

INSTALLATION MANUAL

2051161

Parts List		
1	Driver / left running board	
1	Passenger / right running board	
2	Mounting bracket, front	
2	Mounting bracket, middle	
2	Mounting bracket, rear	
8	Flange bolt, 6mm	
4	Bolt plate, 10mm	
4	Flat washer, 10mm	
4	Lock washer, 10mm	
4	Hex nut, 10mm	
4	Plastic bolt retainer, 10mm	

Additional Hardware*		
12	Hex bolt, 8mm	
12	Flat washer, 8mm	
12	Lock washer, 8mm	
12	Hex nut, 8mm	

^{*} Running boards are supplied with additional hardware. Quantities listed are in addition to the standard supplied hardware.

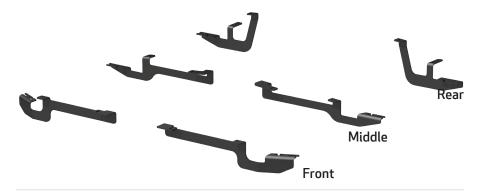
Tools Required			
Torque wrench	Socket, 10mm		
Ratchet	Socket, 13mm		
Extension	Socket, 17mm		
Level			

Level of Difficulty

Easy



Product Image





Notes and Maintenance

Before you begin installation, read all instructions thoroughly.

Proper tools will improve the quality of installation and reduce the time required.

For stainless steel, polish may be used to clear small scratches and scuffs on the finish. Mild soap may be used also to clean the product.

For black finishes, mild soap may be used to clean the product.

Step 1

Starting on the driver side, locate the three mounting locations underneath the vehicle.

Note: Each bracket is specific to a mounting location. Reference page 1 product image for correct locations.

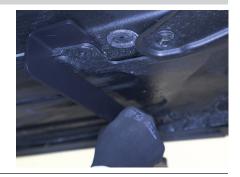


Step 2

Locate and remove the factory hex bolts from the plastic liner at the front driverside mounting location.

Place the front driver-side bracket onto the vehicle and slide the rear tab of the mounting bracket between the plastic liner and the vehicle frame.





Step 3

Secure the front mounting bracket with two 6mm flange bolts.

Snug the hardware, but do not fully tighten.





Step 4

Locate and remove the factory hex bolts from the plastic liner at the middle driverside mounting location.

Place the middle driver-side bracket onto the vehicle and slide the rear tab of the mounting bracket between the plastic liner and the vehicle frame.





Step 5

Secure the middle mounting bracket with two 6mm flange bolts.

Snug the hardware, but do not fully tighten.





Step 6

Locate and remove the hole plug from the vehicle frame at the rear driver-side mounting location.

Insert a 10mm bolt plate into the opening. Slide a plastic bolt retainer over the thread of the bolt to hold the bolt in place.





Step 7

Locate and remove the hole plug from the rocker panel at the rear driver-side mounting location.

Insert a 10mm bolt plate into the opening. Slide a plastic bolt retainer over the thread of the bolt to hold the bolt in place.





Step 8

Place the rear mounting bracket onto the vehicle and secure with two 10mm flat washers, two 10mm lock washers and two 10mm hex nuts.

Snug the hardware, but do not fully tighten.

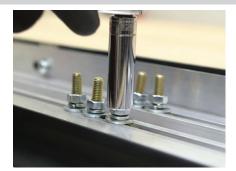


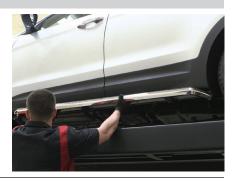


Step 9

Remove the 8mm nuts, 8mm lock washers and 8mm flat washers from the driver-side running board.

Place the running board onto the brackets and align the 8mm bolts with the slots in the brackets on the vehicle.





Step 10

Attach the running board to the brackets using six 8mm bolts, six 8mm lock washers, six 8mm flat washers and six 8mm nuts.

Snug the hardware, but do not fully tighten.





Step 11

Adjust and level the running board, centering it between the front and rear wheel wells.

With the running board in position, it is recommended that all brackets first be tightened to the vehicle, followed by the running board connections.





Step 12

Repeat steps 1 through 11 on the passenger side of the vehicle.

Congratulations on the installation of your brand new ARIES AeroTread™ running boards.

With the running boards installed, periodic inspections should be performed to ensure all mounting hardware remains tight.

To protect your investment, see the 'Notes and Maintenance' section on the first page of this instruction manual.

