



## CAMARO/FIREBIRD HEADERS

1993 LT1 w/new Y pipe #1596/0

1994-5 LT1 w/new Y pipe #1567/0

1995-7 LT1 w/dual cats #1568/0

### INSTALLATION INSTRUCTIONS

- STEP 1** Disconnect negative cable
- STEP 2** Raise vehicle and support on sturdy jackstands or place on vehicle lift.
- STEP 3** Disconnect the steering shaft, remove exhaust manifold flange nuts at the collectors. Disconnect the slip fit connection behind the catalytic converters and remove the Y-pipe.
- STEP 4** Remove the air tubes, spark plug wires and spark plugs. Disconnect oxygen sensor plugs from the harness at the top back of the engine.
- STEP 5** Remove driverside exhaust manifold bolts and remove manifold from the top.
- STEP 6** Remove passenger side EGR tube, dipstick, alternator and alternator bracket. Remove exhaust manifold bolts and then remove manifold out the bottom.
- STEP 7** With the manifolds out of the vehicle, remove the oxygen sensors from the manifolds and install into the BBK headers.
- STEP 8** Apply a small amount of hi temp gasket sealer to the supplied gaskets to insure a leak free install. Using supplied hardware, install the headers onto the engine.
- STEP 9** With the headers inplace, reinstall the EGR tube, dipstick, alternator, air tubes, spark plugs and wires. Reconnect the steering shaft. Reconnect the oxygen sensor plugs.
- NOTE:** *Use of heatshielding may be needed for oxygen sensor wires and passenger side spark plug wires.*
- STEP 10** Before installing the factory Y-pipe you must cut the passenger side exhaust tube just below the flex tube. Approx. 5 inches. This will allow the supplied slip tube to be put in place.
- STEP 11** Install the supplied slip tube on to the modified Y-pipe and gently tighten using the supplied clamp to allow some movement for adjustment. Install Y-pipe and hand tighten the fasteners. Once proper fit is achieved, tighten all fasteners tight.
- STEP 12** Reconnect battery cable and start engine to check for any leaks.

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