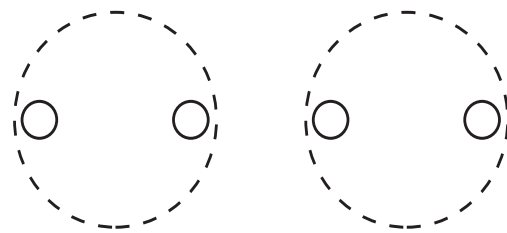


Template For Drilling Holes



Troubleshooting Guide

NOTE: The system has a 25 second delay before the compressor and solenoid will function.

Problem	Cause	Solution
Compressor doesn't run.	Blown fuse, bad ground, poor connection, bad compressor or ECU.	Check fuses, grounds and connections. Ground terminal 85 at relay to see if compressor runs. Unplug compressor and test.
Solenoid doesn't work.	Blown fuse, bad connections, bad solenoid or ECU.	Check fuse, connection, unplug solenoid and jumper power and ground to check operation.
Compressor runs all the time.	Leak in system, bad relay or	Locate leak, replace relay or check ECU.
Vehicle does not maintain ride height.	Bad/leaking solenoid or bad	Unplug solenoid and test by jumping power and ground.
Nothing happens when the vehicle is started.	Blown fuse, poor ground or connection.	Check fuses, connections and grounds.
	Bad ECU.	Test individual components to verify and ground terminal 85 to test compressor and harness.
	Magnet may not be properly aligned, may be backward or may be improper distance from	Check magnet alignment, distance, and insure orange dot (or chamfered side) is facing ECU.



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"The Choice of the Professional Installer"



Magnetic Height Sensor With Kneeling System Kit No. 25440

MN-615
(101108)
ECR 7054

**Please read these instructions completely
before proceeding with installation**

Failure to read these instructions can result in mis-installation

Important System Information

This automatic leveling system uses a position sensor along with an EHS to maintain a preset vehicle ride height. With the included kneeling system, this system works to manually exhaust air from the bags when a lower vehicle is needed while parked.

The system is comprised of an electronic height sensor/EHS, a bracket mounted magnet, solenoid valve, relay, air compressor, and an interconnecting wire harness. Also included is a dash mounted rocker switch. This system is combined with the previously installed air bags.

The height sensor/EHS is mounted to the vehicle frame and the magnet is mounted to the axle or leaf spring. When load is added to the vehicle, the magnet rises above the EHS centerline (as the suspension is compressed). If the magnet maintains this position for a minimum of 25 seconds, the EHS will turn on the compressor, via the relay adding air to the air bags. Air is added until the magnet is re-centered restoring the vehicle to its preset ride height.

When load is removed from the vehicle, the magnet falls below the EHS and energizes the solenoid valve. This allows the air to escape from the air bags until the magnet is re-centered and the reduction in load is accommodated.

What You Need to Know About SmartAir Intelligent Air Management

SmartAir Operation - The SmartAir intelligent air management system maintains the ride height of your vehicle at the pre-determined setting. There are times during the operation of your vehicle when the compressor will cycle on, and the release valve will let air back out of the air springs. This is normal and should not cause concern.

RoadTamer's SmartAir intelligent air management system is completely automatic and no manual adjustments are required regardless of the load you carry. The SmartAir magnetic height sensor has a 25 second delay before it will take action to correct the ride height of the vehicle. Here are some tips that will be helpful to get the best performance from the system:

After loading or unloading, allow the 25 second delay to time out and make the vehicle height adjustment before driving away.

CAUTION: When disconnecting from a 5th wheel or goose neck style hitch, the air pressure required to support the load of the hitch will cause the back of the vehicle to rise above the pre-set level as the trailer is jacked up off the hitch. Be sure to clear the hitch completely before driving away from the trailer. We recommend you allow the 25 second delay to time out and make the vehicle height adjustment so that your vehicle is down to its normal ride height before driving away. Failure to do so may cause the vehicle to rebound into the trailer as you drive away.

During acceleration, the trailing torque arm will cause the vehicle's rear suspension to rise due to the geometry of the design. If the acceleration period is longer than 25 seconds (for example pulling a trailer up a long hill), SmartAir will release air from the air springs to level the vehicle.

Similarly, during prolonged braking periods (for example, holding the brakes during a long descent) the vehicle's rear suspension will settle and the SmartAir compressor will come on to raise the vehicle's suspension.

SMARTAIR
AUTOMATIC LEVELING ON-BOARD COMPRESSOR SYSTEM

Installing the Compressor and Solenoid

1. Attach the filter to the fitting on the end of the compressor.
2. Select a rigid mounting location on your vehicle's frame or crossmember that shields the compressor from the elements and heat sources (Figure 1).
NOTE: Refer to chart below for step-by-step instructions.
3. Cut a length of air line and attach one end of the air line to the compressor fitting. Attach the other end of the air line to one of the push-to-connect fittings on the tee of the pressure relief valve assembly (Figure 1).
4. Cut another length of air line and attach one end to the open push-to-connect fitting on the tee of the assembly and the other end of the air line to the solenoid valve.
5. Attach the compressor and solenoid to the frame rail or crossmember using Figure 1 as a guide.
6. Mount the solenoid as close to the compressor or air spring as possible (Figure 1). Use the template on the back of the manual for mounting the solenoid.

NOTE: It may be necessary to stabilize the pressure relief valve assembly. If so, use a tie strap and attach it to the frame rail or a crossmember.

NOTE: The compressor and manifold must be mounted within reach of the wires when the wiring harness is plugged in.

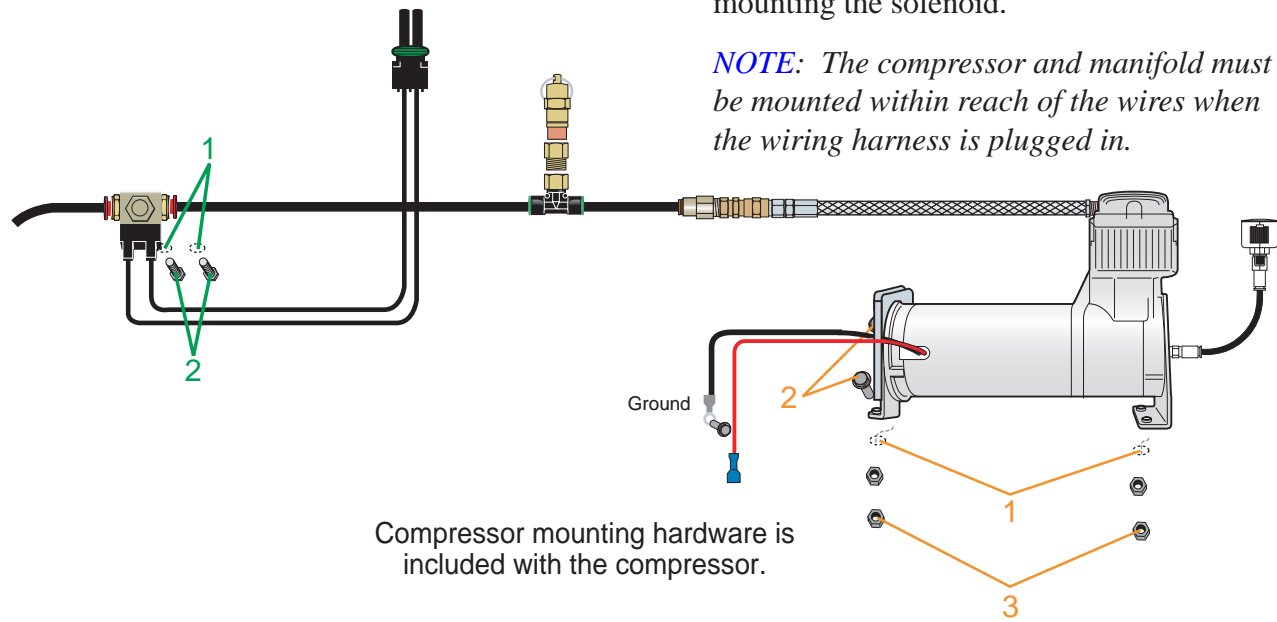


Figure 1

	1	2	3
Compressor	Centerpunch and drill four 1/4" diameter holes using the compressor feet as a template.	Attach using four supplied screws.	Fasten using four supplied nuts.
Solenoid	Centerpunch and drill two 3/16" diameter holes using the template on the back of the	Attach using two supplied lock washers and bolts.	
CAUTION	Mount the compressor and manifold at least 6" from any heat sources. DO NOT mount the compressor or the manifold in the engine compartment.		

Attaching the Kneeling Switch

1. Choose a suitable location inside of the cab of the vehicle for mounting the switch.
2. Using the two provided self-tapping screws, attach the switch to the chosen mounting location (Figure 8).



Figure 8

Adjusting the System

1. Make sure that the distance between the face of the magnet and the height sensor is between 3/4" and 1".
2. The bolt in the center of the magnet must be in line with the dotted line on the height sensor when the vehicle is at ride height.

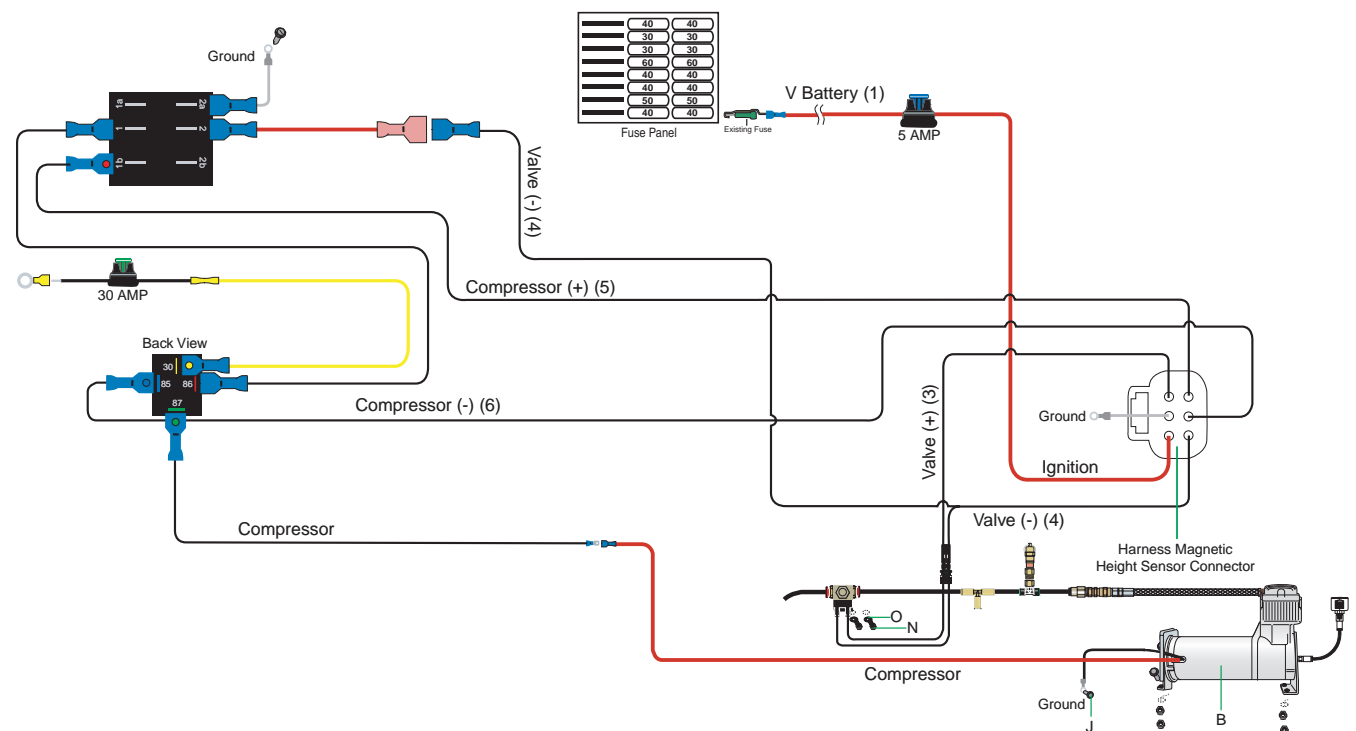
CAUTION: This magnet is very strong. It is possible for the magnet to pinch skin and small body parts between another magnet or metal object.

Care should be taken when handling the magnet.

Checking the System

1. Inspect all air line connections with a solution of 1/5 dish soap to 4/5 water. Should a leak be detected in a push-lock-fitting, reinstall the air line to the fitting. Make sure air line is cut off squarely and that the air line is completely pushed into the fitting.
2. If the compressor or the solenoid fails to function, check the 30 AMP fuse and ground connection. Repair and replace as necessary.

Troubleshooting Diagram



Installing the Electrical Components

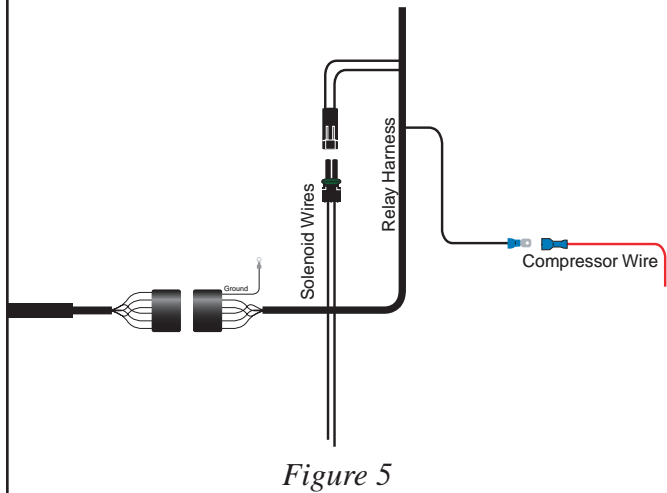


Figure 5

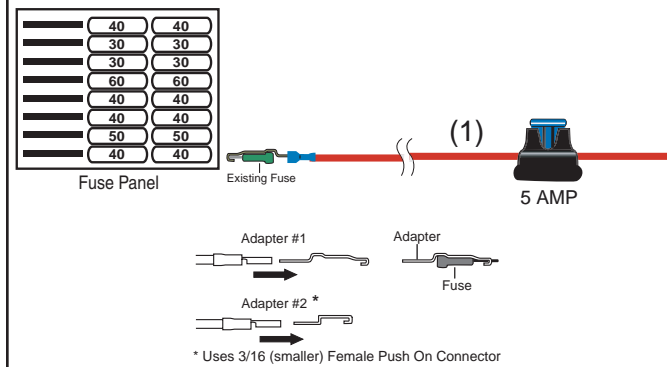


Figure 6

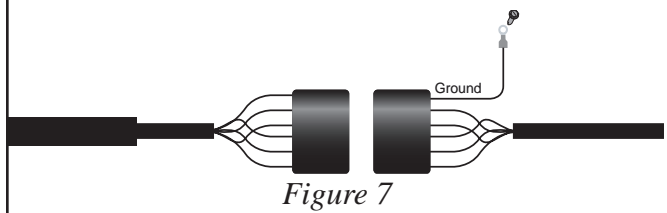


Figure 7

1. Run the harness from the cab to the solenoid/compressor location.

NOTE: It may be necessary to drill a hole so that the harness can easily pass through from the cab to the vehicle frame. Place a grommet or silicone sealant around any holes that the harness passes through to protect it from abrasive surfaces.

2. Connect the red wire with the female terminal from the compressor to the male terminal coming from the relay wire (Figure 5).

3. Connect the double terminal connector from the solenoid to the double terminal connector relay wires (Figure 5).

4. Choose the supplied fuse adapter that best suits your fuse panel (Figure 6).

5. Attach a corresponding female spade terminal to the red wire with the 5 AMP fuse that is connected to the back of the relay.

6. Attach the chosen fuse adapter and to a keyed on ignition source on the fuse panel (Fig. 6).

7. Using a butt connector, attach the 12 gauge wire from the terminal 30 on the back of the relay to one end of the 30 amp fuse holder (Figure 4).

8. If choosing to use the ring terminal, attach it to the other end of the fuse wire (Figure 4).

9. Choose an appropriate 12+ volt source on the vehicle.

NOTE: A direct connection to the battery is suggested.

10. Attach the terminal end of the ground wire to a clean section of the framerail using the provided self-tapping screw. (Figure 7).

11. Detach the black wire with the red dot from terminal 86 of the relay and connect it instead

to terminal 1b of the kneeling switch (Figure 12). Using the black wire with two female ends, connect one end to terminal 1 of the kneeling switch and the remaining end to terminal 86 of the relay (Figure 4).

13. Connect the black ground wire to terminal 2a of the kneeling switch and attach the ground terminal to a suitable ground using the provided self-tapping screw (Figure 4).

14. Connect the female terminal end of the red wire to terminal 2 of the kneeling switch. Connect the male end of the wire to the valve wire coming from the harness.

Attaching the Height Sensor Bracket

1. Choose a mounting location along the framerail for the height sensor bracket.
2. Attach the height sensor to the framerail using the provided flat-head screws and nyloc nuts. Tighten securely (Figure 2).
3. Using the two provided self-tapping screws, attach the height sensor bracket to the chosen frame-mounting location (Figure 2).

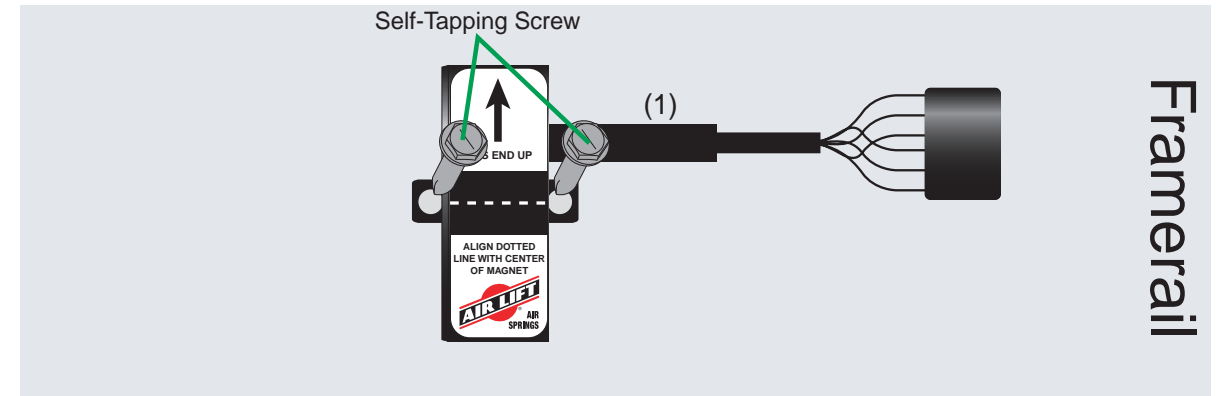


Figure 2

Attaching the Magnet and Mounting Bracket

CAUTION: The magnet has a strong pull. Use care when handling as not to pinch fingers or skin.

1. Place the magnet mounting bracket onto the beam with the base of the bracket facing towards the inside or outside of the vehicle (Figure 3).

NOTE: Mount the bracket a minimum of 7" away from the pivot point and a maximum of 12" away.

NOTE: The gap between the magnet and the height sensor must be no closer than 1/2".

4. Loosely attach the magnet to the bracket using the supplied bolt and nyloc nut (Figure 3).

NOTE: There is a small orange dot (or chamfered side) on the magnet that will face the inside of the vehicle towards the height sensor.

5. Align the center of the magnet with the dotted line on the height sensor. Once the magnet is in line, securely tighten the hardware.

3. Attach the bracket to the beam using two supplied self-tapping screws.

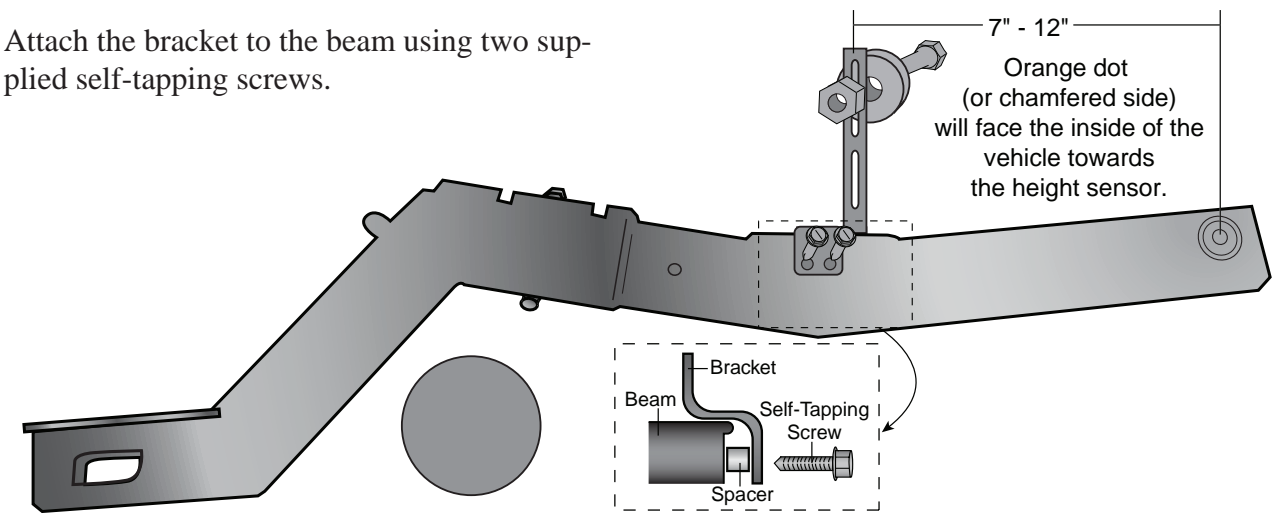
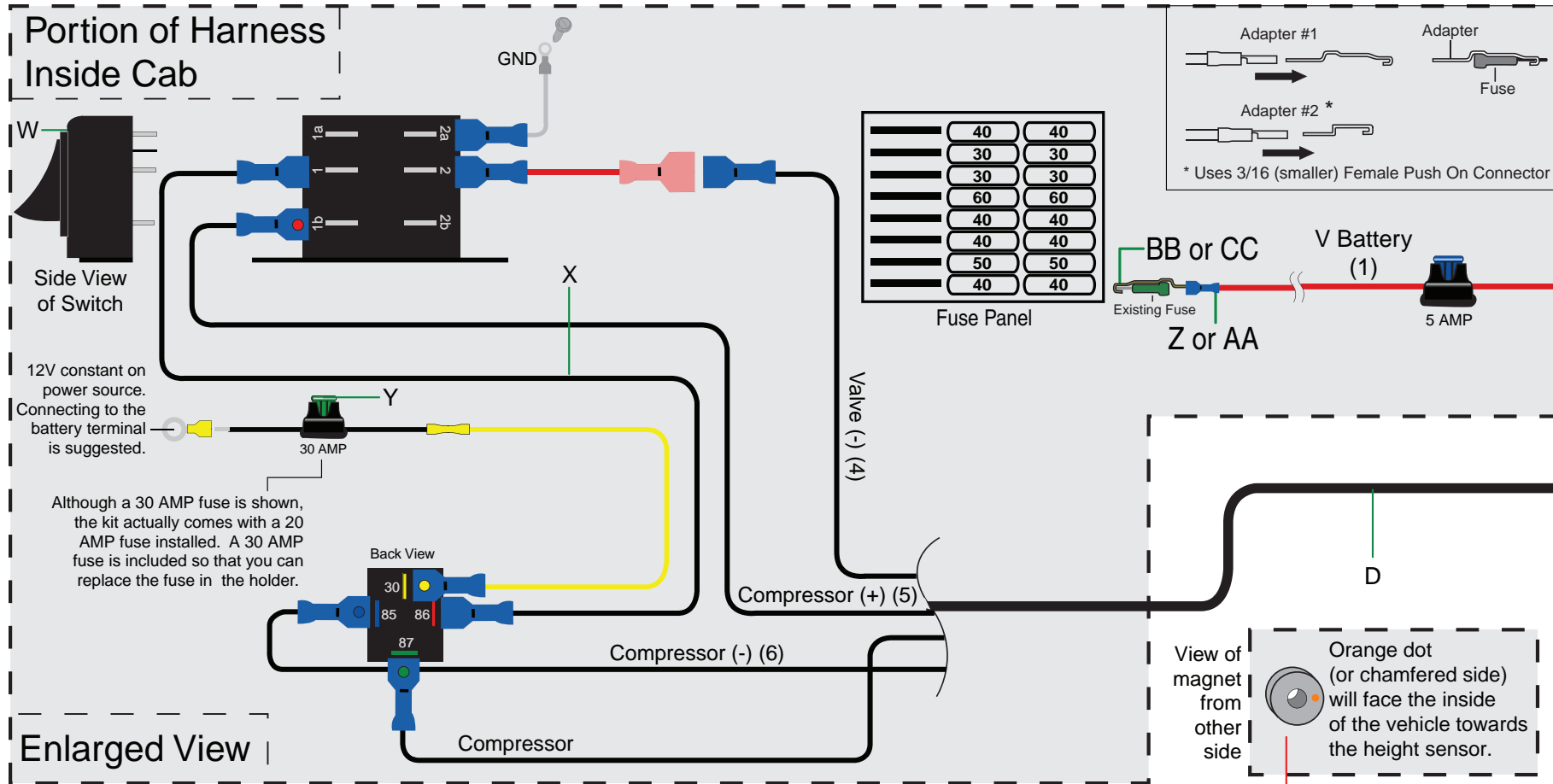


Figure 3

Kit Diagram

Kit Diagram



Hardware List

Item	Part No.	Description	Quantity
A	24050	Magnetic Height Sensor	1
B	26327	Compressor	1
C	26238	Solenoid	1
D	26687	Harness	1
E	20220	1/4" Air Line	20'
F	10966	Magnet	1
G	10500	Magnet Mounting Bracket	1
H	10466	8" Black Zip Tie	12
I	21838	1/4" x 1/4" x 1/4" Union Tee	4
J	17173	1/4" x 3/4" Self-Tapping Screw	3
K	13225	Spacer	2
L	17157	1/4" x 1.50 Self-Tapping Screw	2
N	17185	#8 - 32 x 3/8" Washer-Head Screw	2
O	18417	#8 Lock Washer	2
P	18600	#10 - 24 x 1.25" Socket Cap Screw	1
Q	18498	3/16 - 24 Nyloc Nut	1
V	17132	#8 - 18 x 1/2" Self-Tapping Screw	3
W	15019	Kneeling Switch	1
X	26022	Kneeling Harness	1
Y	24547	30 AMP Fuse	1
Z	24524	3/16" Female Spade Terminal	1
AA	24594	1/4" Female Spade Terminal	1
BB	24542	1/4" Fuse Adapter	1
CC	24561	Mini Fuse Adapter	1
DD	26818	Pressure Relief Valve Assembly	1

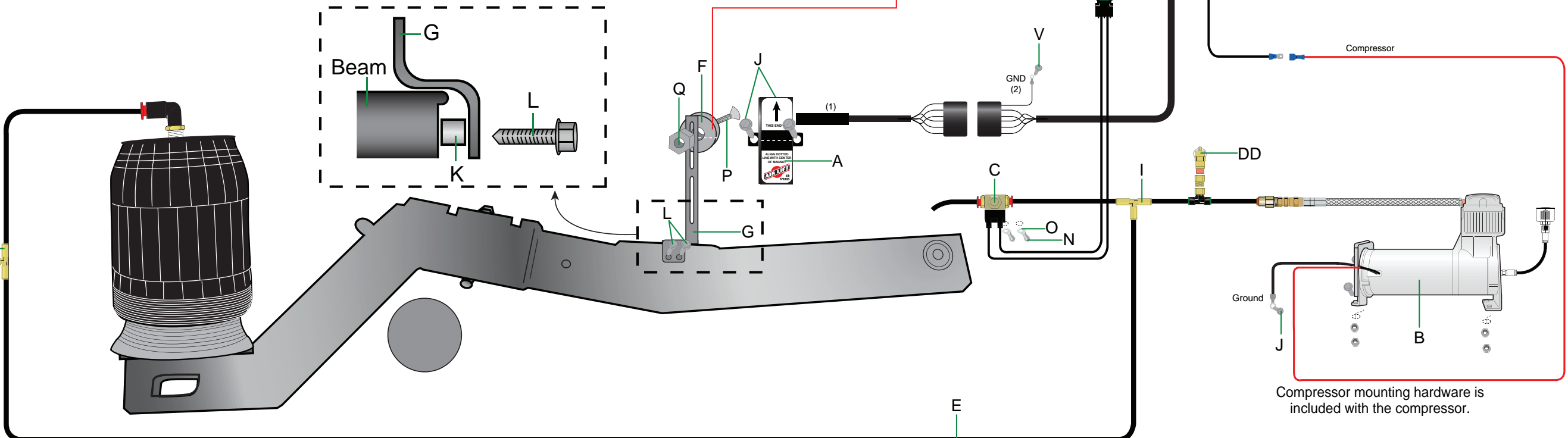


Figure 4