

# INSTALLATION INSTRUCTIONS

507501 / 507501-2

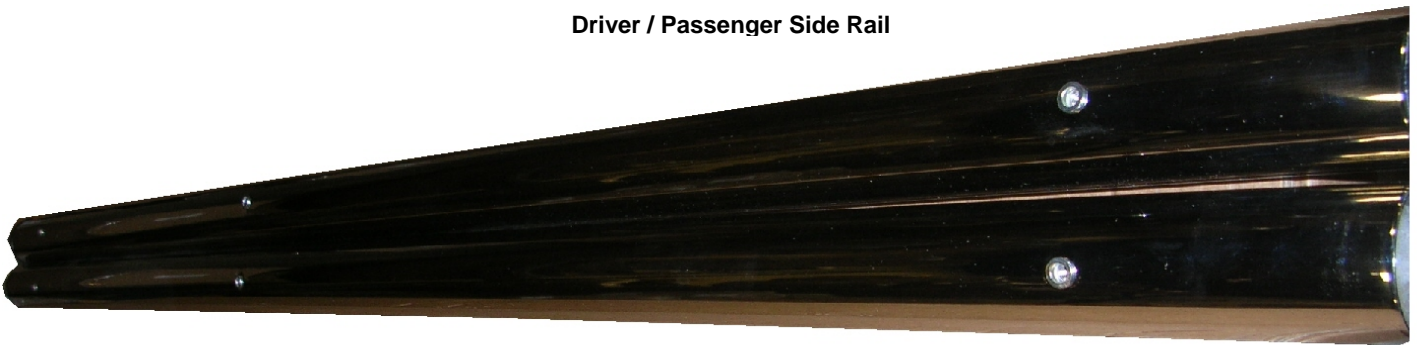
2010 KIA SOUL

SIDE RAILS

## PARTS LIST:

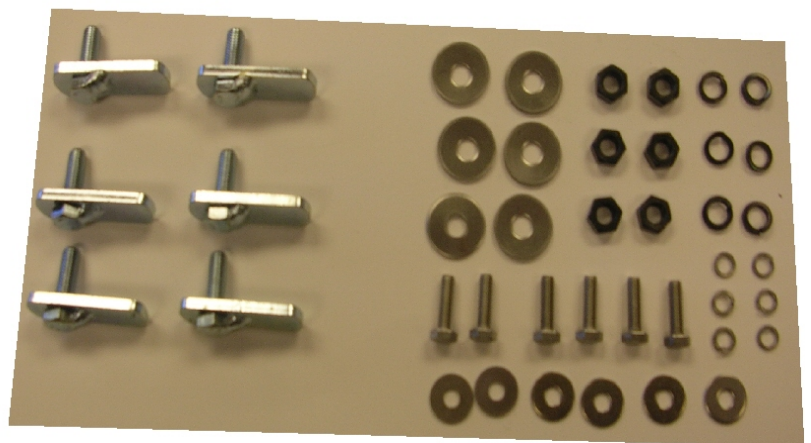
Qty	Description	Qty	Description
1	Driver/Left Side Rail	6	8mm Flat Washer
1	Passenger/ Right Side Rail	6	8mm Lock Washer
3	Driver/Left Mounting Bracket	6	6mm x 20mm Hex Cap Screws
3	Passenger/ Mounting Bracket	6	6mm Flat Washer
6	8mm x 25mm Bolt Plates	6	6mm Lock washer
6	8mm Nut		

Driver / Passenger Side Rail



Mounting Bracket

Fasteners for Side Rail



## PROCEDURE:

- 1. REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT. READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION.**
2. Refer to the parts list Diagram above, Starting with the passenger side, select the Mounting Brackets, 8mm Bolt Plates, 8mm Flat Washers, 8mm Lock washers and the 8mm Nuts.
3. Remove factory plastic caps and insert each Bolt Plate into the factory round holes located on the side of vehicles rocker panel **(FIG 1)**
4. Select the passenger Mounting Brackets. Position the Mounting Bracket onto the installed 8mm Bolt Plates, Secure each bracket with (1) 8mm Flat Washer, (1) 8mm Lock Washers and (1) 8mm Hex Nuts **(FIG 2)**. Snug but do not tighten hardware at this time. Repeat for Drivers side.
5. You can now attach the Side rails to the Mounting Brackets with the (3)6mm bolts, (3) 6mm flat washers, (3) 6mm Lock washers Snug but do not tighten hardware at this time **(FIG 3)**.
6. Level and align Side Rail properly; then tighten all hardware at this time.
7. Do periodic inspections to the installation to make sure all hardware is secure and tight.

**To protect your investment**, wax this product after installing. Regular waxing is recommended to add a protective layer over the finish. Do not use any type of polish or wax that may contain abrasives that could damage the finish.

**For stainless steel:** Aluminum polish may be used to polish small scratches and scuffs on the finish. Mild soap may be used also to clean the Sidebar.

**For gloss black finishes:** Mild soap may be used to clean the Sidebar.

