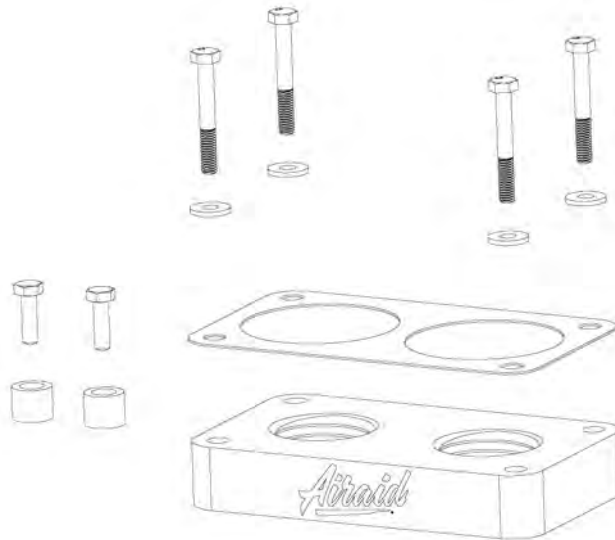




400-593 INSTALLATION INSTRUCTIONS 87-96 Ford I-6 cyl 300 CI

Thank you for purchasing the Airaid Throttle Body Spacer. Please read the instruction manual carefully before proceeding with the installation. Your Airaid Throttle Body Spacer was carefully inspected and packaged. Check that no parts are missing, or were damaged during shipping. If you need any assistance please call 1-800-858-3333 to speak with a representative in our Customer Service Center before returning the product.

Thank you for selecting AIRAID.



**THROTTLE BODY SPACERS FOR VEHICLES LISTED ARE
50 STATE LEGAL. SEE AIRAID.COM FOR CARB STATUS ON
EACH PART FOR A SPECIFIC VEHICLE.**

Parts List

AIR-KIT593PA	Aluminum Power Plate	(1)
AIR-KIT593G	Gasket	(2)
AIR-KIT593H	Hardware	
5/16-18" x 2 1/2" Bolts		(4)
5/16" Washers		(4)
1" long Spacers		(2)
3/8-16" x 1 1/2" Bolts		(2)

Tools List

14mm Socket
13mm Socket
Standard Screwdriver

Installation Instructions. Read Me!

1. **DISCONNECT NEAGTIVE (-) BATTERY CABLE.**
2. Remove throttle body intake assembly.
3. Remove (2) bolts from throttle linkage bracket. **(Ref. C)**
4. Remove (4) bolts from throttle body. **(Ref. D)**
5. Remove gasket and clean surfaces.
6. Install power plate using (2) gaskets, (4) bolts, and (4) washers. **(Ref. A & D)**
 - A. Place one gasket between the throttle body and spacer.
 - B. Place second gasket between the spacer and manifold.
7. Reinstall throttle linkage bracket using (2) 1" long spacers and (2) bolts. **(Ref. C)**
8. Inspect & Test throttle linkage for full Open & Closed travel before driving. Some cruise or kickdown cables may require adjustment. Please refer to your vehicles service manual for proper adjusting.
9. Reinstall throttle body intake assembly using **Step 2** as an example.
10. Reconnect battery cable. Enjoy!

The sound of power...The "whistle" means its working!

Ref. "C"- (2) 1" long Spacers
(2) 3/8-16" x 1 1/2" Bolts



Ref. "A"- (1) Spacer
(2) Gaskets

Ref. "D"- (4) 5/16-18" x 2 1/2" Bolts
(4) 5/16" Washers

Ref. "B"- Throttle Body

AIR-I40593D
REV. 09.29.20