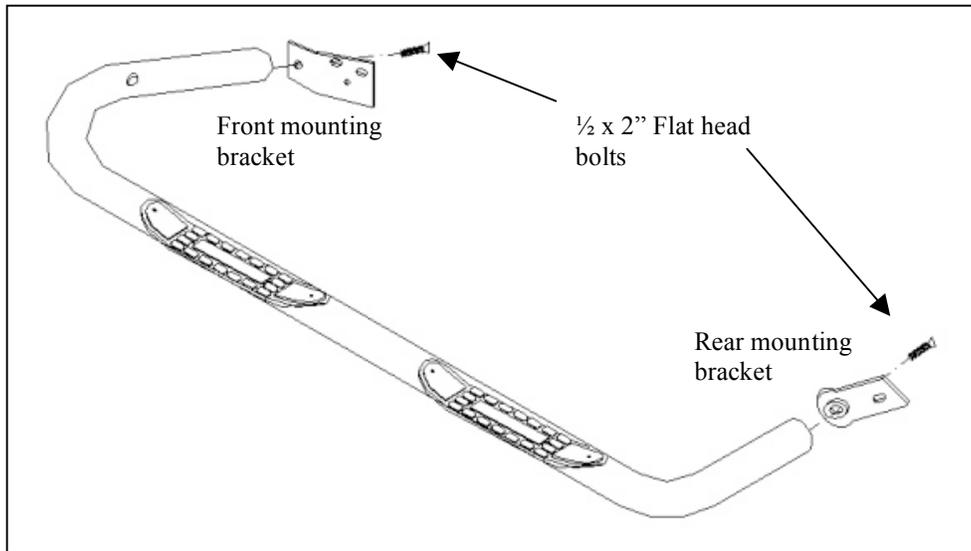


- STEP 5: Attach the rear mounting bracket to the leaf spring bracket using a 1/2 x 2" hex head bolt, 1/2" flat & lock washers and hex nut.
- STEP 6: Attach the front mounting bracket to the vehicle frame using 1/2 x 4" hex head bolts, flat & lock washers and hex nuts. **Note:** On some vehicles it will be necessary to loosen one of the wire harness located on the vehicle frame to allow the front mounting bracket to fit up to the vehicle frame existing holes correctly. The wire harness can be relocated to the small hole in the front mounting bracket.
- STEP 7: To install front auxiliary mounting bracket, locate the large hole that will be covered by black tape or a rubber plug and remove it. Attach the support bracket to the inside of the rocker panel on the vehicle using 1/4 x 1" hex head bolts, flat & lock washers and hex nuts.
- STEP 8: Insert the 3/8 x 5 1/2" threaded rod through the hole in the sidebar and the hole in the rocker panel directly above the sidebar and secure into place using 3/8" flat & lock washers and lock nuts.
- STEP 9: Make any final adjustments to the alignment of the sidebar and tighten all bolts. Repeat for the opposite side.
- STEP 10: You may need to periodically re-tighten the bolts.



**FINISH PROTECTION-** *ARIES PRODUCTS HAVE A HIGH FINISH THAT MUST BE MAINTAINED SUCH AS ANY OTHER HIGH FINISH PRODUCT ON THE VEHICLE. PROTECT THE FINISH WITH A NON-ABRASIVE AUTOMOTIVE WAX. THE USE OF SOAP, POLISH, OR WAX THAT CONTAINS ABRASIVES IS DETRIMENTAL, AS THE COMPOUNDS SCRATCH THE FINISH AND OPEN IT TO CORROSION.*

**DISCLAIMER-** BUYER ASSUMES ALL RISK AND LIABILITY WHATSOEVER FROM THE INSTALLATION AND USE OF ARIES PRODUCTS. ARIES PRODUCTS ARE SOLD AS DECORATIVE ACCESSORIES AND SHOULD NOT BE RELIED UPON AS PROTECTION FOR THE VEHICLE OR OCCUPANTS IN THE EVENT OF A COLLISION OR ROLL OVER. ARIES AUTOMOTIVE ASSUMES NO LIABILITY FOR INJURY, LOSS, INCIDENTAL OR CONSEQUENTIAL DAMAGES IN THE EVENT OF A COLLISION OR ROLLOVER.



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# Applications Guide

for:

**STEP BAR ASSEMBLIES**  
**203037/203037-2**

1997-2002 FORD Expedition

ITEM	QTY	CONTENTS	TOOLS
1	1	Sidebar Set (Driver & Passenger)	3/4" Socket
2	2	Front Mounting Brackets	3/4" Wrench
3	2	Front Auxiliary Mounting Brackets	9/16" Socket
4	2	Rear Mounting Brackets	9/16" Wrench
5	4	1/2 x 2" Flat head bolts	7/16" Socket
6	4	1/2 x 4" Hex head bolts	7/16" Wrench
7	2	1/2 x 2" Hex head bolts	5/16" Allen
8	12	1/2" Flat washers	Wrench
9	6	1/2" Lock washers	Ratchet
10	6	1/2" Hex nuts	
11	2	3/8 x 5 1/2" Threaded rod	
12	2	3/8" Flat washers	
13	4	3/8" Lock washers	
14	8	3/8" Lock nuts	
15	8	1/4 x 1" Hex head bolts	
16	8	1/4" Flat washers	
17	8	1/4" Lock washers	
18	8	1/4" Hex nuts	

- STEP 1: Read and understand instructions completely before beginning installation.
- STEP 2: Sidebar set consists of a driver and passenger sidebar. The bended leg is the front leg. Be sure to determine the correct side before installation.
- STEP 3: Secure the front and rear mounting brackets to the front and rear of the sidebar using 1/2 x 2" flat head bolts. Hand tighten.
- STEP 4: Place sidebar up to the vehicle and align the rear mounting bracket with the hole in the leaf spring bracket and the front mounting bracket with the two existing holes in the vehicle frame and tighten the 1/2 x 2" flat head bolts until snug.

