

Installation Instructions Part Number 400-619 Poweraid Spacer For 2007 Ford F-150 4.6L Ford Explorer 4.0L

## Parts List

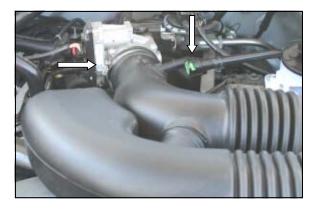
#1	Poweraid Spacer	x1
#2	Gasket	x2
#3	6mm x 55mm Hex Bolts	x4
#4	6mm x 75mm Hex Bolts	x4
#5	6mm Flat Washers	x4

## **Tools Required For Installation**

5/16" Deep, 10mm Sockets Ratchet & Extension

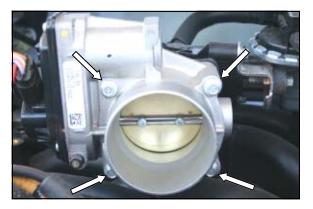
Thank you for purchasing the Poweraid Throttle Body Spacer. Please read the instruction manual carefully before proceeding with the installation. Contact AIRAID @ (800) 498-6951 8:00 AM - 5:00 PM MST Weekdays for questions regarding fit or instructions that are not clear to you. Your Poweraid Throttle Body Spacer was carefully inspected and packaged. Check that no parts are missing, or were damaged during shipping. If any parts are missing, please contact AIRAID.

Thank you for selecting AIRAID.



## 1. Disconnect the negative battery cable!

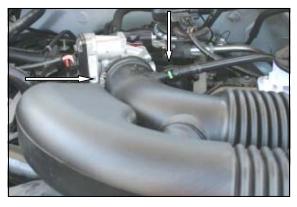
Disconnect the crankcase breather hose from the engine air intake tube by pushing on the green tab, and removing the hose from the nipple. Loosen the hose clamp that holds the intake tube to the throttle body, and slide the tube to the side to gain access to the throttle body bolts.



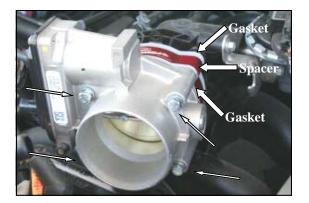
**2.** Remove the four bolts (and/or nut and stud) from the throttle body, and remove the throttle body from the intake manifold, and set it aside. Retain the wiring harness anchor from the upper left stud on the Explorer for reinstallation in step #4.



**3.** Remove the factory black plastic spacer that is located between the throttle body and the intake manifold.



**5.** Re-install the factory intake tube onto the throttle body and tighten the hose clamp. Re-connect the breather hose to the factory intake tube. **Re-connect the negative battery cable!** 



**4.** Insert four 6mm hex bolts thru the 6mm flat washers (#5). Use the 6mm x 55mm hex bolts (#3) on the **Ex-plorer**, and use the 6mm x 75mm hex bolts (#4) on the **F-150**. Slide the four bolts with washers thru the throttlebody, one gasket, the Poweraid Spacer, the other gasket, and into the intake manifold. Make sure to reinstall the wiring harness anchor removed in step #2, on the Explorer. Tighten all four throttle body bolts evenly, to the manufacturer's specifications. **Do Not Over Tighten The Bolts!** 

## The sound of power...The "whistle" means its working!

Contact your nearest Airaid dealer for an Airaid Intake System for your car, truck or SUV.





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