



400-521 INSTALLATION INSTRUCTIONS 01-02 Ford S.D. Powerstroke 7.3L DSL

Thank you for purchasing the PowerAid Throttle Body Spacer. Please read the instruction manual carefully before proceeding with the installation. Contact AIRAID @ (800) 498-6951 8:00 AM - 5:00 PM MST Weekdays for questions regarding fit or instructions that are not clear to you. Your PowerAid Throttle Body Spacer was carefully inspected and packaged. Check that no parts are missing, or were damaged during shipping. If any parts are missing, please contact AIRAID.

Thank you for selecting AIRAID.



Also available for your Ford Powerstroke,
the AirAid Intake System, p/n 400-122.
Call for details!

Parts List

(1) Power Plate

Installation Instructions. Read Me!

1. **DISCONNECT NEGATIVE (-) BATTERY CABLE.**
2. Loosen clamp at intake manifold leaving clamp on hose.
3. Slide hose tube assembly back and insert power plate into hose.
4. Reinstall tube hose assembly making sure power plate is engaged in tube while locating and tightening hose clamp.
 - * **Please Note: When installing the power plate in the intake manifold, face the power plate using the illustration below. Figure. 1**
5. Before tightening intake manifold clamp, be sure that the power plate has engaged both the intake manifold and formed intake tube.
 - * **Please Note: The outside diameters of the power plate will fit the inside diameters of the intake manifold and the formed intake tube.**
6. Reconnect battery cable. Enjoy!

The sound of power...The "whistle" means its working!

Ref. B- Formed Intake Tubes

Ref. A- Power Plate



Ref. C- Hose Clamp Assembly

Figure 1

