too tight. Loosen or replace the strap and replace leaking components.
- 3. Inspect the air line for holes and cracks. Replace as needed.
- 4. Look for a kink or fold in the air line. Reroute as needed.

If the preceding steps do not solve the problem, it is possibly caused by a failed air spring — either a factory defect or an operating problem. Please call Air Lift at (800) 248-0892 for assistance.

Tuning the Air Pressure

Pressure determination comes down to three things — level vehicle, ride comfort, and stability.

1. Level vehicle

If the vehicle's headlights are shining into the trees or the vehicle is leaning to one side, then it is not level. Raise the air pressure to correct either of these problems and level the vehicle.

2. Ride comfort

If the vehicle has a rough or harsh ride it may be due to either too much pressure or not enough. Try different pressures to determine the best ride comfort.

3. Stability

Stability translates into safety and should be the priority, meaning the driver may need to sacrifice a perfectly level and comfortable ride. Stability issues include roll control, bounce, dive during braking and sponginess. Tuning out these problems usually requires an increase in pressure.

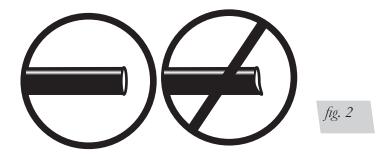
Checking for leaks

- 1. Inflate the air spring to suggested driving pressure as listed in the "Product Use, Maintenance and Servicing" section of your air springs installation manual.
- 2. Spray all connections and the inflation valves with a solution of 1/5 liquid dish soap and 4/5 water. Spot leaks easily by looking for bubbles in the soapy water.
- 3. After the test, deflate the springs to the minimum pressure required to restore the system to normal ride height. Do not deflate to lower than 5 PSI.
- 4. Check the air pressure again after 24 hours. A 2 4 PSI loss after initial installation is



Fixing Leaks

- 1. If there is a problem with a swivel fitting:
 - a. Check the air line connection by deflating the spring and removing the line by pulling the collar against the fitting and pulling firmly on the air line. Trim 1" off the end of the air line. Be sure the cut is clean and square (see fig. 2). Reinsert the air line into the push-to-connect fitting.
 - b. Check the threaded connection by tightening the swivel fitting another ½ turn. If it still leaks, deflate the air spring, remove the fitting, and re-coat the threads with thread sealant. Reinstall by hand tightening as much as possible and then use a wrench for an additional two turns.



2. If the preceding steps have not resolved the problem, call Air Lift customer service at (800) 248-0892.

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Warranty and Returns Policy

Air Lift Company warrants its products, for the time periods listed below, to the original retail purchaser against manufacturing defects when used on catalog-listed applications on cars, vans, light trucks and motorhomes under normal operating conditions for as long as Air Lift manufactures the product. The warranty does not apply to products that have been improperly applied, improperly installed, used in racing or off-road applications, used for commercial purposes, or which have not been maintained in accordance with installation instructions furnished with all products. The consumer will be responsible for removing (labor charges) the defective product from the vehicle and returning it, transportation costs prepaid, to the dealer from which it was purchased or to Air Lift Company for verification.

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This warranty gives you specific legal rights and you may also have other rights that vary from state-to-state. Some states do not allow limitations on how long an implied warranty lasts or allow the exclusion or limitation of incidental or consequential damages. The above limitation or exclusion may not apply to you. There are no warranties, expressed or implied including any implied warranties of merchantability and fitness, which extend beyond this warranty period. There are no warranties that extend beyond the description on the face hereof. Seller disclaims the implied warranty of merchantability. (Dated proof of purchase required.)

Air Lift 1000	Lifetime Limited	Load Controller (I)	2 Year Limited
RideControl	Lifetime Limited	Load Controller (II)	2 Year Limited
SlamAir	Lifetime Limited	SmartAir	2 Year Limited
LoadLifter 5000*	Lifetime Limited	Wireless AIR	2 Year Limited
Lifestyle Systems**	1 Year Limited	Other Accessories	2 Year Limited

*formerly SuperDuty **formerly EasyStreet

Contact Information

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