

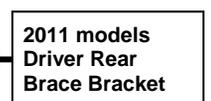
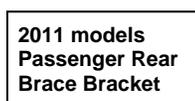
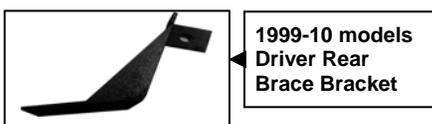
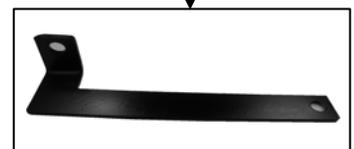
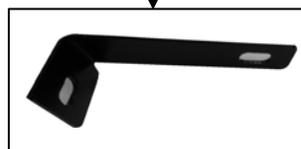
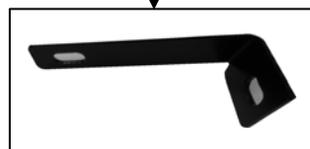
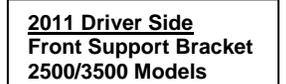
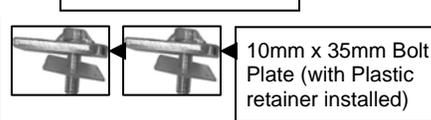
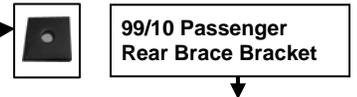
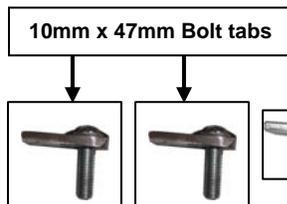
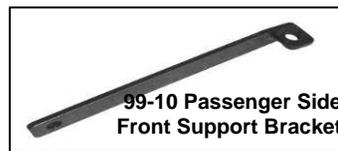
INSTALLATION INSTRUCTIONS

1999-11 1500-2500-3500 SILVERADO/SIERRA EXT CAB (Standard Box)

PART NUMBER 364009/364009-2

PARTS LIST:

1	Passenger Side Bar	2	Front Support Bracket 2011
1	Driver Side Bar	2	Center Support Brackets 2011
1	Passenger Side Front Mounting Bracket	2	Rear Support Brackets 2011
1	Driver Side Front Mounting Bracket	2	10-1.5mm x 47mm bolt tab (14mm W x 30mm L)
1	Passenger Side Center Mounting Bracket	21	10-1.50mm x 30mm Hex Head Bolts
1	Driver Side Center Mounting Bracket	10	10mm Hex Nuts
1	Passenger Side Rear Mounting Bracket	24	10mm Lock Washers
1	Driver Side Rear Mounting Bracket	32	10mm ID x 22mm OD x 1.5mm Flat Washers
2	Front Support Bracket 99-10	2	10mm Nut Plates
2	Center Support Brackets 99-10	2	12-1.75mm x 30mm Hex Head Bolts
1	Passenger Side Rear Support Bracket 99-10	2	12mm Hex Nuts
1	Driver Side Rear Support Bracket 99-10	4	12mm ID x 29mm x 3mm Flat Washers
1	1/4" x 1 3/4" x 1 3/4" square flat washer 99-10	2	12mm Lock Washers
2	M38 x 38 Square Plastic Retainers	2	10mm x 35mm Bolt Tabs



PROCEDURE:

1. **REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT. READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION.**
2. From underside of vehicle remove front, center, and rear body mount bolts. Do not remove bushings.
3. Hang driver side front, center and rear Mounting Brackets into position by partially threading factory body mounting bolts back into body mounts **(Fig 1)**.
4. Locate the two factory holes in the bottom of the frame towards the front of the vehicle. Insert (1) Nut Plate through oval hole and orient Nut Plate towards the front round hole, **(Fig 2)**.
5. Attach driver side front Support Bracket to already inserted Nut Plate by partially threading (1) 10mm x 30mm Hex Head Bolt, (1) 10mm Lock washer, and (1) 10mm Flat Washer **(Fig 3 & 4)**.

(1999-11) Front brace brackets 1500 Models:

Attach opposite side of driver side front Support Bracket to outside hole in the Mounting Bracket using the included (1) 10mm x 30mm Hex Head Bolt, (1) 10mm Hex Nut, (1) 10mm Lock Washer, and (2) 10mm Flat Washers **(Fig 3)**. Do not tighten at this time.

(1999-10) Front brace brackets 2500 Models:

Note that the Support Bracket will not reach the Mounting Bracket **(Fig 4)**. Tighten the Support Bracket to Nut Plate in the frame. Carefully push up on the Support Bracket until it reaches the inside hole in the Mounting Bracket **(Fig 5)**. Attach opposite side of driver side front Support Bracket to inside hole in the Mounting Bracket using the included (1) 10mm x 30mm Hex Head Bolt, (1) 10mm Hex Nut, (1) 10mm Lock Washer, and (2) 10mm Flat Washers **(Fig 6)**. Do not tighten at this time.

(2011) Front brace brackets 2500 Models:

Attach driver side front Support Bracket to the already inserted Nut Plate by partially threading (1) 10mm x 30mm Hex Bolt, (1) 10mm Lock washer, and (1) 10mm Flat Washer as seen in **(Fig 7)**
Attach opposite side of driver side front Support Bracket to outside hole in the Mounting Bracket using the included (1) 10mm x 30mm Hex Head Bolt, (1) 10mm Hex Nut, (1) 10mm Lock Washer, and (2) 10mm Flat Washers **(Fig 7A)**. Do not tighten at this time.

(1999-11) 1500 and (1999-10) 2500 Models Middle brace brackets

6. From the inner side of the center body mount, place (1) Center Support Bracket onto front side of the body mount. Attach Center Support Bracket to body mount using the included (1) 12-1.75mm x 30mm Hex Head Bolt, (1) 12mm Hex Nut, (1) 12mm Lock Washer, and (2) 12mm Flat Washers **(Fig 8 & 9)**. Do not tighten at this time. **NOTE:** Larger hole on the Center Support Bracket mounts to body mount.
7. Attach opposite side of Center Support Bracket to center Mounting Bracket using the included (1) 10-1.50mm x 30mm Hex Head Bolts, (1) 10mm Hex Nuts, (1) 10mm Lock Washers, and (2) 10mm Flat Washers **(Fig 8 & 9)**. Do not tighten at this time.
8. **(2011) 2500 Models: Middle brace brackets**
Located just above the mount bracket there is a oblong hole as seen in **(Fig 10)** place the bolt tab in the hole, select the driver side brace bracket and secure it to the bolt tab with (1) 10mm Hex Nut, (1) 10mm Lock Washer, and (1) 10mm Flat Washers attach opposite side of driver side middle Support Bracket to inside hole in the Mounting Bracket using the included (1) 10mm x 30mm Hex Head Bolt, (1) 10mm Hex Nut, (1) 10mm Lock Washer, and (2) 10mm Flat Washers **(Fig 10A)**. Do not tighten at this time.
9. **(99-10) 2500 models rear brace Passenger Side** With the Rear mount brackets installed select the brace bracket and place it up to the factory support, secure it by placing (1) 10mm x 30mm Hex bolt (1) 10mm flat washer, throw from the back followed by the 1/4" x 1 3/4" x 1 3/4" flat square washer, (1) 10mm lock washer and (1) 10mm nut, secure the other end of the brace bracket to the mounting bracket with the (1) 10mm x 30mm hex bolt (2) 10mm flat washer and (1) 10mm lock washer and (1) 10mm nut. **(Fig 11)** shows bracket attached, Snug but do not tighten hardware at this time.
10. **(99-10) 2500 models rear brace Driver Side** With the Rear mount brackets installed remove the factory plastic skid shield bolt select the brace bracket and place it up to the factory support, secure it with the factory Hex bolt, and secure the other end of the brace bracket to the mounting bracket with the (1) 10mm x 30mm hex bolt (2) 10mm flat washer and (1) 10mm lock washer and (1) 10mm nut. **(Fig 12)** shows bracket attached, Snug but do not tighten hardware at this time.

11. **(2011) 2500 models rear brace bracket Driver & passenger side** With the Rear mount brackets installed remove the factory plastic plug on inner rocker panel as seen in **(Fig 13)** select the bolt tab and thread the plastic retainer partial on place the bolt tab into the hole and tread the plastic retainer onto the bolt so the bolt does not fall into the hole **(Fig 13A)** select the brace bracket and place it up to the bolt tab and secure it with the (1)10mm washer, (1) 10mm lock washer and (1) 10mm nut secure the other end of the brace bracket to the mounting bracket with the (1) 10mm x 30mm hex bolt (2) 10mm flat washer and (1) 10mm lock washer and (1) 10mm nut. **(Fig 13B)** shows bracket attached, Snug but do not tighten hardware at this time.

12. Carefully position Driver Side Bar onto Mounting Brackets. Attach Side Bar to Mounting Brackets using the included (6) 10-1.50mm x 30mm Hex Head Bolts, (6) 10mm Lock Washers, and (6) 10mm Flat Washers **(Fig 14)**. Do not tighten at this time.

13. Level and adjust Side Bar, then tighten all hardware at this time.

14. Repeat steps 2-12 for passenger (99-10) models & 2011 2500 models steps 2-12 with the addition of **Fig 13 to 13B** model Side Bar.

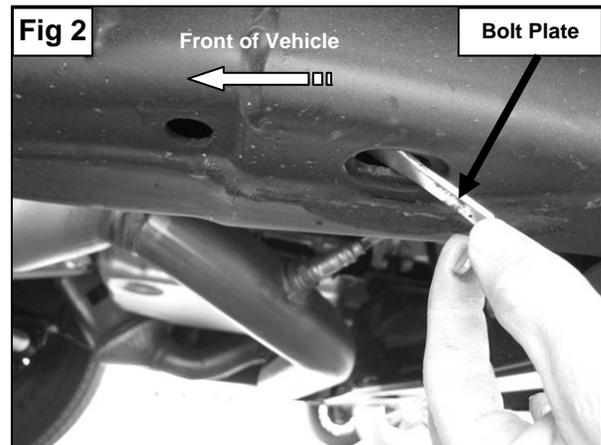
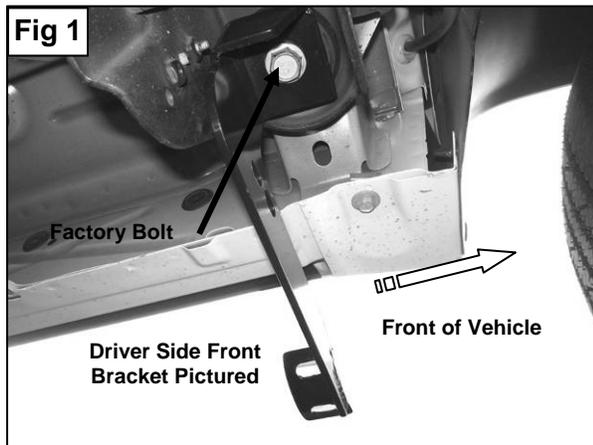
15. Do periodic inspections to the installation to make sure that all hardware is secure and tight.

To protect your investment, wax this product after installing. Regular waxing is recommended to add a protective layer over the finish. Do not use any type of polish or wax that may contain abrasives that could damage the finish.

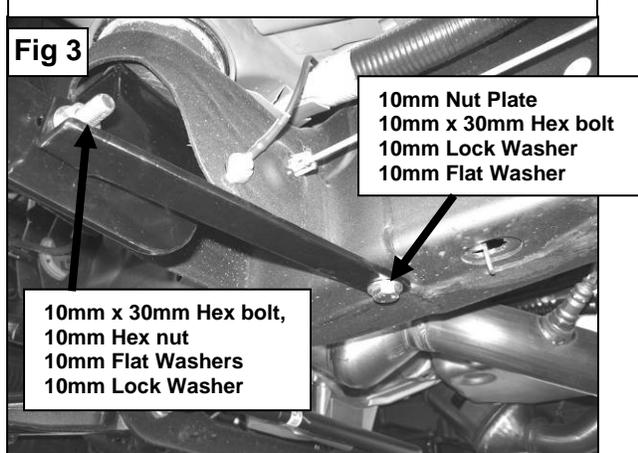
For stainless steel: Aluminum polish may be used to polish small scratches and scuffs on the finish. Mild soap may be used also to clean the Products.

For gloss black finishes: Mild soap may be used to clean the Products.

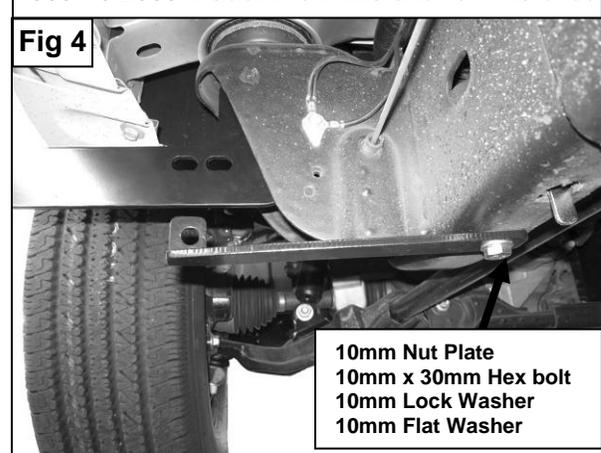
Driver Side Installation Pictured



1999-11 1500 Model Front Installation Pictured

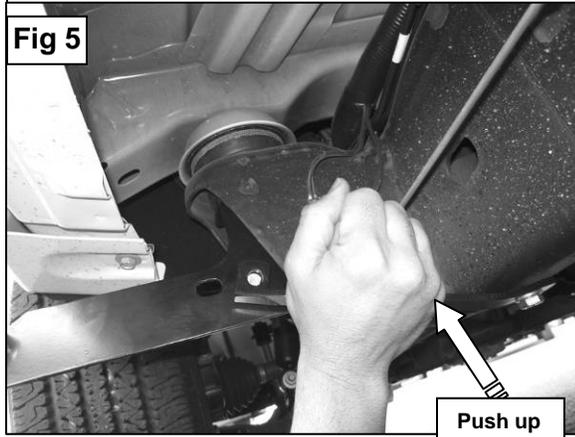


1999-10 2500 Model Front Installation Pictured



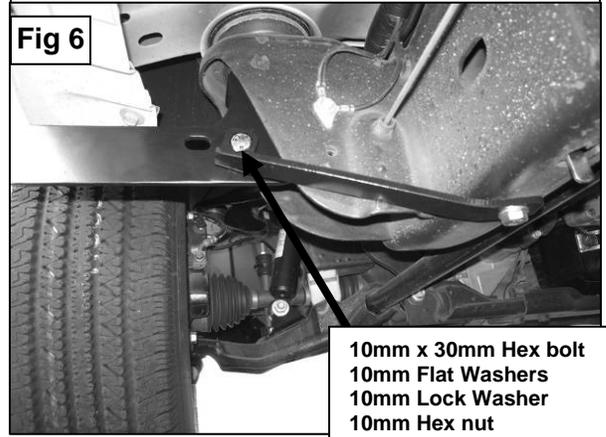
99-10 2500 Model Front Installation Pictured

Fig 5



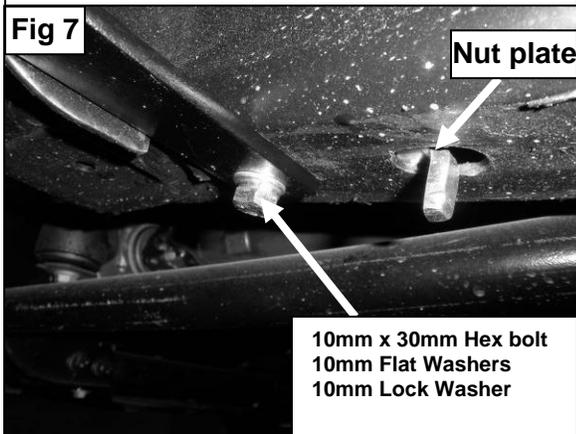
99-10 2500 Model Front Installation Pictured

Fig 6



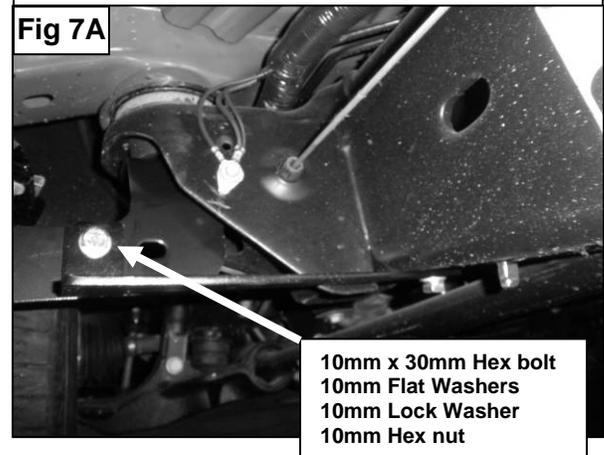
2011 2500 Model Front Installation Pictured

Fig 7



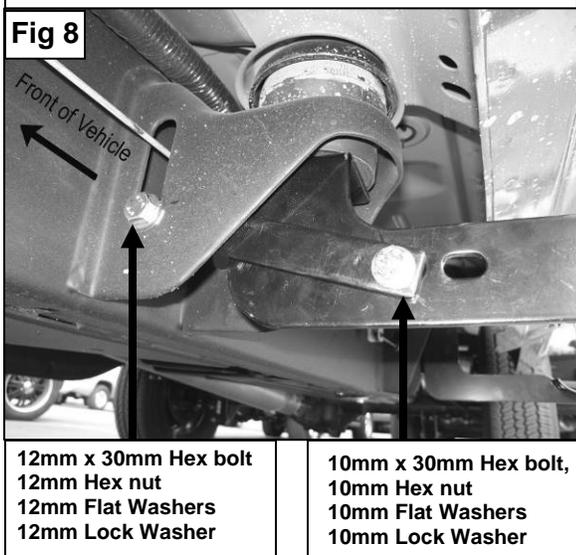
2011 2500 Model Center Installation Pictured

Fig 7A



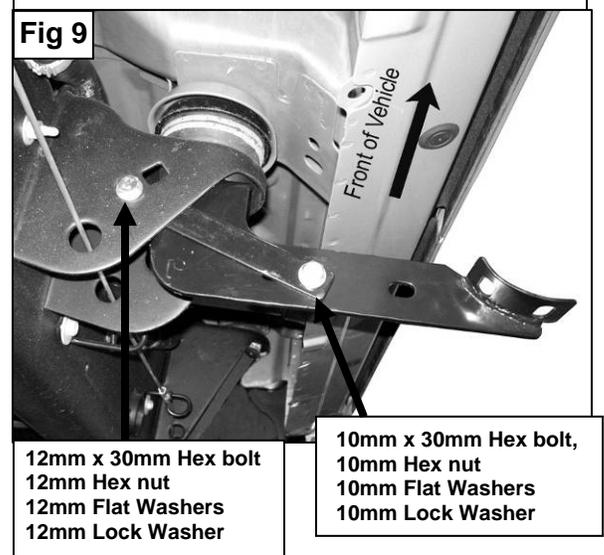
1500 Model Center Installation Pictured

Fig 8



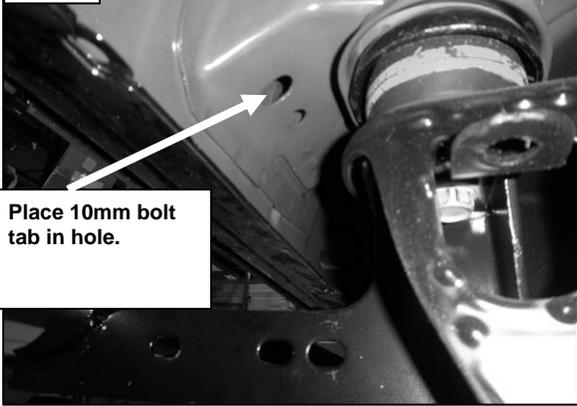
99-10 2500 Model Center Installation Pictured

Fig 9



2011 2500 Model Center Installation Pictured

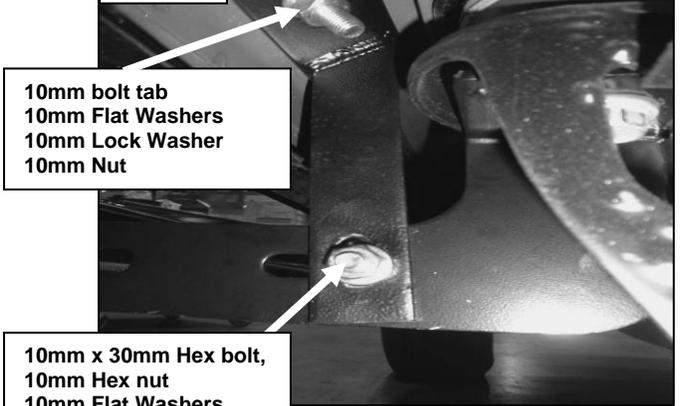
Fig 10



Place 10mm bolt tab in hole.

2011 2500 Model Center Installation Pictured

Fig 10A



10mm bolt tab
10mm Flat Washers
10mm Lock Washer
10mm Nut

10mm x 30mm Hex bolt,
10mm Hex nut
10mm Flat Washers
10mm Lock Washer

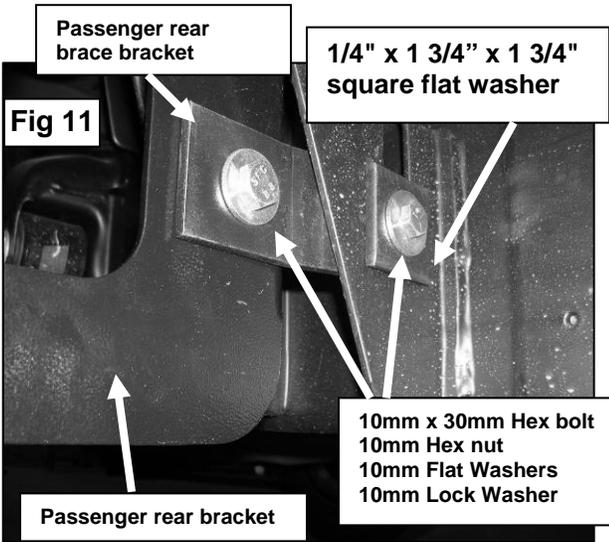


Fig 11

Passenger rear brace bracket

1/4" x 1 3/4" x 1 3/4" square flat washer

10mm x 30mm Hex bolt
10mm Hex nut
10mm Flat Washers
10mm Lock Washer

Passenger rear bracket

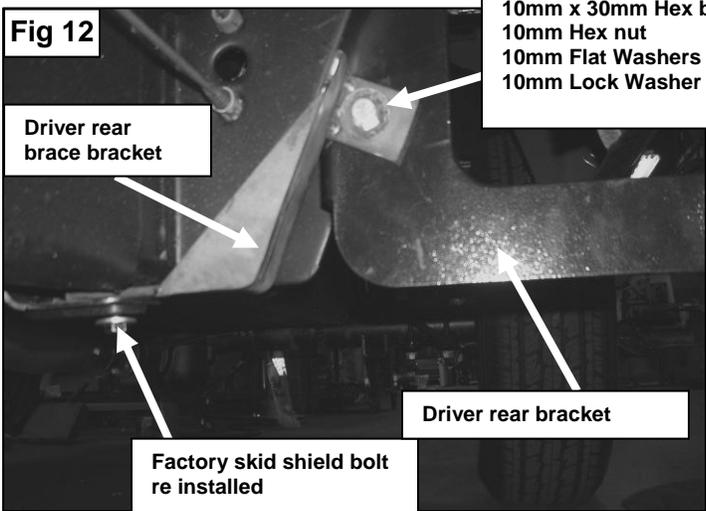


Fig 12

10mm x 30mm Hex bolt
10mm Hex nut
10mm Flat Washers
10mm Lock Washer

Driver rear brace bracket

Driver rear bracket

Factory skid shield bolt re installed

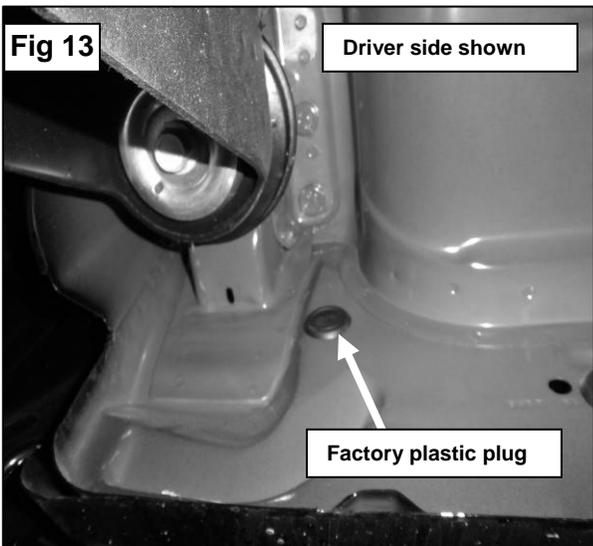


Fig 13

Driver side shown

Factory plastic plug

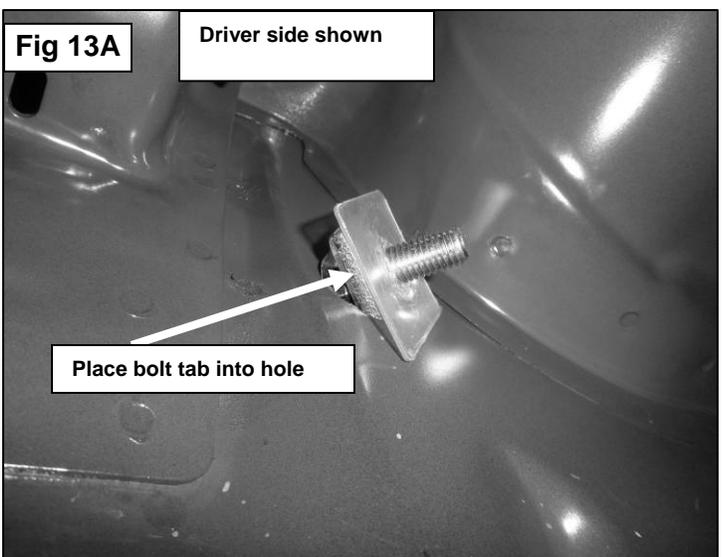


Fig 13A

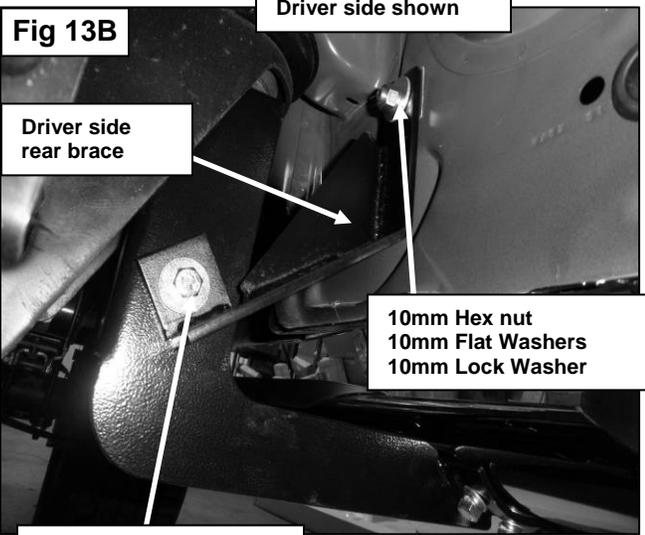
Driver side shown

Place bolt tab into hole

Fig 13B

Driver side shown

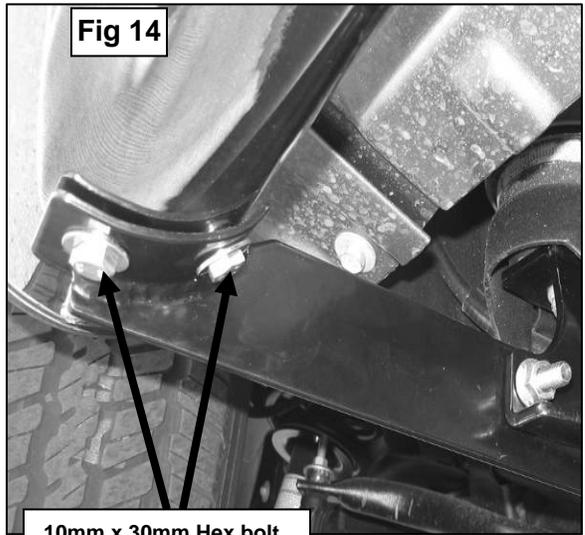
Driver side rear brace



10mm Hex nut
10mm Flat Washers
10mm Lock Washer

10mm x 30mm Hex bolt
10mm Hex nut
10mm Flat Washers
10mm Lock Washer

Fig 14



10mm x 30mm Hex bolt,
10mm Lock Washer
10mm Flat Washer

Installation Complete



INSTALLTION ALERT

General Motors has made changes to their late model 2010 and 2012 Chevrolet Silverado and GMC Sierra Light Duty and Heavy Duty Trucks and these changes affect the installation of our Side Bars.

Currently, all Side Bars manufactured for GM trucks use the factory body mount bolts to attach the bars and brackets to the truck. In years past, GM used a fixed nut that was welded in place to the chassis of the truck. Starting late 2010, GM has now gone to a loose nut that is surrounded by a "Cage Nut" which has two tabs on either side of the nut to keep it from loosening. Along with this cage nut, GM is also using Heavy Duty Loc-tite on the Body Mount Bolts for added protection.

Due to this change, Aries is recommending **EXTREME CARE** when removing the factory body mount bolts from these trucks. **Loosen and re-tighten all body mount bolts by hand! DO NOT use Impact Tools of any kind!** If bolts become increasingly tight as you are loosening them you may need to retighten & loosen the bolt several times to clear the loc-tite from the threads Failure to follow this instruction could cause the body mount bolts to seize and the tabs of the 'Cage Nut' to bend allowing the nut to spin freely inside Chassis floor board!

Most of clients have been installing the existing side bar applications on these new trucks with no issues, but please be sure to follow our recommendation to prevent any installation issues. If you have any questions, please feel free to call our Customer Service Department at 888-800-2743.

