



INSTALLATION INSTRUCTIONS

2009-10 H3 TRUCK

PART # 204077 / 204077-2

<u>QTY.</u>	<u>CONTENT</u>
1	DRIVER SIDE TUBE
1	PASSENGER SIDE TUBE
2	DRIVER SIDE BRACKETS BRACKETS
2	PASSENGER MOUNTING BRACKETS
8	M10 X 30MM SERRATED HEX HEAD BOLT
8	M10 x 25MM HEX HEAD BOLTS
8	M10 LOCK WASHERS
8	M10 FLAT WASHERS

STEP 1 REMOVE CONTENTS FROM BOX AND VERIFY ALL PART ARE PRESENT. READ INSTRUCTIONS COMPLETELY BEFORE BEGINNING.

STEP 2 SIDEBAR SET CONSISTS OF A DRIVER AND PASSENGER SIDE. THE REAR STEP IS THE CLOSEST TO THE BEND. BE SURE TO DETERMINE THE CORRECT SIDE BEFORE MOUNTING.

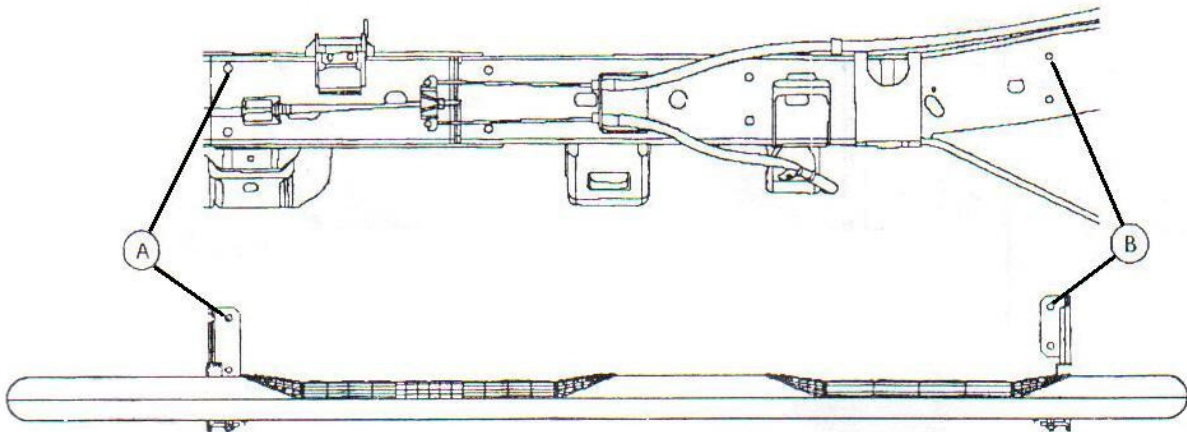
STEP 3 SEE DIAGRAM A. LIFT DRIVER SIDE BRACKETS TO FRAME, ALIGNING HOLES A & B

STEP 4 INSTALL DRIVER BRACKETS WITH FOUR M10 X 30 SERRATED HEX BOLTS

STEP 5 ATTACH DRIVER SIDE TUBE TO BRACKETS WITH M10 X 25MM HARDWARE.

STEP 6 REPEAT STEPS FOR PASSENGER SIDE.

STEP 7 PERIODICALLY CHECK BOLTS, AS THEY MAY NEED TO BE RE-TIGHTENED.



FINISH PROTECTION- ARIES PRODUCTS HAVE A HIGH FINISH THAT MUST BE MAINTAINED SUCH AS ANY OTHER HIGH FINISH PRODUCT ON THE VEHICLE. PROTECT THE FINISH WITH A NON-ABRASIVE AUTOMOTIVE WAX. THE USE OF SOAP, POLISH, OR WAX THAT CONTAINS ABRASIVES IS DETRIMENTAL, AS THE COMPOUNDS SCRATCH THE FINISH AND OPEN IT TO CORROSION.

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