



Aries Automotive Accessories, Inc.
P.O. Box 1687
Lomita, CA 90717
888-800-2743

Fuel Door

<u>Kit Contents</u>	<u>Quantity</u>
Fuel Door	1
M6 T30 Torx Pan Head Screw	2
M6 Special U-Nut	2
Installation Instructions	1

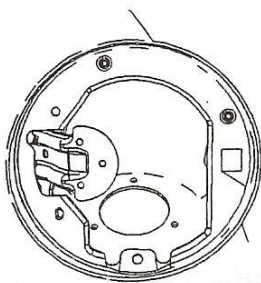
Tools Required

- T30 Torx Driver
- Electric Drill

Removal of Existing Fuel Door

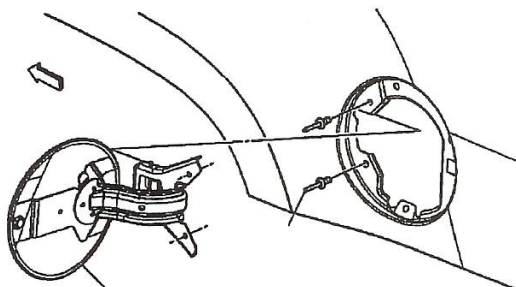
1. Open fuel door
2. Remove the two Torx head screws holding the fuel cap housing in place. See Figure 1A.

FIGURE 1A



3. Drill out existing rivets holding fuel door hinge in place. See callout 1 Figure 2A.

FIGURE 2A





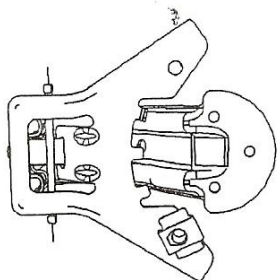
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4. Remove the fuel door assembly
5. by sliding the assembly towards the rear of the vehicle.
6. Unscrew gas filler cap.
7. Remove tether from existing fuel door hinge.

Installation of New Fuel Door Assembly

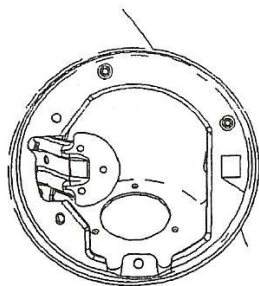
1. Reinstall gas filler cap.
2. Install the two U-Nuts in the kit onto the fuel door hinge.
 - a. Figure 3A shows one of the U-Nuts installed on the hinge. Make sure the holes are aligned between the U-Nut and hole on the fuel door hinge.
 - b. Repeat for the top hole in the fuel door hinge.

FIGURE 3A



Install the fuel door assembly by sliding the assembly toward the front of the vehicle making sure the holes in the fuel door hinge align with the holes in the sheet metal. See Figure 4A.

FIGURE 4A





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3. Install the two Torx screws provided in the kit into these two holes through the sheet metal. Tighten the screws to 9N*m (80 lb. in.).
5. Reinstall the two Torx screws that hold the fuel cup housing in place. Tighten the screws to 9 N*m (80 lb. in.). See Figure 1A.
6. Close the fuel door.
7. Check the positioning of the fuel door in relationship to the opening in the sheet metal.
8. If any adjustment is needed loosen the Torx screws holding the fuel door in place and move accordingly. Retighten the screws.
9. Reinstall tether in fuel door hinge.
10. Close the fuel door.