

INSTALLATION MANUAL

2055110

This is the first of two manuals required to complete this installation. The second manual is included with your side bars / running boards.

Level of Difficulty

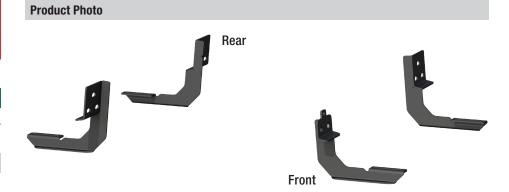
Easy

Parts List		
1	Driver / left side bar / running board	
1	Passenger / right side bar / running board	
2	VersaTrac™ mounting bracket, universal	
1	VersaTrac™ mounting bracket, driver-side, front	
1	VersaTrac™ mounting bracket, passenger-side, rear	
8	Hex bolt, M8 (S)	
8	Flat washer, M8 (S)	
8	Lock washer, M8 (S)	
8	Hex bolt, M8 (B)	
8	Flat washer, M8 (B)	
8	Lock washer, M8 (B)	
8	Hex nut, M8 (B)	
4	Hex bolt, M10	
4	Flat washer, M10	
4	Lock washer, M10	
4	Flat washer, M12	
4	Lock washer, M12	
4	Hex nut, M12	
4	T-bolt, M12 tab	
4	Bolt retainer, plastic	
1	Spacer plate	
(S) = Silver hardware		

Tools Required			
Ratchet	Socket, 13mm		
Torque wrench	Socket, 14mm		
Utility knife	Socket, 17mm		
Level			

(B) = Black hardware

* Running boards sold separately



NOTICE

Before you begin installation, read all instructions thoroughly.

Proper tools will improve the quality of installation and reduce the time required.

To help prevent damage to the product or vehicle, refer to the specified torque specifications when securing hardware during the installation process.

Maintenance

To protect the product, wax after installing. Regular waxing is recommended to add a protective layer over the finish. Do not use any type of polish or wax that may contain abrasives that could damage the finish.

For polished, gloss and other smooth finishes,

polish may be used to clear small scratches and scuffs on the finish.

Mild automotive detergent may be used to clean the product. Do not use dish detergent, abrasive cleaners, abrasive pads, wire brushes or other similar products that may damage the finish.

Product Registration and Warranty

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Torque Specifications			
M8 bolt	7 ft-lbs.		
M10 bolt	16 ft-lbs.		
M12 bolt	28 ft-lbs.		

Use above torque setting unless otherwise noted



Step 1

Starting on the driver side, locate the two mounting tabs along the bottom edge of the vehicle.

Locate the front mounting point.



Step 2

Using a utility knife, cut and remove the tape plug covering the third mounting point for the front mounting bracket.

NOTICE

Regular cab vehicles will not have a support bracket (indicated by the red arrow) at the front driver-side location. In this case, use the provided spacer plate between the mounting bracket and the rocker panel.





Step 3

Insert an M12 T-bolt plate into the opening. Slide a plastic bolt retainer over the thread of the bolt to hold the bolt in place.

Place the front driver-side bracket onto the vehicle and secure the top portion with an M12 lock washer, flat washer and hex nut.

Snug the hardware, but do not fully tighten.





Step 4

Finish securing the front mounting bracket to the vehicle by inserting two silver M8 hex bolts, lock washers and flat washers into the bottom holes of the mounting bracket.

NOTICE

On vehicles not equipped with M8 threaded inserts, align the M10 nut on the M12 T-bolt plate with either hole location on the bracket. Secure using an M10 hex bolt, lock washer and flat washer.





Step 5

Locate the rear mounting location and one of the universal mounting brackets.

Insert an M12 T-bolt plate into the top mounting position. Slide a plastic bolt retainer over the thread of the bolt to hold the bolt in place. Place the mounting bracket over the stud and secure with an M12 flat washer, lock washer and hex nut.

Secure the bottom of the bracket with two silver M8 hex bolts, lock washers and flat washers. Snug the hardware, but do not fully tighten.

NOTICE

On vehicles not equipped with M8 threaded inserts, align the M10 nut on the M12 T-bolt plate with either hole location on the bottom of the bracket. Secure using an M10 hex bolt, lock washer and flat washer.





Step 6

Repeat step 5 for the front passenger-side mounting location with the remaining universal bracket.



Step 7

Repeat step 5 for the rear passenger side. The front and rear locations will use universal brackets.

NOTICE

The rear passenger side bracket is not universal and is identified with a notch cut into the back of the bracket as shown.

NOTICE

To complete the installation, refer to the manual included with your running boards / side steps.

