

## 1988 - 93 DODGE 4WD 3.5" EXHAUST

### EXHAUST KIT # 1045950 INSTALLATION INSTRUCTIONS

Check to ensure all parts contained in this kit are received in good order

<u>COMPONENT</u>	<u>PART #</u>	<u>QTY</u>
CHROME EXTENSION PIPE - 3.5"	1040011	1
PIPE, EXHAUST OVERAXLE 3.5"	1040021	1
3.5" - 3.5" HD DODGE MUFFLER	1040032	1
HANGER, EXHAUST	1100610	2
PIPE DODGE 4X4 CROSSMEMBER (89-93) 2-PCS	1040041	1
CLAMP, EXH 'U' 3.0"	1100630	2
CLAMP, EXH 'U' 3.5"	1100635	2
CLAMP, EXH SEAL 3.5" LAP	1100735	1



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- 1) Raise vehicle on a hoist or safety stands to provide access to the exhaust system.
- 2) Loosen and remove the clamp at the front of the muffler and pry muffler and tailpipe hanger pins from the rubber hangers. Remove the muffler and tailpipe.

**HINT: Cutting the pipes and/or hangers may help with removal.**

- 3) Loosen and remove the exhaust clamp at the rear of the down pipe or extension pipe and pry the hanger pin from the hanger. Remove the pipe assembly.
- 4) Install pipe on the outlet of the down pipe or extension pipe and install second section on first section and secure with clamp.
- 5) Position and install extension pipe, muffler, and tail pipe. Connect all support hangers and position pipes for proper clearance from underbody components, install clamps at pipe joints loosely (You might need to twist pipes slightly while installing other components).
- 6) Tighten all clamps.
- 7) Install chrome tail pipe extension and secure in place with stainless steel band clamp.
- 8) Start engine to check for leaks and exhaust components touching frame or underbody structures. Loosen clamps and adjust as required to seal leaks and maintain clearance, then secure clamps.

**For technical assistance please call, fax, or E-mail the BD Technical Department, Monday to Friday, 8:30am to 4:30pm Pacific Time.**