



Part# 1596,15960- 1993 LT1 with new Y-Pipe
 Part# 1567,15670- 1994-95 LT1 with new Y-Pipe
 Part# 1568,15680- 1995-97 LT1 with dual Cats
Camaro/Firebird Headers



Special Tools
 Required:

- Sawz-All

Install Time:
 Approximately
 2 hours

Difficulty:
 3 out of 5

Follow these instructions carefully to ensure correct fitment and operation.

STEP 1

- Raise vehicle and support on sturdy jack stands or place on vehicle lift.

STEP 2

- Disconnect negative battery terminal.

STEP 3

- Disconnect the steering shaft, and remove exhaust manifold flange nuts at the collectors. Disconnect the slip fit connection behind the catalytic converters and remove the Y-Pipe.

STEP 4

- Remove the air tubes, spark plug wires and spark plugs. Disconnect the oxygen sensor plugs from the harness at the top back of the engine.

STEP 5

- Remove the driver side exhaust manifold bolts and remove the manifold from the top of the engine compartment.

STEP 6

- Remove passenger side EGR Tube, dipstick, alternator and alternator bracket. Remove exhaust manifold bolts and then remove the exhaust manifold from underneath the vehicle.

STEP 7

- With the exhaust manifolds out of the vehicle, remove the oxygen sensors and install them onto the BBK Headers. **NOTE!!! Be sure to add a small amount of anti-seize to the top thread of each oxygen sensor using the supplied anti-seize packet. As you thread the oxygen sensor back into the part the anti-seize will spread evenly throughout the threads.**

STEP 8

- Using the supplied hardware, Install the headers onto the engine.



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STEP 9

- With the headers in place, reinstall the EGR Tube, dipstick, alternator and bracket, air tubes, spark plugs and spark plug wires. Reconnect the steering shaft and oxygen sensor plugs.

NOTE!!! Use of the heat shield may be needed for oxygen sensor wires and passenger side spark plug wires.

STEP 10

- Before installing the factory Y-Pipe you must cut the passenger side exhaust tube just below the flex tube approximately 5 inches. This will allow the supplied slip tube to be put in place.

STEP 11

- Install the supplied slip fit tube on to the modified Y-Pipe and gently tighten using the supplied clamp to allow some movement for adjustment. Install Y-Pipe and hand tighten the fasteners. Once proper is achieved, tighten all the fasteners tight.

STEP 12

- Reconnect battery cable and start engine to listen for leaks. ***Be sure to re-torque the headers after 500 miles of driving.***



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