

# INSTALLATION INSTRUCTIONS

2010 FORD TRANSIT CONNECT FRONT BAR  
(DELUXE FRONT)  
PART # 1113002

## PARTS LIST:

Qty	Description	Qty	Description
1	Front Bar	2	8mm x 80mm – 1.75 Bolts
2	Driver/Passenger spacer tube	2	8mm x 24mm OD Flat Washers
2	8mm Lock Washers	1	17mm x 50mm OD X 3mm thick Flat Washer

## PROCEDURE:

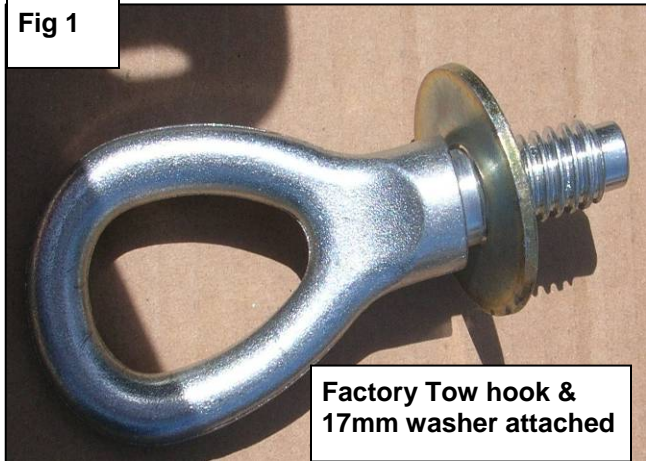
- 1. REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT. READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION.**
- Located in the inner rear of vehicle is the jack and tool pouch, (left side inner rear) select the Tow hook bolt, this will be used with the mounting of the front bumper (**Fig 1**) shows Tow hook bolt.
- Starting at the Passenger/Right side of the vehicle's front bumper, remove the front factory tow hook cover, as well as the 2 plastic covers (not re-used) (**Fig 2**), shows location of plastic covers removed, with the covers removed (2 plastic covers on either side of the license plate) there are 2 torque bits screws remove these screws (not re-used) and place the (2) spacer tubes into the holes, (**Fig 3**) shows spacer tubes place into holes. Select the Aries front bumper and **place the Passenger/right side bracket into the opening of the factory bumper (Fig 4) with it placed in fasten the bracket of the bumper guard with the factory tow hook and the 17mm washer supplied**, leave loose do not tighten hardware at this time.
- With the right side attached select the (2) 8mm bolts, (2) 8mm flat washers & (2) 8mm lock washers and place these thru the brackets on the bumper guard, then thru the spacer and thread into the factory nuts on the factory bumper **NOTE: it may be necessary to push the bar slightly to allow bolts to thread into place. (Fig 5)** Shows brackets attached. Snug but do not tighten hardware at this time.
- Level and align Aries bumper guard properly; then tighten all hardware at this time.
- Do periodic inspections to the installation to make sure all hardware is secure and tight.

**To protect your investment**, wax this product after installing. Regular waxing is recommended to add a protective layer over the finish. Do not use any type of polish or wax that may contain abrasives that could damage the finish.

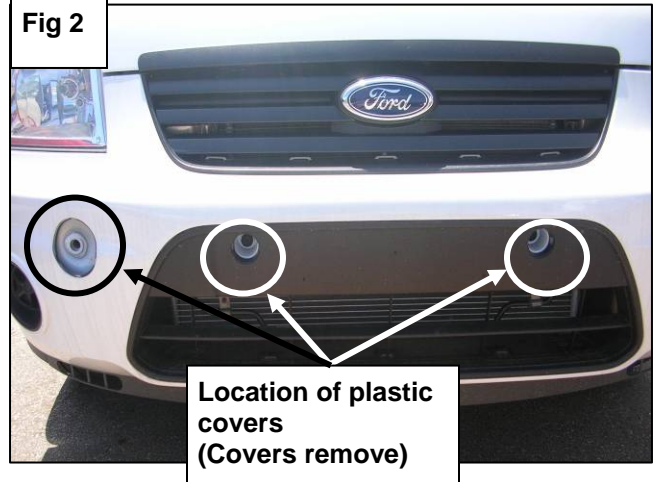
**For stainless steel:** Aluminum polish may be used to polish small scratches and scuffs on the finish. Mild soap may be used also to clean the product.

**For gloss black finishes:** Mild soap may be used to clean the product.

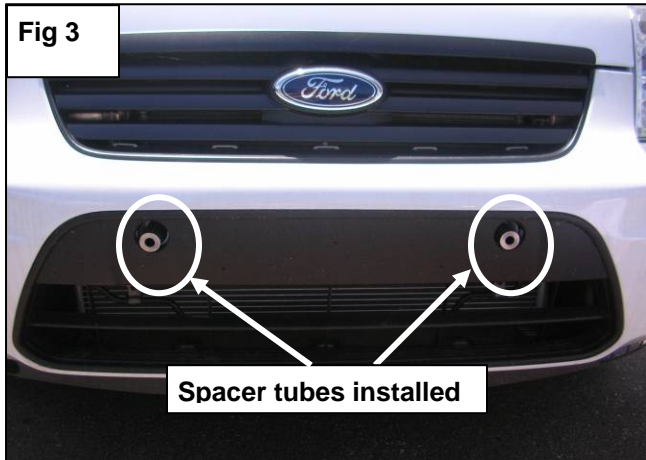
**Fig 1**



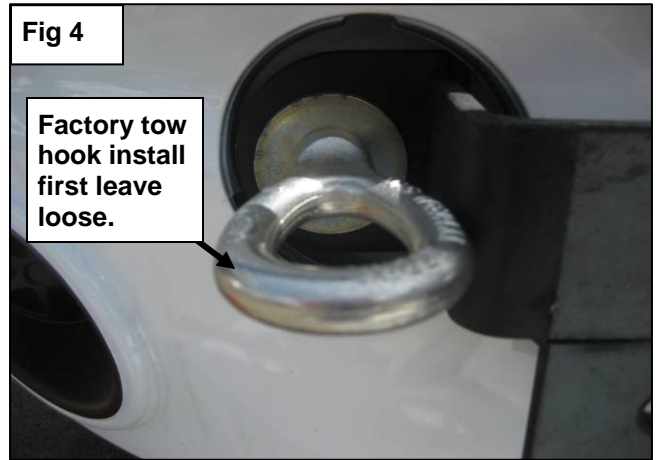
**Fig 2**



**Fig 3**



**Fig 4**



**Fig 5**

