

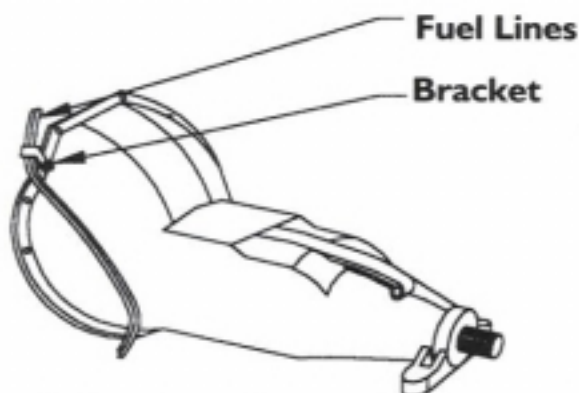


INSTALLATION INSTRUCTIONS

CHEVROLET THROTTLE BODY INJECTION UNIT (TBI)

1. Remove air cleaner.
2. Using $\frac{1}{2}$ " socket, remove (3) $\frac{5}{16}$ bolts.
(Some units have bolts that are drilled and taped for air cleaner mounting studs.)
3. It is not necessary to remove fuel lines.
4. Remove fuel line bracket from transmission.
(Located on drivers side of bell housing.)
5. Lift throttle body unit.
6. Remove gasket and clean surfaces.
7. Install power plate with (2) Gaskets.
 - A. (1) Between TBI unit and power plate.
 - B. (1) Between power plate and manifold.
8. Replace (3) bolts with washers using step 2 as an example.
9. Replace air cleaner studs if applicable.
10. **Inspect & test** throttle linkage for full **open & closed** travel **before** driving. Some cruise or kickdown cables may require adjustment. Refer to service manual.
11. Reinstall the air cleaner.
12. Reinstall fuel line bracket (Ref. Step 4)

Transmission Showing Fuel Line Bracket



— PART NO. —
200 - 540
200 - 550
200 - 551
200 - 581

Parts List

- (1) Power Plate
- (2) Gaskets
- (2) Bolts (Drilled & Taped)
- (1) Bolt (Plain)
- (3) Flat Washer 8mm

Throttle Body Showing
Bolts, Gaskets, and Plate

