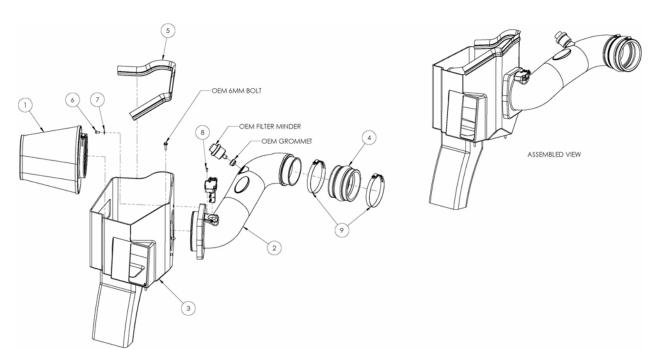


#### INTAKE SYSTEMS



# Installation Instructions Part Number 200-281 2011-12 Chevrolet/GMC 6.6L Duramax LML

#### **Packing List:**

#1	720-472	Airaid Premium Filter	1
#2	KIT281T	Airaid Intake Tube	1
#3	KIT219CABS	Cool Air Box	1
#4	KITHUMPHS05	Urethane Hump Hose	1
#5	KITWSTRIP03	Weather Strip 25"	1
	KIT281HP	Hardware & Instructions	1
#6	KIT15DHC3050	<sup>1</sup> / <sub>4</sub> - 20 x 1/2" Button Head Bolt	4
#7	KIT09FWZ019	¼" Flat Washer	4
#8	KIT15BHC3050	8-32 x 1/2" Button Head Screw	2
#9	KITHS72	#72 Hose Clamp	2
#10	KITBIT01	T-20 Torx Bit	1

#### **Tools Required For Installation:**

5/32", 3/32" Allen Wrench 5/16", 1/4"Short, and 10mm Sockets Ratchet and Extension

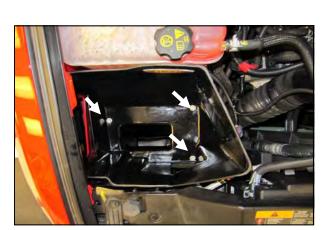




**3.** Using a 10mm socket, remove 4 bolts, and remove the factory air Box mounting plate.



1. <u>Disconnect the negative battery cables.</u>
Loosen the clamps on both ends of the factory intake tube and remove the tube from the vehicle.



**4.** Install the Airaid Cool Air Box (CAB) (#3) into the vehicle as shown. Reuse three of the factory bolts from step #3 to fasten the CAB to the inner fender. Leave the bolts loose for now.



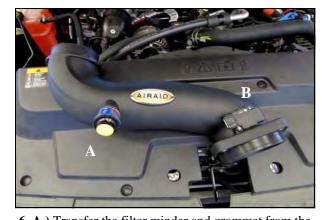
2. Disconnect the Mass Air Flow sensor. Rotate the

from the mounting grommets and remove the entire

airbox assembly away from the fender to unseat it

airbox assembly from the vehicle.

**5.** Install two #72 hose clamps (#9) onto the urethane hump hose (#4), and then slip the hump hose onto the end of the factory turbo intake tube as shown. Leave the clamps loose for now.



**6. A.)** Transfer the filter minder and grommet from the factory airbox into the Airaid Intake Tube (#2). **B.)** Transfer the Mass Air Flow sensor into the Airaid intake Tube and secure using the two 8-32 x 1/2"Button Head Bolts (#6) **Do Not Use Factory Screws!** 



**7.)** Insert the Airaid Intake Tube into the **CAB** first, and then into the hump hose.



**8.**) Install four 1/4" button head bolts (#6), and four flat washers (#7) thru the **CAB** to secure the Airaid Intake Tube. Now tighten the three bolts at the bottom of the **CAB** and the two hose clamps on the hump hose.



**9.)** Reconnect the Mass Air Flow sensor.



**10.** Install the Airaid Premium Filter (#1) onto the Intake Tube inside of the **CAB**.



**11.** Install the Weather Strip (#5) onto the Airaid Cold Air Box. (*Hint: Start from one corner and work your way around for ease of install.)* 



**12.** Congratulations on the successful install of your new Airaid Intake System!

#### Double check your work!

Make sure there is no foreign material in the intake path. Make sure all clamps, hoses, bolts, and screws are tight.

## Reconnect the negative battery cables!

## Before!



## After!



Thank you for purchasing the Airaid Intake System. Contact Airaid @ (800) 498-6951 8:00 AM - 5:00 PM MST weekdays for questions regarding fit or instructions that are not clear to you. Your Airaid Intake System was carefully inspected and packaged. Check that no parts are missing, or were damaged during shipping. If any parts are missing, contact Airaid. The air filter element is protected from direct exposure to water and debris; care should be taken not to drive through deep water. WATER INGESTION IS THE DRIVERS RESPONSIBILITY! The air filter is reusable and should be cleaned using the Airaid Filter Tune-Up Kit periodically.

### Don't Forget Your AIRAID Filter Tune-Up Kit!





P/N 790-551 Aerosol Spray P/N 790-550 Squeeze Spray

Instructions Revision Date: 07/15/13