

# INSTALLATION INSTRUCTIONS

2007-13 JEEP JK FRONT ALUMINUM TUBULAR DOORS

PART# 15009

## PARTS LIST:

Qty	Description	Qty	Description
1	Driver/Left Door	2	Rubber Bushing
1	Passenger/right Door	2	Philips Head Sheet Metal Screws
4	8mm Lock Nuts	4	3" x 1" Cylinder Tubes
4	8mm Flat Washers	4	1 3/4" OD x 1/2" Flat Washers

Passenger/right side  
Front Door



Driver/left side  
Front Door



## PROCEDURE:

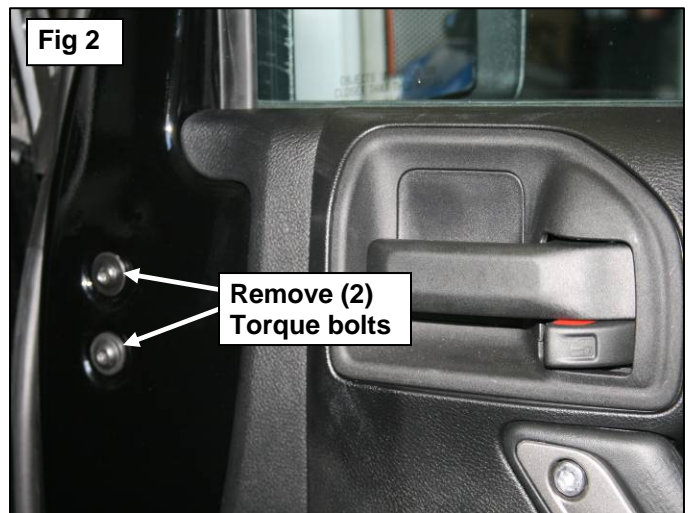
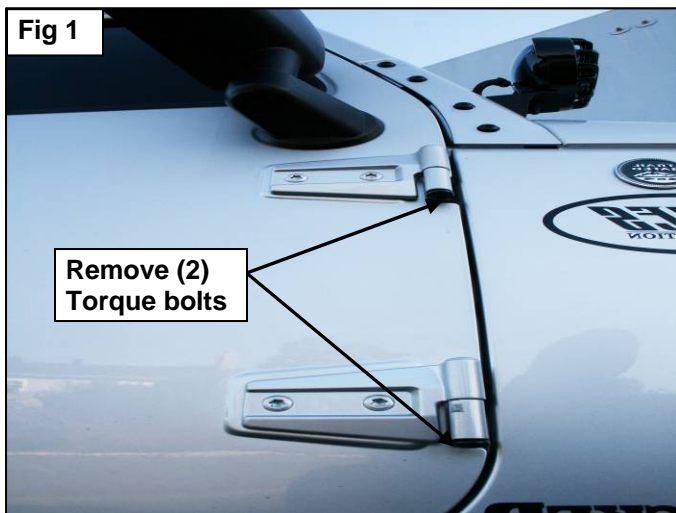
1. REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT. READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION.
2. Starting on the Front Passenger side of vehicle remove the (2) factory 50mm Torque bolts securing the doors onto the hinges, as seen below in **(Fig 1)**. Next begin to remove the mirror from the inside the vehicle, remove the (2) 40mm Torque bolts holding the mirror onto the door as seen in **(Fig 2)** **(NOTE :)** Hold mirror from the outside so it does not drop & scratch exterior of the door, once removed place it off to the side, located inside near the lower kick panel remove the dome light wire harness by pulling the red clip back and unplugging the dome light wire from the harness seen in **(Fig 3)** followed by removing the swing out safety strap, seen in **(Fig 4)**. Once removed lift off the door and place it off to the side.
3. With the factory door removed select your new passenger/right side tubular door slide the door pins into the factory hinges & secure the doors with (2) 8mm Flat washers & (2) 8mm Lock Nuts as seen in **(Fig 5)** Snug the hardware but do not tighten at this time, before closing the door select the rubber bushing and attach to the inner tube with the Philips head sheet metal screw where the inner latch is on the door jam, seen in **(Fig 6)** check the alignment of the locking door latch with the striker plate inside the door jam of the vehicle seen in **(Fig 7)** (this may need to be adjusted so that the door closes completely) if it does need adjustment loosen the torque bolts on the door jam of the Jeep and align with the door latch on the tubular doors, once in alignment tighten the torque fasteners check to see that the door completely locks before continuing to the next step.

- Next select the factory mirror to be install onto your tubular door, slide the mirrors 2 mounting tubes through the tubular doors mounting location followed by the (2) 3" x 1" Cylinder tubes slide over the plastic mounting tubes of the mirror, secure the mirror with (2) 1 3/4" OD Flat Washers & the (2) factory torque bolts as seen in **(Fig 8)**, once aligned tighten torque bolts.
- Repeat steps 2 through 4 for driver/left side installation.
- Do periodic inspections to the installation to make sure that all hardware is secure and tight.

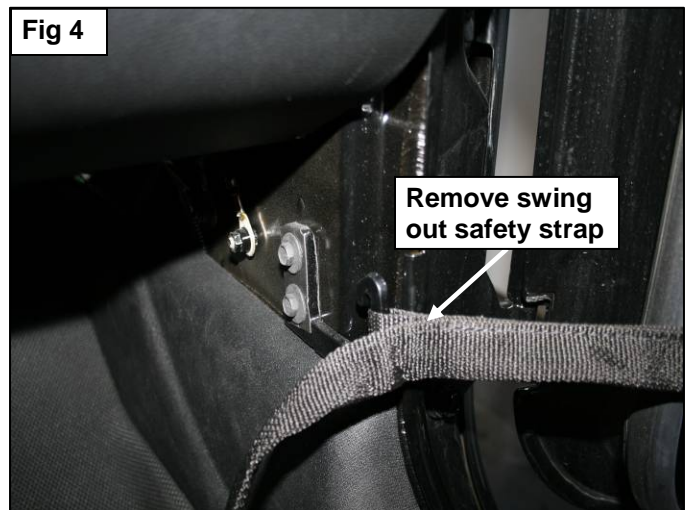
**To protect your investment**, wax this product after installing. Regular waxing is recommended to add a protective layer over the finish. Do not use any type of polish or wax that may contain abrasives that could damage the finish.

**For gloss black finishes:** Mild soap may be used to clean the Product.

**Passenger side shown**

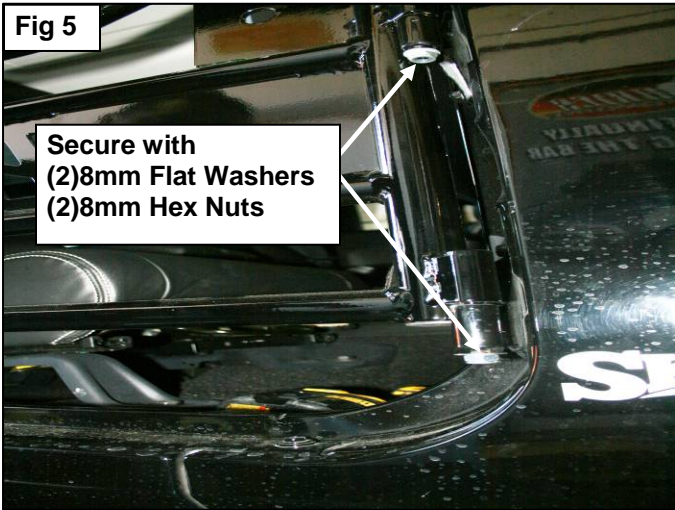


**Passenger side shown**

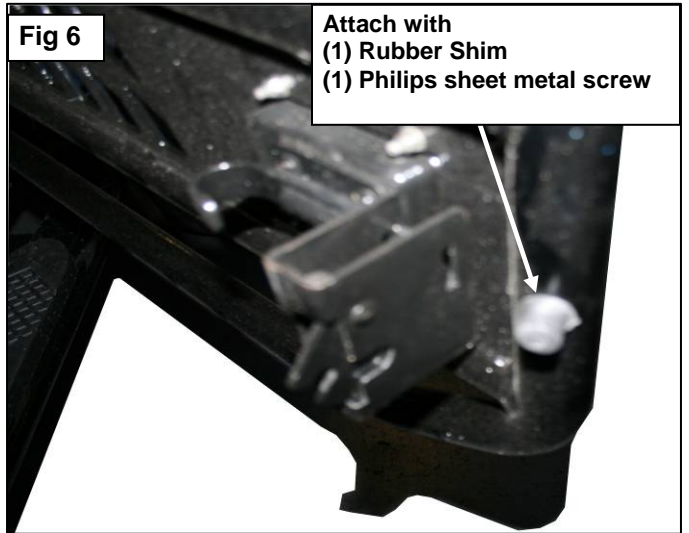


Passenger side shown

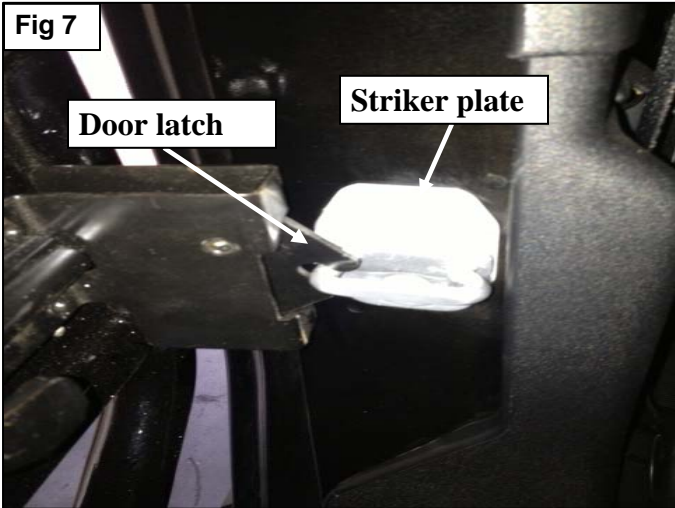
**Fig 5**



**Fig 6**



**Fig 7**



**Fig 8**

