



INSTALLATION INSTRUCTIONS
SIDE BAR 209006 / 209006-2

PARTS LIST

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|-------------------------------------|-----------------------------------|
| (1) Aries Side bar – passenger side | (12) 3/8"x1" button head bolts |
| (1) Aries Side Bar – Driver side | (12) 3/8" sae black flat washers |
| (2) Front mount brackets | (12) 5/16" USS zinc flat washer |
| (2) Middle mount brackets | (6) 8mm 1.25 x 25mm zinc hex bolt |
| (2) Rear mount brackets | (6) 8mm 1.25 zinc nut |

PROCEDURE

1. Begin installation by working on driver side of the vehicle starting at the front of the inner rocker panel.
2. Located on the inside as well as the bottom inner of the rocker panel you will see one thread hole and one thread stud for each mounting bracket refer to diagram 1.(Note all brackets are labeled)
3. Install mounting brackets to inner rocker panel using 8mm 1.25 x 25 mm bolts plus 8mm nuts and washers as shown in diagram 2. Hand tighten only.
4. Attach side bar to brackets using the 3/8" button head bolts and washers. Align the side bar with the vehicle body, then tighten & torque all fasteners to: (30ft/lbs). Repeat steps for passenger side to complete installation.

DIAGRAM 1.



DIAGRAM 2.



FINISH PROTECTION- ARIES PRODUCTS HAVE A HIGH FINISH THAT MUST BE MAINTAINED SUCH AS ANY OTHER HIGH FINISH PRODUCT ON THE VEHICLE. PROTECT THE FINISH WITH A NON-ABRASIVE AUTOMOTIVE WAX. THE USE OF SOAP, POLISH, OR WAX THAT CONTAINS ABRASIVES IS DETRIMENTAL, AS THE COMPOUNDS SCRATCH THE FINISH AND OPEN IT TO CORROSION.

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