



INSTALLATION INSTRUCTIONS

REAR BUMPER WITH DOUBLE TUBE

PART#15501/15501-2

07 JEEP WRANGLER 4 DOOR

PARTS LIST

- 1 Bumper
- 2 Brackets
- 2 Bolt plates
- 10 12MM X 35MM bolts
- 12 12MM washers
- 6 12MM lock nuts
- 4 12MM lock washers

PROCEDURE:

1. **REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT. READ INSTRUCTIONS CAREFULLY.**
2. Locate, remove and set aside the brackets (Fig 1)
3. Remove factory bumper by removing the side brackets (Fig 2) and the bolts in the removable brackets (Fig 3)
4. Insert the driver side bracket into the frame (Fig 3)
5. Start the two 12MM bolts and thick washers through the bolt plate and into the frame.
6. Repeat the bracket installation on the passenger side of the vehicle.
7. Insert a thin piece of wood between the bumper and the trailer hitch receiver to prevent damage. (Fig 4)
8. Position the bumper in between the two mounts and start the six 12MM bolts, washers and locking nuts. (Fig 5)
9. Level the bumper and tighten all the fasteners. (Fig 6)

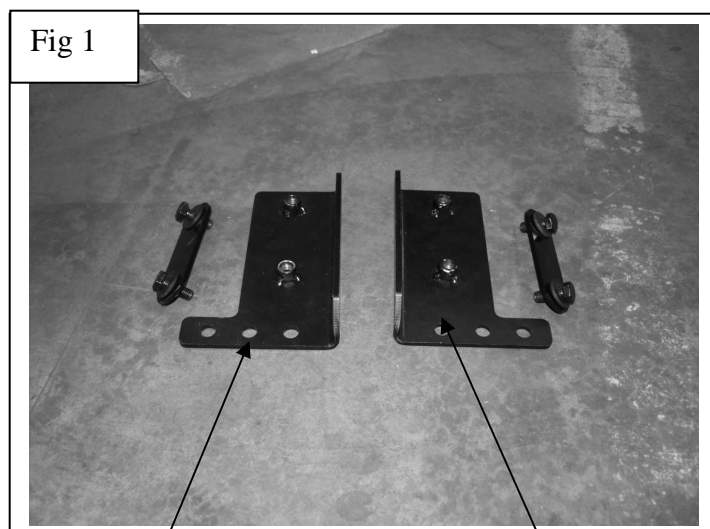


Fig 1

Driver side bracket

Passenger side bracket

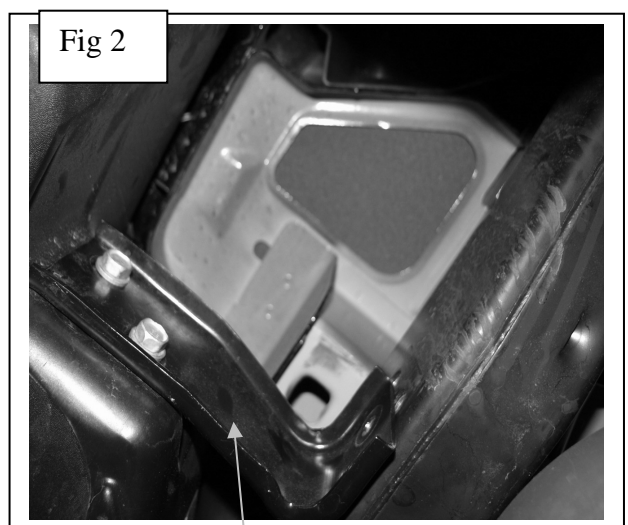


Fig 2

Factory bumper bracket



Fig 3

Removable bracket (leave on)

Bumper bracket

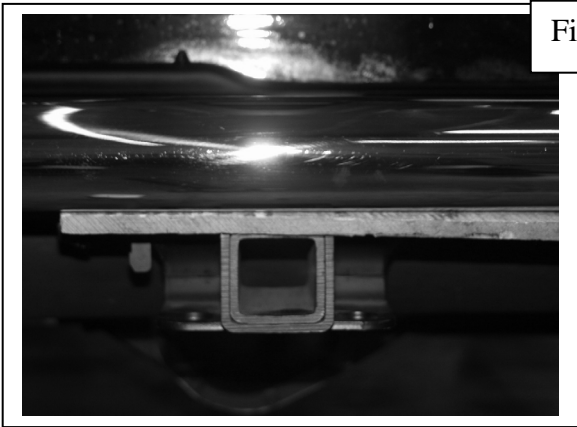


Fig 4



Fig 5



Fig 6