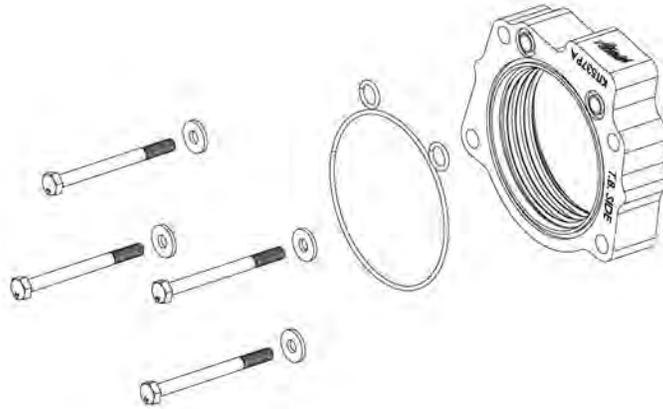




# # 510-537 INSTALLATION INSTRUCTIONS 2003-04 Toyota Tundra 4.7L 2004 Toyota 4Runner 4.7L

Thank you for purchasing the Airaid Throttle Body Spacer. Please read the instruction manual carefully before proceeding with the installation. Your Airaid Throttle Body Spacer was carefully inspected and packaged. Check that no parts are missing, or were damaged during shipping. If you need any assistance please call 1-800-858-3333 to speak with a representative in our Customer Service Center before returning the product.

*Thank you for selecting AIRAID.*



**THROTTLE BODY SPACERS FOR VEHICLES LISTED ARE 50 STATE LEGAL. SEE AIRAID.COM FOR CARB STATUS ON EACH PART FOR A SPECIFIC VEHICLE.**

### **Parts List**

AIR-KIT537PA	Aluminum Plate	(1)
AIR-KIT537H	Hardware	(3)
	"O"- Rings	(4)
	8mm x 100mm Hex Bolts	(4)
	8mm Flat Washers	(4)

### **Tools List**

10mm Socket

## ***Installation Instructions. Read Me!***

1. **DISCONNECT NEGATIVE (-) BATTERY CABLE.**
2. Remove air intake hose assembly.
3. Remove throttle body cover and save nuts.
4. Remove throttle body bolts, nuts, and studs.
5. Remove throttle body and install spacer using (3) "O" Rings, (4) 8mm x 100mm hex bolts, and (4) 8mm flat washers. (Ref. "A", "B")
6. Inspect & Test throttle linkage for full Open & Closed travel before driving. Some cruise or kickdown cables may require adjustment. Please refer to your vehicles service manual for proper adjustment.
7. Reinstall throttle body cover using saved nuts and air intake hose. (Ref. to Steps 2 & 3)
8. Reconnect negative battery cable. Enjoy!

***The sound of power...The "whistle" means its working!***

Ref. "A"- (1) Spacer  
(3) "O"-Rings



Ref. "B"- (4) 8mm x 100mm Hex Bolts  
(4) 8mm Flat Washers

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