



400-596 INSTALLATION INSTRUCTIONS 97-00 Ford F-150 4.2L V6

Thank you for purchasing the PowerAid Throttle Body Spacer. Please read the instruction manual carefully before proceeding with the installation. Your PowerAid Throttle Body Spacer was carefully inspected and packaged. Check that no parts are missing, or were damaged during shipping. If you need any assistance please call 1-800-858-3333 to speak with a representative in our Customer Service Center before returning the product.

Thank you for selecting AIRAID.



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LEGAL. SEE AIRAID.COM FOR CARB STATUS ON EACH
PART FOR A SPECIFIC VEHICLE.**

Also available for your Ford V6, The Airaid
Intake System, p/n 400-115.
Call for details!

Parts List

AIR-KIT596PA	Aluminum Plate	(1)
AIR-KIT596G	Gasket	(2)
AIR-KIT596H	Hardware	
6mm x 60mm Bolts		(4)
Lock Washers		(4)
6mm x 12mm Flat Head Screws		(3)
1" Linkage Plates		(3)

Tools List

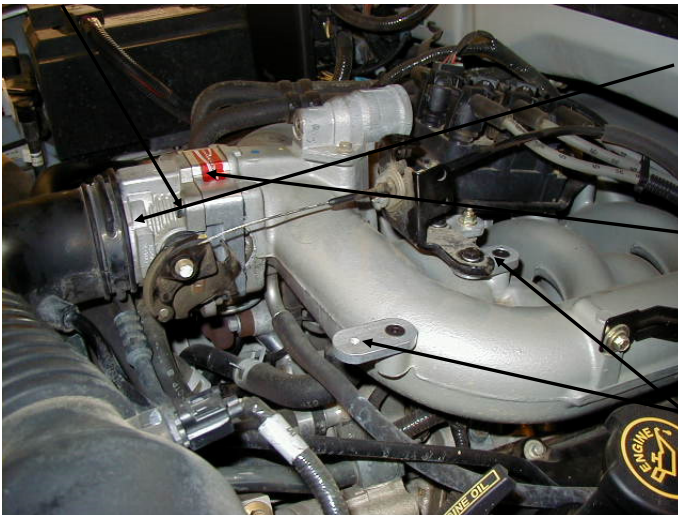
10mm Socket
10mm Box Wrench
3mm Hex Key
Standard Screwdriver

Installation Instructions. Read Me!

1. **DISCONNECT NEGATIVE (-) BATTERY CABLE.**
2. Remove throttle body intake cover and save bolts.
3. Remove air intake assembly.
4. Remove (4) bolts from the throttle body.
5. Remove bolts from the throttle linkage bracket and save.
6. Install power plate with (2) gaskets, (4) 6mm x 60mm bolts, and (4) lock washers. **(Ref. "D")**
7. Install (2) linkage plates and (2) 6mm x 12mm flat head screws before installing the throttle linkage bracket using saved bolts. **(Ref. "C")**
8. Locate and install (1) linkage bracket and (1) 6mm x 12mm flat head screw to reposition the throttle body cover using saved bolts.
9. Inspect & Test throttle linkage for full open & closed travel before driving. Some cruise or kickdown cables may require adjustment. Please refer to your vehicles service manual for proper adjusting.
10. Reinstall the throttle body air intake assembly using **Step 3** as an example.
11. Reconnect battery cable. Enjoy!

The sound of power...The "whistle" means its working!

Ref. "D"- (4) 6mm x 60mm Bolts
(4) Lock Washers



Ref. "B"- Throttle Body

Ref. "A"- (1) Power Plate
(2) Gaskets

Ref. "C"- (3) 6mm x 12mm Flat Head
Screws

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