



INSTALLATION INSTRUCTION
Big Step Bar Part#233015-2/233015
2004-06 Ford F150 Crew Cab

<u>QTY</u>	<u>DESCRIPTION</u>
1	Side Bar, left side
1	Side Bar, right side
1	hardware kit

NOTE: Please read this information before installing. Check components received with components listed above. To obtain correct installation we recommend you to follow these step by step installation instructions carefully. Please take care when installing this product to protect the finish and your investment.

Step One: Locate hardware and check contents with the hardware listed below.

<u>QTY</u>	<u>DESCRIPTION</u>
16	8mm x 32mm hex cap screw
8	8mm hex nut
24	8mm flat washer
16	8mm split lock washer
4	12mm x 50mm hex cap screw
4	12mm flat washer
4	12mm split lock washer
4	3"plastic rings, black
1	6L front support bracket, left side
1	6R front support bracket, right side
1	7L rear support bracket, left side
1	7R rear support bracket, right side
8	8mm nut clips

Step Two: Locate one 6L support bracket, four 8mm bolt, two 8mm nuts, six flat washers, two nut clips and Four lock washers. Place nut clips in the two existing holes in the backside of the cab. Secure the brackets to the vehicle as shown in Fig 1 using the hardware listed in this step. **Do not** fully tighten at this time

Step Three: Locate one 7L support bracket, four 8mm bolts, two 8mm nuts, six flat washers and four lock washers. Place nut clips in the two existing holes in the backside of the cab. Secure the brackets to the vehicle as shown in Fig 2. **Do not** fully tighten at this time

Step Four: Locate the left side bar, two #30 plastic rings, two 12mm bolts, two 12mm flat washers and two 12mm lock washers. Secure the side bar and rings to the support brackets using the hardware listed in this step. (Fig #1) Fully tighten all hardware at this time. Torque part to 30ft. lbs.

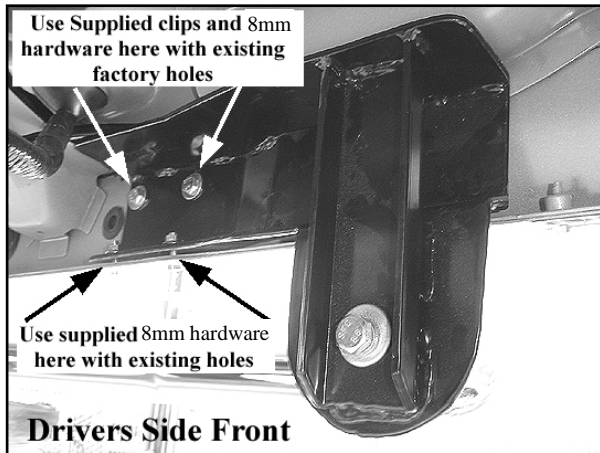


Fig #1

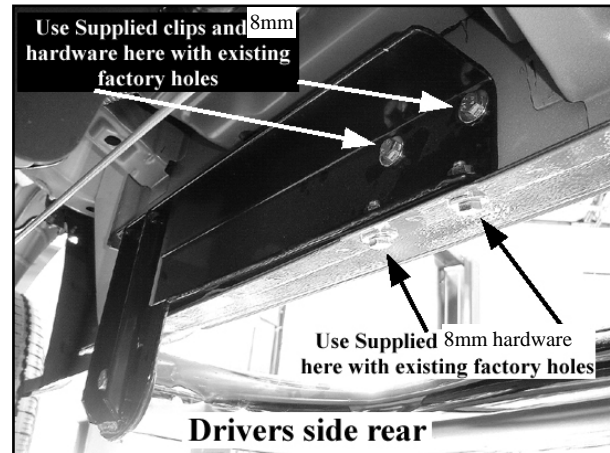


Fig #2

(Photos are for reference only, actual brackets may be a different.)

Step Five: Repeat steps two through four on opposite side of vehicle.

Be sure to use all hardware supplied and tighten all bolts.

IMPORTANT: Side bars have a 300 lb. weight capacity. To protect your investment, wax this product after installing. Regular waxing is recommended to add a protective layer over the finish.