

1992 - 2000 CHEVY 6.5L 4" EXHAUST (CAT BACK)

EXHAUST KIT # 1046510 INSTALLATION INSTRUCTIONS

Check to ensure all parts contained in this kit are received in good order

<u>COMPONENT</u>	<u>PART #</u>	<u>QTY</u>
TIP, CHROME 5"	1040015	1
CLAMP, EXH "U" 2.75	1100627	1
CLAMP, EXH "U" 3.0	1100630	2
CLAMP, EXH "U" 4.0	1100640	4
CLAMP, EXH SEAL 4.0" S/S	1100740	1
MUFFLER, 4 - 4 CHEVY	1405940	1
HANGER, FRT MUFFLER 4" CHEV CAT BACK	1406507	1
HANGER, O/AXLE 4" CHEV CAT BACK	1406508	1
HANGER, 4" R MUFFLER 4" CHEV KIT	1406509	1
PIPE, OVERAXLE 4" CHEV/GMC	1406540	1
PIPE, ADAPTER 4" ID X 3" ID	1406510	1
EXHAUST PIPE INTER 36 - 4" OD CHEV/GMC	1406541	1

READ ALL INSTRUCTIONS CAREFULLY BEFORE INSTALLATION



BD Engine Brake Inc.

Plant Address: Unit A10, 33733 King Rd, Abbotsford, BC, Canada V2S 7M9

U.S. Shipping Address: 88-446 Harrison St, Sumas, WA 98295 U.S. Mailing Address: P.O. Box 231, Sumas, WA 98295

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- 1) Raise vehicle on a hoist or safety stands to provide access to the exhaust system.
- 2) Once vehicle is raised, lay out new exhaust under or beside truck to check position and length of pipes.
- 3) Loosen the clamp at the front of the muffler and pry muffler and tailpipe hanger pins from the rubber hangers. Remove the muffler and tailpipe.
- 4) Position and install muffler, with arrow pointing to the rear of vehicle, and over-axle pipe. Loosely connect clamps and install support hangers.
- 5) **IMPORTANT:** To install intermediate pipe, measure or hold new pipe in place against original pipe. Mark the original pipe, keeping in mind the pipe will be inserted and slipped over each end. Cut the convertor outlet pipe at that point.
- 6) Install the new extension pipe into place on the convertor outlet pipe and the muffler. **NOTE:** Use of adapter is required if convertor outlet pipe is different size than new extension pipes reduced end. Cut off adapter portion from new pipe and install adapter in place)
- 7) Position pipes for proper clearance from underbody components (You might need to twist pipes slightly while installing other components) and secure all clamps.
- 8) Install chrome tail pipe extension and secure in place with stainless steel band clamp.
- 9) Start engine to check for leaks and exhaust components touching frame or underbody structures. Loosen clamps and adjust as required to seal leaks and maintain clearance, then secure clamps.

For technical assistance please call, fax, or E-mail the BD Technical Department, Monday to Friday, 8:30am to 4:30pm Pacific Time.

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