



INSTALLATION INSTRUCTIONS
FRONT SPORT BAR PART #2547
2001- 05 Toyota Rav 4

- 1- Stainless Sport Bar
- 1- Black Bracket
- 1- Auto Bolt with flat washer
- 6- M12 Bolts, 6 M12 Nuts, 12 Flat Washers, 6 Spring Washers
- 2- Black Square Floor Plates
- 2- Black Semi Round Floor Plates

- 1. Line up the black bracket, with feet of the bracket facing underneath the vehicle. Note, the bracket has an elongated hole that will match up with an existing bolt underneath the vehicle. The existing bolt needs to be removed before attaching bracket. Note, some models might not have an existing bolt, but a hole will be apparent.**
- 2. Insert the rounded floor plates to the inside portion of the Pintle Hook (shown in the diagram). Note, that these need to fit as flush as possible, yet not perfect (you might need to tap them in place with a mallet). Position the black bracket between the round floor plates. Take the M12 bolt and insert, with washer and square floor plate, from the outside (shown in diagram). Leave all bolts semi loose. A gap on each side will be apparent, yet when tighten to the full extent it will collapse.**
- 3. Put the auto bolt through the black bracket into the existing hole that was created from step one.**
- 4. Now attach the Sport Bar to the bracket. Note, that the feet and bracket have elongated holes for adjustment. Make sure that you tighten the bracket before fully tightening the Sport Bar.**

Should you have any questions, please call 888-800-2743