INSTALLATION INSTRUCTIONS 205017 / 205017-2 2009-11 DODGE RAM QUAD CAB 1500

PARTS LIST:

Qty	Description			Qty	Desc	ription
1	Driver/Left Side Bar			6	10m	m Flat Washer
1	Passenger/Right Side	e Bar		4	10m	m Lock Washer
1	Driver/Left Front Mou	Inting Bracket		4	10m	m Hex Nut
1	Passenger/Right From			2	10m	m x 30mm Hex Bolt
1	Driver/Left Rear Mou			4	12m	m x 120mm Hex Bolt
1	Passenger/ Rear Mo			4	12m	m x 44 OD Flat Washer
1		ce Bracket 02-2010 1500 Quad Ca	ab	8		m Lock Washer
1		ace Bracket 02-2010 1500 Quad C		4		m x 60mm Hex Bolt
1	<u>v</u>	ce Bracket 02-2005 2500/3500 Qu		4		m x 37 OD Flat Washer
1		ace Bracket 02-2005 2500/3500 Q		2		m x 35mm Bolt Plate
1		ce Bracket 06-2010 2500/3500 Qu				
1		ace Bracket 06-2010 2500/3500 Q				
		Front	Passenger Side b Driver/Left Side ba	ar		
	enger/Driver Front ting Brackets ▼	Passenger/Driver Front Brace Brackets 2002-08 1500 Quad Cab	Passenger/D Brace Brack 2500/3500 Q	ets 2002-		Passenger/Driver Front Brace Brackets 2006-11 2500/3500 Quad Cab
		Use these mounting holes for 2002-081500 Quad Cab			Bolt Pla	ate x 2 35mm

Page 1 of 3

11/20/2009

PROCEDURE:

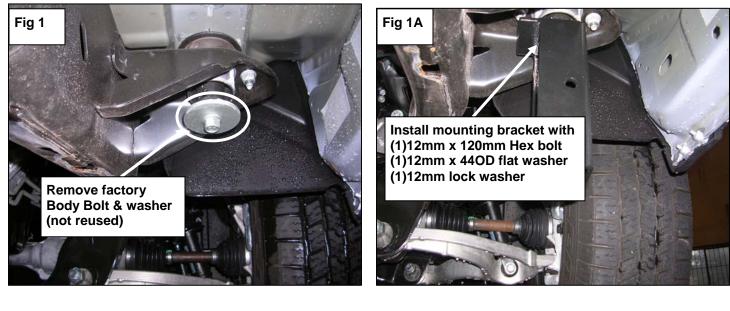
- REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT. READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION. (Note depending on your Vehicles year & model your mounting kit may include brackets not needed, discard these if not used).
- Starting at the Passenger/Right side-front of the vehicle, remove the front factory body bolt & washer.(not re-used) (Fig 1), From the list above select the Passenger/Right side front mounting bracket and secure it with (1) 12mm x 120mm Hex Bolt, (1) 12mm x 44 OD Flat Washer, (1) 12mm Lock Washers (Fig 1A). Snug but do not tighten hardware at this time.
- 3. Moving to the passenger/Right side rear of the vehicle, remove the rear factory body bolt & Isolator plate.(not re-used) (Fig 2), From the list above select the Passenger/Right side rear mounting bracket and secure it with (1) 12mm x 120mm Hex Bolt, (1) 12mm x 44 OD Flat Washer, (1) 12mm Lock Washers (Fig 2A). Snug but do not tighten hardware at this time.
- 4. Next, select the Bolt Plate from the list of parts above, and place the Bolt Plate into the opening on the Passenger/Right side bottom front frame rail (Fig 3) shows Bolt plate placed into frame rail.
- 5. Select the Passenger/Right side bar fasten to the front mounting bracket and brace bracket with the included (1) 12mm x 60mm hex bolt, (1) 12mm lock washer, and (1) 12mm flat washer, Secure Brace Bracket to Bolt Plate with (1) 10mm flat washer, (1) 10mm lock washer and (1) 10mm nut. (Fig 3A) shows bolt plate attached to brace bracket and sidebar. Snug but do not tighten hardware at this time.
- **6.** Install rear of Sidebar to the rear mounting bracket with (1) 12mm x 60mm hex bolt, (1) 12mm lock washer, and (1) 12mm flat washer. Snug but do not tighten hardware at this time.
- 7. Level and align Sidebar properly; then tighten all hardware at this time.
- 8. Repeat steps 2-7 for driver Sidebar.
- 9. Do periodic inspections to the installation to make sure all hardware is secure and tight.

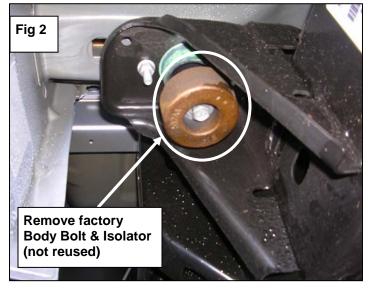
To protect your investment, wax this product after installing. Regular waxing is recommended to add a protective layer over the finish. Do not use any type of polish or wax that may contain abrasives that could damage the finish.

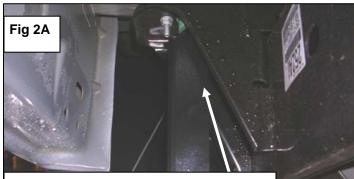
For stainless steel: Aluminum polish may be used to polish small scratches and scuffs on the finish. Mild soap may be used also to clean the Sidebar.

For gloss black finishes: Mild soap may be used to clean the Sidebar.

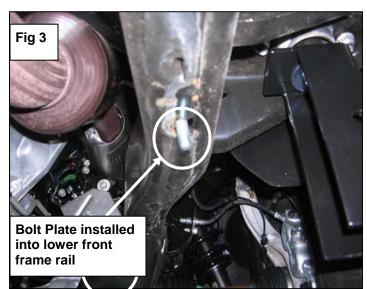
PASSENGER SIDE INSTALLATION PICTURED

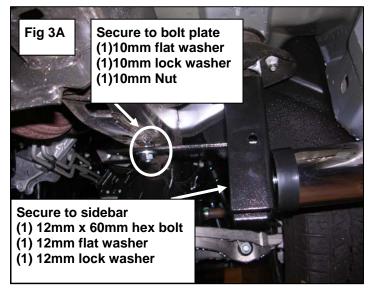






Install mounting bracket with (1)12mm x 120mm Hex bolt (1)12mm x 440D flat washer (1)12mm lock washer





Page 3 of 3