



INSTALLATION INSTRUCTIONS

SIDE BAR PART #233006/233006-2

1999 - 2006 FORD F250/350 SUPERDUTY CREW CAB 2/4WD

PARTS LIST

(2) SIDE TUBES WITH STEPS	(14) 3/8" x 1 1/4" HEX HEAD BOLTS
(4) MOUNT BRACKETS	(8) 3/8" HEX NUTS
(4) 1/2" x 2" HEX HEAD BOLTS	(6) 3/8" CLIPNUTS
(4) 1/2" FLAT WASHERS	(22) 3/8" FLAT WASHERS
(4) 1/2" SPLIT LOCK WASHERS	(14) 3/8" SPLIT LOCK WASHERS

PROCEDURE

1. Begin installation by working on driver side of the vehicle.
2. From underneath truck, position (1) Mount Bracket with the 3 holes on inside of vehicle's rocker panel (see illustration 1). Slide (1) 3/8" Clipnut through rectangular hole as shown in illustration 1. Secure Mount Bracket to frame using (1) 3/8" bolt, (1) 3/8" lock washer, and (1) 3/8" flat washer, for each top hole, and (1) 3/8" bolt, (1) 3/8" lock washer, (1) 3/8" flat washer, and (1) 3/8" nut for the bottom holes. Hand tighten.
3. Attach and secure (1) Mount Bracket to inside of rear rocker panel in the same manner as the front, but install (2) 3/8" Clipnuts for the top holes, instead of 1 (see illustration 2).
4. Attach Side Tube to Front and Rear Brackets using (1) 1/2" x 2" bolt, (1) 1/2" lock washer, and (1) 1/2" flat washer for each bracket, and hand tighten. Adjust Side Tube so that it is level, and tighten all bolts to complete the driver-side assembly.
5. Repeat process for passenger side of vehicle to complete installation (see illustration 3).