



Part# 10517

**2002-03 DODGE 1500 NEW BODY STYLE
2003 DODGE 2500, 3500 NEW BODY STYLE**



*** Please refer to the drawings on the back of this sheet

READ THIS NOW! Your truck should look like the one shown above. If you think you are missing any parts, think that this part number is not for your truck, or have any installation questions, Call our customer service dept at 1-800-2658137 or 905-849-3633. Other ways to reach us... ..email: mfg@backrack.ca or fax 905-849-4116.

The Backrack is secured to your truck with a pair of Stake Pocket Bolts specifically designed for your make and model of truck. These bolts mount into each of the two front stake pockets. The Backrack assembly sits on the bed rails of your truck and is secured to these Stake Pocket Bolts. If your truck has a BEDLINER we suggest you remove it to install the Stake Pocket Bolts.

STEP 1: Install the Stakepocket Bolts into the front stake pockets.

- 1) Insert the threaded portion of the Stake Pocket Bolt up through the side wall of the pocket.
- 2) The Stake Pocket Bolt will sit loose in the stake pocket until later in the installation.

STEP 2: Place the Rail Plates on the bed rails of the truck.

The Rail Plates are the large rectangle plates with a bend on each side. These reinforce the sheet metal on the bed rail. Without these the sheet metal will crush and distort. Never over-tighten the Stake Pocket Bolts and watch for flex in the sheet metal.

- 1) Apply the black adhesive foam strips to the bottom of the Rail Plates. Cut into smaller pieces.
- 2) Place the Rail Plate on to the bed rail, over the threaded portion of the Stake Pocket Bolt.

STEP 3: Attach the Railmount Brackets to the Backrack Frame.

- 1) Drop the tailgate and lay the Backrack on the tailgate (decals up) with long tube nearest you.
- 2) Slide Railmount Bracket on to end of tube so the oblong slot aligns with hole in end of tube.
- 3) Secure to Backrack with 1/2" bolt assembly (1/2" x 3-1/2" Bolt, lock washer, flat washer, nut).
- 4) Do not tighten at this time. Keep loose for adjustment later in installation.
- 5) There is a LH & RH Railmount Bracket. Refer to photos for proper fit.

STEP 4: Place Backrack assembly c/w Railmount Brackets attached on to bed rail.

- 1) Place the Backrack assembly on the bed rails. It will be sitting on the Rail Plates.
- 2) The threaded portion of the Stake Pocket Bolt will be protruding through the holes.
- 3) Secure the assembly to the truck using the 5/8" flat washer, lock washer and nut.
- 4) The Stake Pocket Bolt will begin to pull up to the top of the oblong slot on inside wall of pocket.
- 5) DO NOT OVER TIGHTEN! as this will cause the sheet metal to crush.
- 6) Tighten until the lock washer begins to compress. Use your discretion.

STEP 5: Center Backrack behind cab and tighten all fasteners.

- 1) Stand at the rear of the truck and visually center the Backrack behind the cab.
- 2) Finish the installation by tightening all nuts and bolts.
- 3) DO NOT OVERTIGHTEN THE STAKE POCKET BOLTS (see point # 5 above).
- 4) The 1/2" bolt assembly should be tightened as firmly as possible with an extension handle.

Contact us: 905-849-3633 or 1-800-265-8137. Fax 905-849-4116. E mail: mfg@backrack.ca
WEBSITE: www.backrack4trucks.com

insert bolt up into pocket



place Rail Plate on to bed rail



attach Railmount Bracket
on to Backrack Frame



place Backrack c/w Railmount Brackets on to bed rail and secure to Stake Pocket Bolts

