



Part# 1049601

2001-2007 Turbo-Back 6.6 Chevrolet Duramax
2500/3500 2WD/4WD (Single Outlet System)
(Off-road only for models equipped with a Catalytic Converter)
-- Not for Commercial Trucks --

Removal of Stock System:

- 1.) Remove the four (4) nuts located at the flange located approximately under the passenger side seat using a 15mm socket or wrench. Remove the rear exhaust from the rubber hangers and remove the system from under the truck.
- 2.) Remove the front exhaust pipe on the truck by removing the exhaust hanger on the transmission using a 13mm socket. Remove the band clamp at front of pipe, and then remove the pipe. (Note: the band clamp will be re-used during the installation of your new BD Stainless system)

Installation of BD Stainless Exhaust:

- 1.) Install the front exhaust pipe using the stock band clamp.
- 2.) Install the steel hanger back onto the transmission and hook it to the steel rod welded onto the pipe.
- 3.) Install the extension pipe into the front pipe.

(Installation tip: Temporarily hang the muffler and tail pipe in place using the two OEM rubber hangers and measure to the down-pipe to determine the length needed.) Approximately 9½" & 20" needs to be cut off for extended cab and regular cab. Included is an 18" extension for the longer wheelbase truck.

- 4.) Install the muffler over the extension(s) and tailpipe.
- 5.) Install the clamps around pipes where needed, but be sure the exhaust is in place before tightening any clamps. Starting at the front-pipe, tighten all connections.

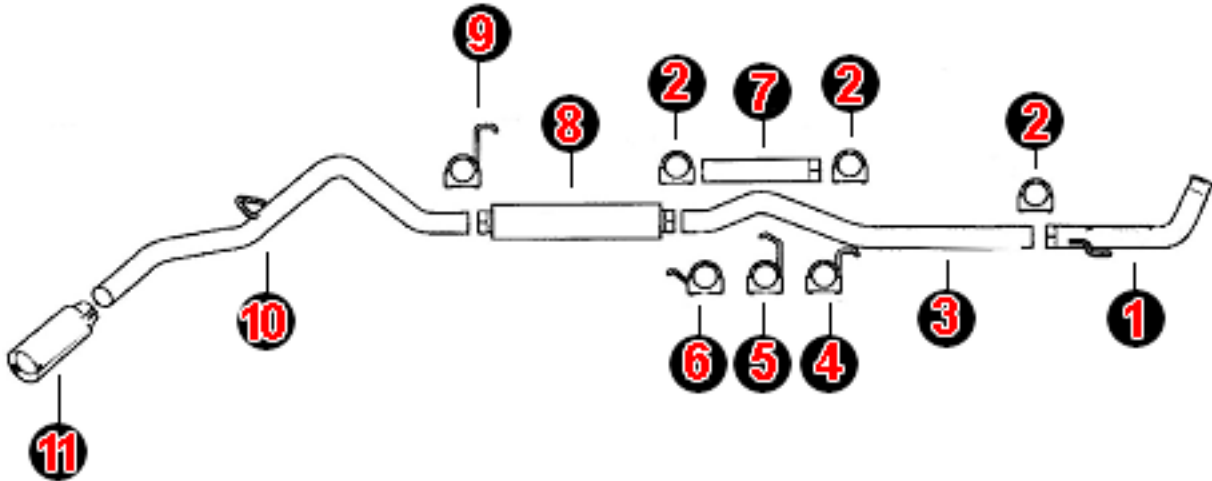
NOTE: Clamps with steel hooks are to be used as hangers for different locations on exhaust.

BD recommends that exhaust systems be installed by a trained automotive technician. If these parts are installed by a do-it-yourself person, or end user, please take all necessary precautions to ensure a safe installation.



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Kit Contents:



1. Turbine Outlet Pipe [1]
2. 4" Exhaust Clamps [3]
3. 59 ½" Intermediate Pipe [1]
4. 4" Exhaust Clamp w/ right hook [1]
5. 4" Exhaust Clamp w/ long left hook [1]
6. 4" Exhaust Clamp w/ left hook [1]
7. 18" Intermediate Pipe [1]
8. Muffler [1]
9. 4" Exhaust Clamp w/ long right hook [1]
10. Tail Pipe [1]
11. Polished 5" Exhaust Tip [1]