



## # 200-520 INSTALLATION INSTRUCTIONS 96-00 Chevrolet/GMC C/K 5.0, 5.7L Vortec "Classic"

Thank you for purchasing the PowerAid Throttle Body Spacer. Please read the instruction manual carefully before proceeding with the installation. Contact AIRAID @ (800) 498-6951 8:00 AM - 5:00 PM MST Weekdays for questions regarding fit or instructions that are not clear to you. Your PowerAid Throttle Body Spacer was carefully inspected and packaged. Check that no parts are missing, or were damaged during shipping. If any parts are missing, please contact AIRAID.

*Thank you for selecting AIRAID.*



\* Also available for your 96-00 Chevrolet/  
GMC 5.7L Vortec- The AirAid Intake System  
P/N 200-102.

Call for details!

### **Parts List**

- (1) Power Plate
- (3) 6mm x 60mm Bolts
- (4) 6mm Flat Washers
- (1) 6mm x 3 1/2" Stud (For Rear)
- (1) 6mm nut
- (1) Spacer 1 5/16" long
- (1) "O" Ring .138 diameter

### **Tools List**

- 10 mm Socket
- 10mm Wrench
- Flat Head Screwdriver

## ***Installation Instructions. Read Me!***

1. **DISCONNECT NEGATIVE (-) BATTERY CABLE.**
2. Remove air cleaner housing from throttle body.
3. Using 10mm socket, remove (2) stud nuts from front side of throttle body. (Ref. "C")
4. Remove air cleaner housing riser and (1) stud nut from backside of throttle body. (Ref. "D", Fig. 3)
5. Remove throttle linkage bracket and (1) stud nut (Ref. "B")
6. Remove stud from stud nut. Install stud supplied with parts kit. (Fig. 2 & 3)
7. Lift throttle body and locate power plate with "O" ring up and reinstall using (Ref. "C") & (Ref. "D") as examples.
8. Install (1) 1 5/16" long spacer under throttle linkage bracket (Ref. "B")
9. Inspect & Test throttle linkage for full Open & Closed travel before driving. Some cruise or kickdown cables may require adjustment. Please refer to service manual for proper adjustment.
10. Reinstall air cleaner housing using step 3 as an example.
11. Reconnect battery cable. Enjoy!

***The sound of power...The "whistle" means its working!***



**Figure 1**

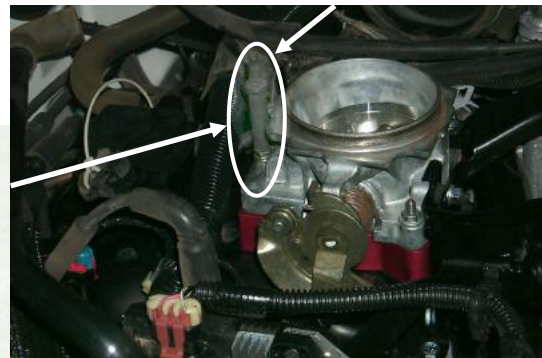
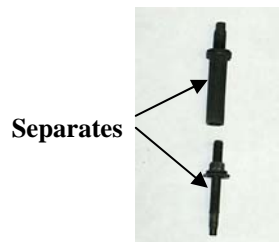
**Ref. C-** (2) 6mm x 60mm Bolts  
(2) 6mm Flat Washers

**Ref. A-** (1) Power Plate

**Ref. B-** (1) 1 5/16" long Spacer  
(1) 6mm x 60mm Bolts  
(1) 6mm Flat Washer

**Ref. D-** (1) 6mm x 3 1/2" stud  
(1) Flat Washer  
(1) 6mm nut

**Figure 2**



**Figure 3**